



# Service Bulletin

## PRELIMINARY INFORMATION

**Subject:** PQC Transmission Exchange 8L45 8 Speed Automatic Transmission

**Models:** 2016 Cadillac ATS, CTS  
2016 Chevrolet Camaro  
Equipped with 8L45 (M5N, M5T) Automatic Transmission

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

### Condition/Concern

The 8L45 8 Speed Automatic Transmission is on restriction through GM PQC as part of our ongoing quality improvement efforts to assist Engineering with product concern identification effective on 08/03/2015. Your cooperation with this program is greatly appreciated.

No transmission repairs, internal or external, are allowed at this time.

If diagnosis has determined the need for any repair to the transmission please contact the Product Quality Center (PQC) @ 866-654-7654 to discuss the information/diagnostics that led to the need to repair the Transmission Assembly before performing any repairs

### Recommendation/Instructions

Please complete the questionnaire below before calling the PQC.

Caller's First & Last Name/Position:

Technician's Name/Direct Phone:

Parts Manager's Name:

Parts Manager's Phone and Fax Number:

Dealership's Correct Address:

Customer's Concern:

Has the vehicle been modified with non-production accessories?

Is the vehicle for personal or commercial use?

If commercial, what type of use?

Describe the failure of the unit:

Why is replacement of the requested component needed:

Broadcast Code:

Serial Number:

Does the vehicle have any DTCs in any module (ECM/TCM/BCM, etc.)?

**Note:** GDS must be launched from TIS to make sure all the data is captured and can be retrieved

Are there any transmission-related DTCs?

Are there any shifting issues (late, early, missed, no shift)?

When does the issue occur (hot, cold, under accel/decel)?

Is there any unwanted vibration?

Any other transmission performance issues?

Any leaks?

What type of leak?

Where is the leak located?

Any noise?

What kind of noise?

Where is it?

What is the frequency of noise?

When does it occur?

How long does it last?

Fluid level?

Was fluid contaminated?

**Note:** This transmission makes use of Dexron® HP transmission fluid only. Failure to use the proper fluid may result in transmission internal damage. Refer to Adhesives, Fluids, Lubricants, and Sealers for further information. Transmission Assemblies received as a result of this exchange are shipped pre-filled with fluid.

**Note:** The transmission oil cooler and pipes must be flushed and flow checked using DT-45096 when the transmission is replaced. If the fluid in the DT-45096 transmission oil cooling system flush and flow test tool is not Dexron® HP transmission fluid, use compressed air to blow the residual transmission fluid out of the oil cooler and lines. Refer to Transmission Fluid Cooler Flushing and Flow Test for directions.

**Note:** After installation of the transmission the solenoid valves must be characterized. Failure to perform this procedure may result in customer shift concerns. Refer to Solenoid Valve Characterization Reprogramming for directions. Service Fast Learn must be performed after characterization. Failure to perform this procedure may result in customer shift concerns. See Transmission Service Fast Learn Procedure for directions.

## Parts Information

Part Number	Broadcast Code
24258200	6NBL
24259400	6TAL
24260470	6NAL
24261000	6NCL
24261840	6NDL
24268267	6NLL
24268268	6NML
24268269	6NJL
24268270	6NKL
24268898	6TCL
24271514	6TEL
24277259	6NNL
24277260	6NEL / 6NPL
24268897	6TBL

24271513

6TDL

## Warranty Information

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
8464670	Transmission Replacement	Use Published Labor Operation Time

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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