

TECHNICAL BULLETIN  
LTB00738NAS2  
19 MAY 2015



© Jaguar Land Rover North America, LLC

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

**This reissue replaces all previous versions. Please destroy all previous versions.**

Changes are highlighted in gray

**SECTION: 501-19**

Front Bumper Cover Cracking

**AFFECTED VEHICLE RANGE:**

**Range Rover Evoque (LV)**

**Model Year:** 2012 Onwards

**VIN:** CH000447 Onwards

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Situation:** The front bumper cover may crack where it meets the front fender.

**Cause:** This may be due to stress applied to the bottom of the front bumper cover causing the top section of the front bumper cover to crack where it meets the front fender.

**Action:** Should a customer express this concern, follow the Service Instruction outlined below.

**PARTS:**



**NOTE: part numbers to be used only for vehicles that have the cracking condition.**

LR072577	Front bumper cover - without headlamp washer/wiper and front parking aid	Quantity: 1
LR072578	Front bumper cover - with headlamp power wash; without parking aid	Quantity: 1
LR072579	Front bumper cover - without headlamp washer/wiper and camera system; with front parking aid	Quantity: 1
LR072260	Front bumper cover - with headlamp power wash and front parking aid; without camera system	Quantity: 1
LR072580	Front bumper cover - without headlamp washer/wiper, parking aid, or camera system	Quantity: 1
LR072581	Front bumper cover - with headlamp power wash; without parking aid and camera system	Quantity: 1
LR072582	Front bumper cover - without headlamp washer/wiper, with front parking aid and fixed rear view camera	Quantity: 1
LR072259	Front bumper cover - with headlamp power wash, front parking aid, and fixed rear view camera	Quantity: 1
LR072583	Front bumper cover - with headlamp power wash, front parking aid, and surround camera system	Quantity: 1

LR072584	Front bumper cover - without headlamp washer/wiper; with front parking aid and surround camera system	Quantity: 1
LR072587	Front bumper cover - with headlamp powerwash, front parking aid, and surround camera system	Quantity: 1
LR072588	Front bumper cover - without headlamp washer/wiper; with front parking aid and surround camera system	Quantity: 1

**TOOLS:**

Refer to Workshop Manual for any required special tools.

**WARRANTY:**


 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Bumper cover - Front - Renew - 2012-2013MY	<b>76.22.72</b>	1.9	1	LR072557
Bumper cover - Front - Renew - 2014MY+	<b>76.22.72</b>	2.0	1	LR072557
Bumper cover - Front - Flat and repaint	<b>79.J.BJ2</b>	1.9	1	LR072557

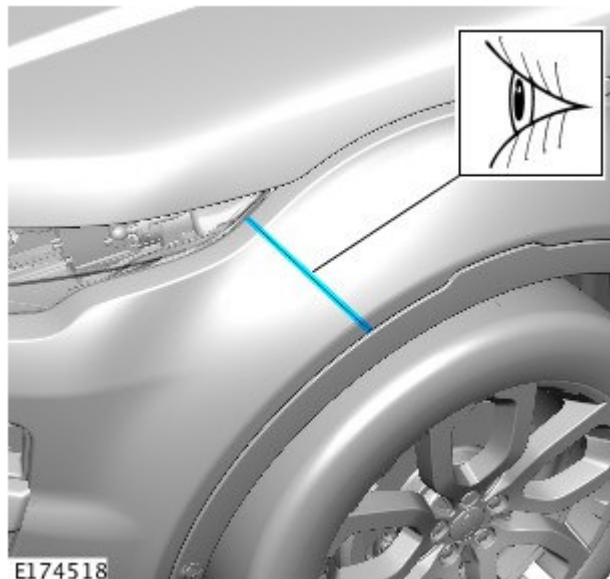
 **NOTE: Normal Warranty procedures apply.**

**SERVICE INSTRUCTION:**

 **NOTE: prior to carrying out any warranty repair the identified manufacturing defect must be recorded on a vehicle silhouette (available on TOPIx Workshop Manual), including details of the nature and extent of the problem, and its location. The completed silhouette must be filed with the repair order for audit purposes. A digital photograph may be used to support the claim.**

-  **NOTE: left side shown; right side similar.**

Area that can be affected.



2. Install a new front bumper cover (see TOPIx Workshop Manual, section 501-19).