T-SB-0040-15 Rev1 J

June 25, 2015



Rear Bumper Gap

Service

Category Vehicle Exterior

Section Exterior Panels/Trim Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2014 – 2015	Yaris	Body Type(s): 3Dr. Hatch Back, 5Dr. Hatch Back VDS(s): JTUD3, KTUD3 WMI(s): VNK

REVISION NOTICE

February 15, 2016 Rev1:

• The Warranty Information section has been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

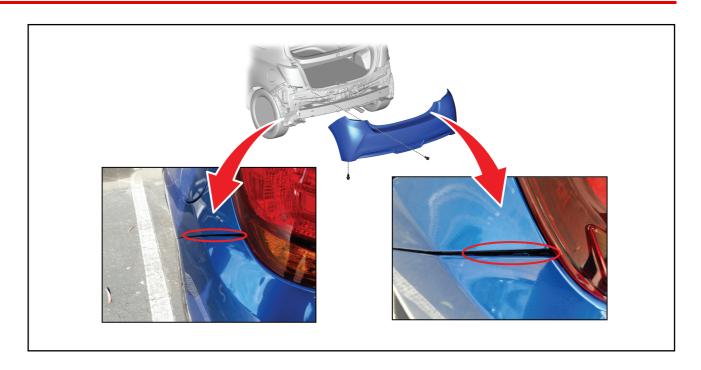
Some 2014 – 2015 model year Yaris vehicles may exhibit a condition where there is an excessive gap between the rear bumper and the body due to a partial separation between the retainer and the bumper cover. Resecuring the rear bumper cover may not sufficiently prevent this gap from returning. The Rear Bumper Retainer has been revised to provide additional retention force to the rear bumper cover. Follow the Repair Procedure in this bulletin to address this concern.

NOTE

Some uniform gaps between the body and rear bumper cover is permissible and repairing uneven gaps as a result of collision damage is NOT a warrantable condition.

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Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
Yaris Hatchback	TMMF	VNKKTUD3#FA038522

Warranty Information

I	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
	BD1520	R & R Rear bumper, Retainer	0.5	52575-0D270 52576-0D260	67	14

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.



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TOYOTA

Parts Information

PART N	IUMBER	DADT NAME	QTY	
PREVIOUS	NEW	PART NAME		
52575-0D270	52575-0D271	Retainer, Rear Bumper Side, RH	1	
52576-0D260	52576-0D261	Retainer, Rear Bumper Side, LH	1	

Repair Procedure

1. Remove the rear bumper as per the Repair Manual.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2014 Yaris: Vehicle Exterior – Exterior Panels/Trim – "Exterior Panels/Trim: Rear Bumper (for hatchback with Sport Package): Removal"
- 2015 Yaris: Vehicle Exterior – Exterior Panels/Trim – "Exterior Panels/Trim: Rear Bumper (for hatchback): Removal"

HINT

- Apply protective tape as shown in the illustrations to prevent damage.
- After removing the rear bumper, use care when storing the rear bumper cover to prevent damage to the finish.

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Repair Procedure (Continued)

2. Remove the rear bumper cover retainer by uninstalling the (1) 10mm screw and disengaging the retainer from the body by prying against the body as shown.

Refer to TIS, applicable model and model year Repair Manual:

- 2014 Yaris:
 Vehicle Exterior Exterior Panels/Trim
 – "Exterior Panels/Trim: Rear Bumper
 (for hatchback with Sport Package):
 Disassembly"
- 2015 Yaris:
 Vehicle Exterior Exterior Panels/Trim
 "Exterior Panels/Trim: Rear Bumper (for hatchback): Disassembly"

Figure 1.



Figure 2.



Figure 3.



TOYOTA

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Repair Procedure (Continued)

3. Install new retainers by engaging the retainers with the body.

Refer to TIS, applicable model and model year Repair Manual:

- 2014 Yaris:
 Vehicle Exterior Exterior Panels/Trim
 "Exterior Panels/Trim: Rear Bumper (for hatchback with Sport Package): Reassembly"
- 2015 Yaris:
 Vehicle Exterior Exterior Panels/Trim
 "Exterior Panels/Trim: Rear Bumper (for hatchback): Reassembly"

HINT

Avoid over tightening the retainer screw.

NOTE

Repeat for the opposite side.

Figure 4.

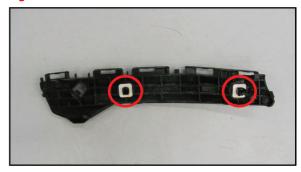


Figure 5.



Rear Bumper Gap

Repair Procedure (Continued)

4. Remove protective tape after confirming the bumper cover is secure.

NOTE

Installation of the rear bumper cover is reverse of removal.

Refer to TIS, applicable model and model year Repair Manual:

- 2014 Yaris: Vehicle Exterior – Exterior Panels/Trim – "Exterior Panels/Trim: Rear Bumper (for hatchback with Sport Package): Installation"
- 2015 Yaris: Vehicle Exterior – Exterior Panels/Trim – "Exterior Panels/Trim: Rear Bumper (for hatchback): <u>Installation</u>"
- 5. Confirm rear bumper gap is less than 1.6mm and is consistent.