



## INSTRUCTION TO SERVICE

<b>ITS: 5996</b>	
<b>SECTION:</b>	Body
<b>WRITTEN BY:</b>	Kevin Robinson
<b>SUBJECT:</b>	MIDI - Add jam nuts to adjustable vents

# ITS5996

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**PROCEDURE:**

1. Turn the main battery disconnect switch to the “OFF” position.
2. Locate the adjustable vents at the front of the bus.
3. Remove the vents from the bus ceiling by pulling them downward.
4. Add the two supplied jam nuts (NF PN A-87292107) to the top of the threaded rods and tighten them together.
5. Run the vents down and ensure that it cannot be removed from its housing. Tighten as required.
6. Replace the vents in their sockets.
7. Remove all tools and debris and return the bus to service condition.
8. Turn the main battery disconnect switch to the “ON” position.



**Figure 1: Adjustable Vent Removed from Socket and Reworked**



**LABOUR ESTIMATE**

	Operation	Men	Hours	Labour Time M X HR
1	MIDI - Add jam nuts to adjustable vents.	1	0.5	0.5

**PARTS REQUIRED**

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	A-87292107	M6 NUT	4	EA	