

TECHNICAL BULLETIN
LTB00322NAS4
28 SEP 2015



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

This reissue replaces all previous versions. Please destroy all previous versions.

Changes are highlighted in gray

SECTION: 501-08

Upper Windshield Finisher Loose

AFFECTED VEHICLE RANGE:

LR4 (LA)

Model Year: 2015
VIN: 744254-774004
Manufacturing Plant: Solihull

Range Rover Sport (LS)

Model Year: 2006-2013
VIN: 900129-775953
Manufacturing Plant: Solihull

MARKETS:

NAS

CONDITION SUMMARY:

Situation: The upper windshield finisher may be loose or a wind noise may be evident.

Cause: This may be caused by body tolerances in relation to the upper windshield finisher profile.

Action: In the event of a customer concern of the above, refer to the Repair Procedure outlined below.

PARTS:

LR078295	Windshield sealant	Quantity: 1
LR031186	Upper windshield finisher - LR4 (L319)	Quantity: 1
LR032336	Upper windshield finisher - Range Rover Sport (L320)	Quantity: 1

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART

Upper windshield finisher - Repair - LR4 (L319)	76.81.89.40	0.20	33	LR031186
Upper windshield finisher - Repair - Range Rover Sport (L320)	76.81.89.40	0.20	33	LR032336

 **NOTE: Normal Warranty procedures apply.**

REPAIR PROCEDURE:

1 Check the upper windshield finisher that has become loose and or adrift for damage.

- If the finisher has no damage but is loose, continue to step 2.
- If the finisher is damaged and loose, remove and discard the finisher; continue to step 3.



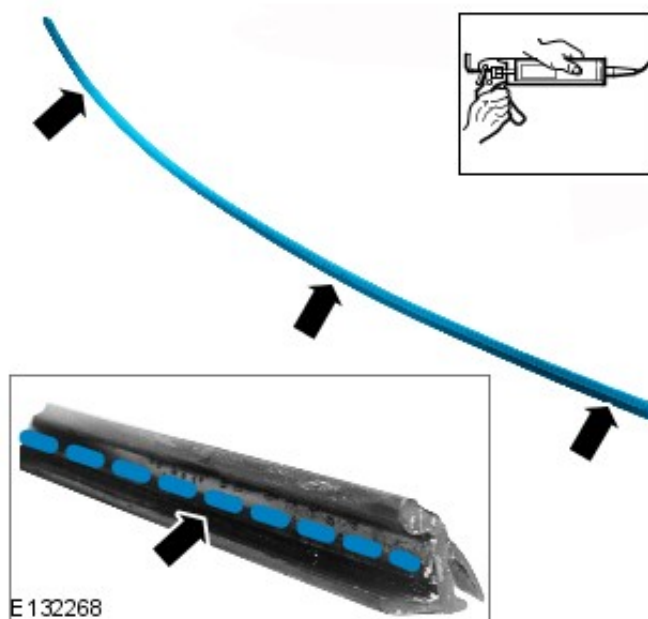
2  **NOTE: make sure no damage is caused to the upper windshield finisher.**

Remove the upper windshield finisher completely.

- Clean the finisher.

3  **NOTE: the upper windshield finisher and windshield must be free from dirt and completely dry.**

Apply suitable sealer along the full length of the windshield finisher 'U' section or groove.



4 Install the upper windshield finisher, ensuring it is located properly.

5 Use suitable solvent and a suitable cloth to remove any excess sealer.

