

Paint Stains Under Rapgard

Service Category Vehicle Exterior

Section Paint/Coatings

Market USA

Lexus Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2006 – 2015	CT200H, ES300H, ES350, GS300, GS350, GS430, GS450H, GS460, GX460, GX470, HS250H, IS F, IS250, IS250C, IS350, IS350C, LS460, LS600H, LX470, LX570, NX200T, NX300H, RC F, RC350, RX350, RX400H, RX450H, SC430	

REVISION NOTICE

February 11, 2015 Rev1:

- **Applicability has been updated to include 2006 – 2015 applicable model year Lexus vehicles.**

Any previous printed versions of this bulletin should be discarded.

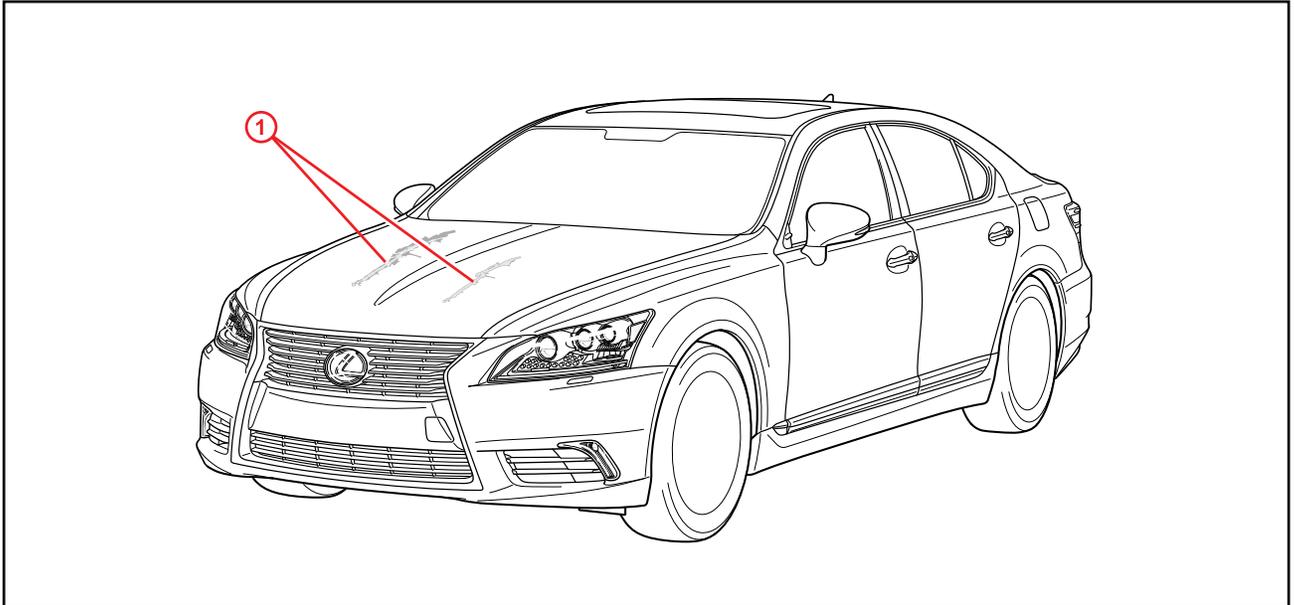
Introduction

On some vehicles, when Rapgard™ is removed, the paint may have a stained appearance. These stains appear to be under the clear coat. The stain patterns are usually under wrinkles in the Rapgard™. These wrinkles sometimes trap water and cause the paint to stain from the trapped moisture, especially on horizontal surfaces, such as the hood, roof, and trunk. Stains can be removed by heating the stained surface to remove the trapped moisture. Use the following procedure to address this concern.

Paint Stains Under Rapgard

Introduction (Continued)

Figure 1.



1	Stains
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Warranty Information

OP CODE	DESCRIPTION	TIME	T1	T2	T3
BD8039	Remove Paint Stain Under Rapgard™	0.6	67	99	5330

APPLICABLE WARRANTY

- This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SSTS)	QTY
Infrared Lamp or Heat Gun	1
Aluminum Foil or Damp Cloth	1
Thermometer	1

Paint Stains Under Rappard

Repair Procedure

1. Use aluminum foil or damp cloth to cover plastic/rubber parts that are near the stain.
2. Apply heat to the stain using an infrared lamp or heat gun.

NOTE

Apply heat for 5 – 10 minutes at 158°F – 176°F (70°C – 80°C). Do NOT allow the surface to become hotter than 176°F (80°C). Measure the temperature with a thermometer.

3. After applying heat for 5 minutes, examine the area to determine if the stain has been removed. If the stain still exists, continue to apply heat and re-examine the stain 5 minutes later.