

# Roof Drip Molding Loose

**Service Category** Vehicle Exterior

**Section** Exterior Panels/Trim

**Market** USA

Toyota Supports ASE Certification 

## Applicability

| YEAR(S)     | MODEL(S) | ADDITIONAL INFORMATION          |
|-------------|----------|---------------------------------|
| 2013 – 2015 | Tundra   | Plant Code(s): 5<br>WMI(s): 5TF |

### REVISION NOTICE

January 23, 2015 Rev1:

- The Parts Information section has been updated.

Any previous printed versions of this bulletin should be discarded.

## Introduction

Some 2013 – 2015 model year Tundra vehicles may exhibit a condition where the Roof Drip Molding may become loose and will not stay in the roof channel. A modified Roof Drip Molding is available to address this condition.

## Warranty Information

| OP CODE | DESCRIPTION                              | TIME | OFP  | T1 | T2 |
|---------|--|------|--|----|----|
| BD1428  | R & R Molding, Roof Drip Side Finish, RH | 0.6  | 75551-0C050<br>75552-0C050<br>75551-0C060<br>75552-0C060 | 62 | 13 |
| BD1428A | R & R Molding, Roof Drip Side Finish, LH | 0.6  | 75552-0C070<br>75551-0C070                               |    |    |

### APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

## Roof Drip Molding Loose

### Parts Information

| PART NUMBER | CAB TYPE | PART NAME                                  | QTY        |
|-------------|----------|--|------------|
| 75551-0C070 | Regular  | Roof Drip Moulding (P-Side)                | 1          |
| 75552-0C070 |          | Roof Drip Moulding (D-Side)                | 1          |
| 75551-0C050 | Double   | Roof Drip Moulding (P-Side)                | 1          |
| 75552-0C050 |          | Roof Drip Moulding (D-Side)                | 1          |
| 75551-0C060 | CrewMax  | Roof Drip Moulding (P-Side)                | 1          |
| 75552-0C060 |          | Roof Drip Moulding (D-Side)                | 1          |
| 75553-0C040 | Regular  | Moulding, Roof Drip Side Finish, Rear RH   | As Needed* |
| 75554-0C040 |          | Moulding, Roof Drip Side Finish, Rear LH   | As Needed* |
| 75553-0C020 | Double   | Moulding, Roof Drip Side Finish, Rear RH   | As Needed* |
| 75554-0C020 |          | Moulding, Roof Drip Side Finish, Rear LH   | As Needed* |
| 75553-0C030 | CrewMax  | Moulding, Roof Drip Side Finish, Rear RH   | As Needed* |
| 75554-0C030 |          | Moulding, Roof Drip Side Finish, Rear LH   | As Needed* |
| 75561-02020 | All      | Clip, Roof Drip Side Finish Moulding, No.1 | As Needed* |

\* Only replace the Roof Drip Side Finish Molding Clip if the current clips get damaged during the Repair Procedure.

### Required Tools & Equipment

| SPECIAL SERVICE TOOLS (SST) | PART NUMBER                    | QTY |
|-----------------------------|--------------------------------|-----|
| Plastic Pry Tool Kit**      | <a href="#">00002-06020-01</a> | 1   |

\*\* Essential SST.

**NOTE**

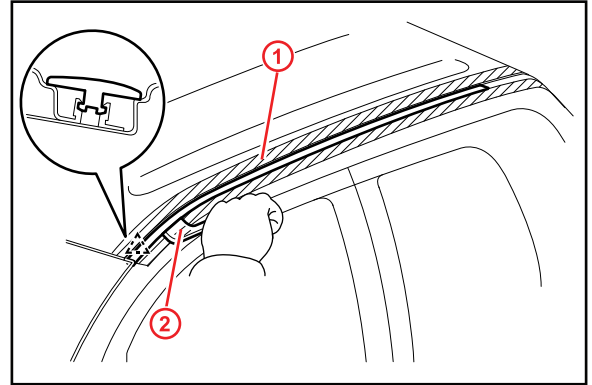
Additional SSTs may be ordered by calling 1-800-933-8335.

## Roof Drip Molding Loose

### Molding Removal Procedure

1. Apply protective tape around the Roof Drip Molding to protect the roof paint.

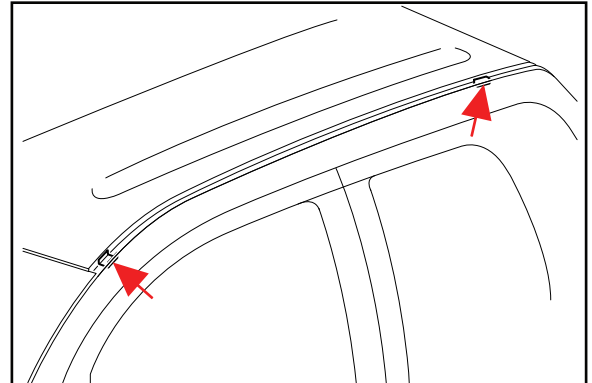
**Figure 1.**



|          |                        |
|----------|------------------------|
| <b>1</b> | <b>Protective Tape</b> |
| <b>2</b> | <b>Molding Remover</b> |

2. Using a molding remover, slowly and carefully unclip the molding from the clip at the locations shown in Figures 2 and 3. If a clip is damaged, the clip **MUST** be replaced.

**Figure 2. Clip Locations**



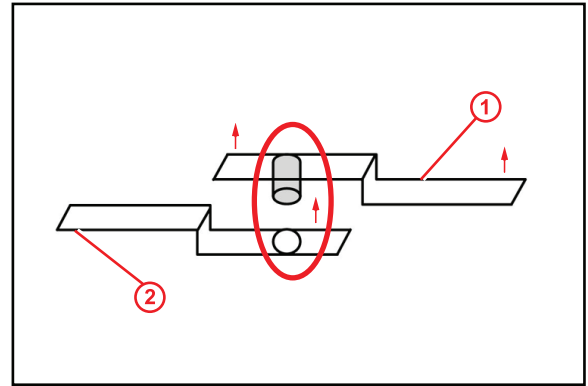
Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- [2013](#) / [2014](#) / [2015](#) Tundra:  
*Vehicle Exterior – Exterior Panels/Trim  
 – “Exterior: Roof Drip Side Finish Moulding: Removal”*

## Roof Drip Molding Loose

### Molding Removal Procedure (Continued)

**Figure 3. 2-Piece Molding Structure**



|          |                      |
|----------|----------------------|
| <b>1</b> | <b>Rear Molding</b>  |
| <b>2</b> | <b>Front Molding</b> |

- Lift up the Rear Roof Molding slightly to unlock the Front Molding from the Roof Channel.

**NOTICE**

**Be careful NOT to damage the clip when removing the Roof Molding from the vehicle.**

If the Rear Roof Molding gets damaged, it **MUST** be replaced.

Refer to TIS, applicable model and model year  
Repair Manual:

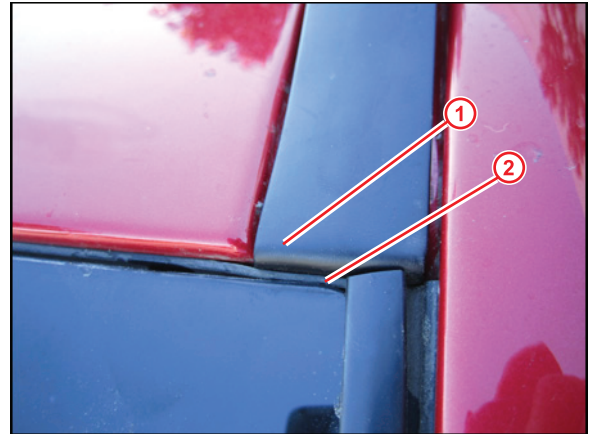
- [2013](#) / [2014](#) / [2015](#) Tundra:  
*Vehicle Exterior – Exterior Panels/Trim – “Exterior: Roof Drip Side Finish Moulding: Removal”*

## Roof Drip Molding Loose

### Installation of the Roof Drip Molding into the Roof Channel

1. Place the front tab of the roof molding behind the windshield molding.

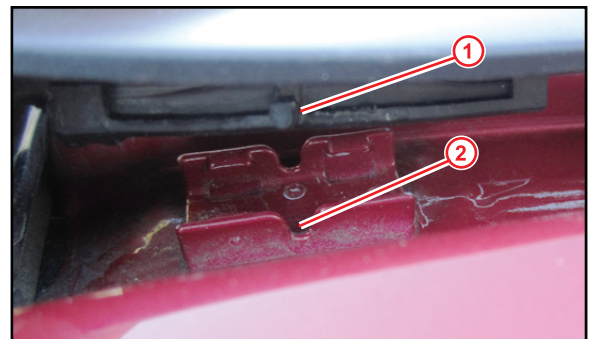
Figure 4.



|          |                                      |
|----------|--------------------------------------|
| <b>1</b> | <b>Front Tab of the Roof Molding</b> |
| <b>2</b> | <b>Windshield Molding</b>            |

2. Ensure good alignment of the roof molding tab to the tab slot on the retaining clip.

Figure 5.



|          |                                   |
|----------|-----------------------------------|
| <b>1</b> | <b>Roof Molding Tab</b>           |
| <b>2</b> | <b>Tab Slot on Retaining Clip</b> |

3. Press fit the Roof Molding into the Retaining Clip.

**HINT**

**Wiggle the Roof Molding to confirm proper engagement of the molding into the tab slot on the clip.**

## Roof Drip Molding Loose

### Installation of the Roof Drip Molding into the Roof Channel (Continued)

4. Temporarily set the entire Roof Molding onto the roof channel.

**Figure 6.**



5. Apply pressure on top of the molding (front to back) to secure the entire Roof Molding into the roof channel.

**NOTE**

Pushing location should start 4 – 6 inches behind the front edge of the Molding to prevent damaging the clip.

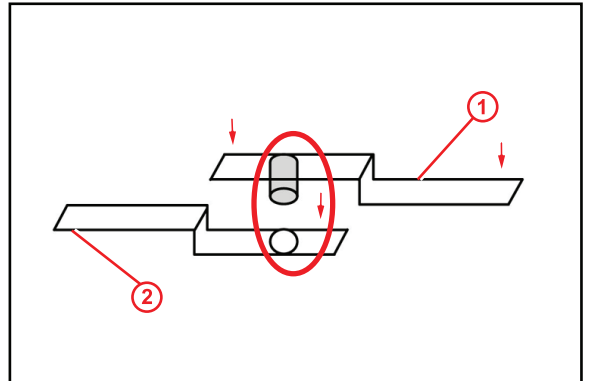
**Figure 7.**



|          |              |
|----------|--------------|
| <b>1</b> | 4 – 6 inches |
|----------|--------------|

6. Secure the Rear Roof Molding to the rear clip. Visually check to ensure the Rear Molding tab is properly aligned and locked onto the front Roof Drip Molding.

**Figure 8. 2-Piece Molding Structure**



|          |               |
|----------|---------------|
| <b>1</b> | Rear Molding  |
| <b>2</b> | Front Molding |

## Roof Drip Molding Loose

### Roof Molding Installation Verification Tip:

Consider the following installation technique when the Roof Molding is noticed to have poor retention to the Roof Channel after the normal installation technique has been implemented.

**NOTE**

There may be an excessive amount of sealer in the bottom of the roof channel, which may prevent the Roof Molding from properly fitting in the roof channel. Utilize this Roof Molding installation method if necessary.

1. The front tab of the Roof Molding must be placed behind the windshield Molding.
2. Make sure good alignment of the Roof Molding datum to the datum slot on the Retaining Clip.
3. Press fit the Roof Molding into the Retaining Clip. **Figure 9.**

**NOTE**

- Wiggle the Roof Molding to confirm proper engagement of the Molding into the datum slot on the clip.
- Allow 4 – 6 inches from the front edge of the molding to start the following steps.



|   |              |
|---|--------------|
| 1 | 4 – 6 inches |
|---|--------------|

4. Slightly tilt and insert a small section (15 – 20 inches) of the Roof Molding into the Roof Side Panel.

**Figure 10.**



## Roof Drip Molding Loose

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### Roof Molding Installation Verification Tip: (Continued)

5. Push back on the Roof Molding to secure the opposite side.

**NOTE**

This method should apply to one small section (15 – 20 inches) of the Roof Molding at a time, until the entire Roof Molding is fully secured.

Figure 11.

