

NJT – Emergency Exit Plaque Relocation



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Property and TopBus Number:
NABI 305000 – 1601 - 1639

Issue: Customer requested relocation of window emergency exit instruction placard.

Reason/ cause: Streetside rear emergency exit window placard may snag and damage passenger clothing

Solution: Relocate placard to location shown in this Work Instruction

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Number of affected buses: 39

Estimate repair hours/bus: .25

Necessary parts:

Item	Description	PN	Qty
01	VHB Tape	8127A86 (McMaster Carr)	Approx 6"
02			
03			
04			

Necessary Tools / Supplies:

Torx Screwdriver

Utility Knife

SAFETY PRECAUTIONS MUST BE FOLLOWED ACCORDING TO ACCEPTED INDUSTRY STANDARDS AND LOCAL/PROPERTY REQUIREMENTS

1. Park the bus on level surface and apply parking brake. Turn engine off.
2. Locate the rear street side emergency exit plaque that is mounted to the window frame (see below).



3. Mark on the wall adjacent to the window frame where the plate will be relocated using the same positioning that it is currently in & centered between touch tape & window frame (see below).

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4. Remove the plaque from the window frame & reinstall the existing screws back to the window frame.
5. Clean the wall & the back of the plaque with alcohol.
6. Apply approximately 6" of VHB tape to the backside of the plaque.
7. Place plaque to the location marked in step 3 & press firmly for 1 minute.
8. See below for final installation.



9. Clean up any debris caused by performing this retrofit.

10. Document bus number, mileage & date. Forward to NJT Warranty Manager.