TOYOTA Tacoma							
2016 PRE-DELIVER	<u>Y S</u> E	ERVICE CHECK SHEET	mber 2015				
BEFORE INSPECTION	OK Adjust\ Repair	UNDER VEHICLE (ON HOIST)	OK Adjust Repair				
1 Install Short Pin (see page 2)		1 Remove disc brake anti-rust covers/anti-corrosion					
FUNCTIONAL OPERATION		wheel film*					
Apply parking brake and cycle ignition "IG-ON"; place gear selector in rever turn on lights and rear defogger. Unlock doors; release fuel door.	rse;	(including spare tire)					
<ol> <li>Check dome, courtesy, map, and sun visor lights*</li> <li>Check warning/indicator lights, gauges, and horn</li></ol>		<ul> <li>page 2)</li></ul>					
4 Check headlights, instrument lights, turn signals,		6 Inspect under the vehicle for damage, rust, etc	$\square$				

	7 Visuall
5 Check inside/outside rear view mirror operation/	loosen
adjustment*	ROAD
6 Check cigarette lighter* and power outlets	A complete
7 Check audio/navigation*/backup camera* systems and set	variety of re
	performanc
8 Install shift-lock override button cover*	Enter Odor
9 Check passenger airbag system cutoff switch and light*	Reading Be
WALKAROUND INSPECTION	
Start at left front door. Check window and door lock operation (from master power	1 Check
switch, if equipped). Continue around vehicle in a counterclockwise direction checking each door and window operation, child door locks, seat belts, interior	2 Check
condition, all lights, luggage compartment contents. Finish by checking headlight	3 Check
aim and continue into UNDER HOOD checks.	4 Check
1 Check door and door lock operation, including each	5 Check
wireless remote control/theft deterrent system*	6 Check
2 Check window operation	7 Inspec
3 Check that engine starts with all keys	8 Inspec
4 Check that child safety door locks are in normal (unlocked)	9 Check
position*	10 Check
5 Check seats and seat belt operation	11 Set/ca
6 Check side marker, tail, backup, cargo*, and license	FINAL
ploto lighto	
plate lights	1 Remov
7 Check jack and tool installation	1 Remov tags, e
7 Check jack and tool installation	tags, e
7 Check jack and tool installation	
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visual
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visuall dirt, et
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visuall dirt, et 4 Remov
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visuall dirt, et 4 Remov 5 Wash
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visuall dirt, etc 4 Remov 5 Wash 6 Inspec
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visuall dirt, et 4 Remov 5 Wash 6 Inspect damag
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visuall dirt, et 4 Remov 5 Wash 6 Inspec damag 7 Inspec
7 Check jack and tool installation	tags, e 2 Verify clips*. 3 Visuall dirt, etc 4 Remov 5 Wash 6 Inspec damag

4	4 Install wheel covers/caps/spare tire wheel covers*				
5	5 Inspect for fuel, oil, coolant, and other fluid leaks				
6	S Inspect under the vehicle for damage, rust, etc				
7	7 Visually check bolts and nuts on chassis and powertrain for				
	looseness				
F	ROAD TEST				
	complete road test helps assure customer satisfaction. Drive vehicle over				
	riety of road surfaces and driving conditions. Check for unusual noise an rformance.	d dr.	iving		
En	ter Odometer Readings				
Re	eading Before Test: Reading After Test:				
1	Check cold engine operation				
	Check engine operation during warm-up				
	Check engine at normal operating temperature				
	Check clutch*/transmission operation				
	Check brake and parking brake operation	Ā	Ē		
	Check steering operation and off-center/vehicle pull/flutter		ī		
	Inspect for abnormal noise and vibration	ī	Ā		
	Inspect for squeaks and rattles	Ā	h		
	Check front and rear* heater and A/C operation	h	h		
	Check cruise control operation*	h	Ä		
			H		
	Set/calibrate compass*				
	INAL INSPECTION AND CLEANING				
1	Remove interior protective covers, unnecessary labels,	а			
~	tags, etc. (Remove just before delivery to customer)				
2	Verify floor mat application and install using retaining				
~	clips*				
3	Visually inspect all interior parts for installation, damage, fit,	П	Г		
	dirt, etc				
	Remove Rapgard <sup>™</sup> and clear protective bumper film*				
	Wash and clean vehicle				
6	Inspect paint finish for scratches, chips, rust, dents, damage, etc	П			
7	Inspect exterior body parts for proper installation, damage,				
•	rust, etc				
8	Place oil change sticker on inside of windshield, top left				
	corner				
9	Place Owner's Guide and first aid kit portfolio* in glove box				
10	Perform Techstream Health Check				
11	Install front license plate* (see page 2)				

Completion and retention of this form is required to comply with Toyota's Warranty Policy.									
				We hereby certify that all iten on this form have been					
TECHNICIAN'S SIGNATURE		SERVICE MANAG	SER'S SIGNATURE	checked and corrected for proper operation as required.					
NAME (PLEASE PRINT)		NAME (PLEASE F	PRINT)						
Date	Dealer Name		Dealer Code	Vehicle Identificati	on Number (Sticker)				

## SHORT PIN INSTALLATION

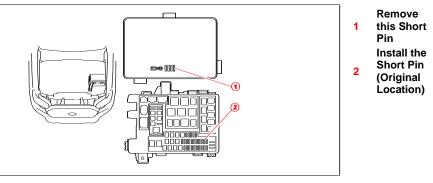
To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment relay block. Install the Short Pin and confirm all related DTCs (B1650 and B1794) are cleared.

### If any DTCs besides DTC B1650 and B1794 remain, repair the applicable system according to the Repair Manual.

### NOTE

The Short Pin does NOT function as a fuse, so only install it in the position shown.

If the vehicle is stored in the dealership for a long period of time after PDS, disconnect the negative (-) battery terminal to prevent battery discharge. Refer to service bulletin No. <u>PG001-06</u>, "*Battery Maintenance for In-Stock Vehicles & Pre-Delivery*," for battery maintenance information.



## TIRE PRESSURE WARNING SYSTEM (TPWS) INITIALIZATION

Refer to the Repair Manual for the Initialization procedure. Please note the spare tire does not have a TPWS sensor. **Remove the ID number labels that are attached to each wheel and discard.** 

### NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

# FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION\*

The front license plate mounting bracket set (front license plate mounting bracket and 4 self-tapping screws) is loaded in the vehicle at the assembly plant.

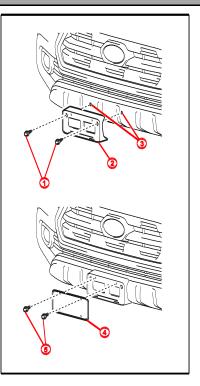
- 1. Align the holes on the front license plate mounting bracket with the dimples on the front of the bumper cover.
- 2. Install the 2 long self-tapping screws through the recessed holes on the front license plate mounting bracket and screw through front bumper cover.

#### NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.
- 3. Insert the license plate onto the tabs on the bracket.
- 4. Align the holes on the license plate with the holes on the license plate bracket.
- 5. Install 1 short self-tapping screw through the driver side license plate hole extending into the bracket.
- 6. Install 1 short self-tapping screw through the passenger side license plate hole extending into the bracket.

### NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.



1 Long self-tapping

- 2 License plate bracket
- 3 Dimples 4 License plate
- 5 Short self-tapping
  - screw