Service Bulletin

Bulletin No.: PI1423

Date: Feb-2015

PRELIMINARY INFORMATION

Subject: Information on Missing A/C Refrigerant Charge Label on Replacement Front Compartment Front Sight

Shield

Models: 2013-2014 XTS

Equipped with RPO LFX or LF3

Vehicles Built Prior to September 16, 2013

Attention: This PI also applies to any of the above models that may be Middle East and China Export vehicles.

Some technicians may notice during replacement of the front compartment front sight shield that there is no A/C Refrigerant Charge label affixed to the replacement part.



- 1. Old Label
- 2. New Label

This is due to the new service part not including the A/C Refrigerant Charge Label as shown above.

If replacing the front compartment front sight shield, follow the information below to obtain and relocate the correct A/C Refrigerant Charge label.

Affixing New A/C Refrigerant Charge Label

The new A/C Refrigerant Charge label will be installed on the right inner side of the hood of the vehicle.

Note: Be sure to apply the correct label per application.



Install the label $1\frac{1}{2}$ inches (38 mm) parallel to the right hood hinge in between the two rivets like shown above.

Parts Information

Part Number	Description
20988811	(R-1234yf) LABEL-A/C REFRIG CHRG
20988810	(R-134a) LABEL-A/C REFRIG CHRG

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