



Service Bulletin

PRELIMINARY INFORMATION

Subject: Coolant Leaking from HVAC Case Drain

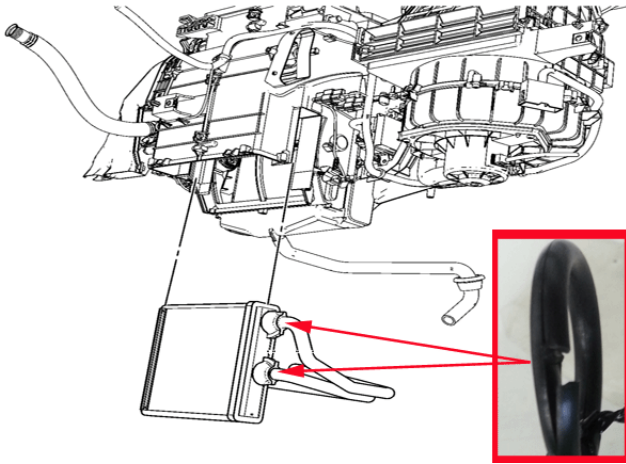
Models: 2013-2014 Chevrolet Spark
2014 Chevrolet Spark EV

Condition/Concern

Some customers may comment that there is coolant underneath the vehicle and a possible coolant smell coming from the HVAC system. Technicians may find the coolant coming out of the air conditioning (A/C) and blower module drain hose.

This may be caused by the heater core inlet and/or outlet coolant pipe's O-rings not sealing properly.

Recommendation/Instructions



If this condition exists, replace the inlet and outlet heater core pipes and O-rings. Use the Heater Core Replacement procedure in SI. For the Spark EV, refer to the Heater Inlet And Outlet Pipe Replacement in SI.

Parts Information

Part Number	Description
94524458 (Spark)	Pipe, Heater Core Inlet and Outlet
94537304 (Spark EV)	Pipe, Heater Core Inlet and Outlet

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable

Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4412860 (Spark EV)	Heater Inlet And Outlet Pipe Replacement	Use Published Labor Operation Time
4480298* (Spark)	Heater Core Inlet and Outlet Pipes and O-rings Replacement	3.4 hrs
Add	To Recover and Recharge R-134a A/C System	0.3 hr
*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.		

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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