

Tire Positioning Before New Vehicle Delivery

Service Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2015	4Runner, Avalon, Avalon HV, Camry, Camry HV, Corolla, Highlander, Highlander HV, Land Cruiser, Prius, Prius C, Prius PHV, Prius V, RAV4, Sequoia, Sienna, Tacoma, Tundra, Venza, Yaris	
2016	4Runner, Avalon, Avalon HV, Camry, Camry HV, Corolla, Highlander, Highlander HV, Land Cruiser, Mirai, Prius, Prius C, Prius V, RAV4, RAV4 HV, Sequoia, Sienna, Tacoma, Tundra, Yaris	

REVISION NOTICE

September 15, 2015 Rev1:

- **Applicability has been updated to include 2016 model year applicable vehicles.**

Any previous printed versions of this bulletin should be discarded.

Introduction

During the manufacturing process tires are mounted on the vehicle as matched sets to help reduce conditions such as pulling or drifting. If the wheels are replaced or refinished before vehicle delivery, it is important that the tires remain on the vehicle in the same location and in the same direction of rotation.

Tire Positioning Before New Vehicle Delivery

Introduction (Continued)

Please refer to the following procedure to ensure that the original tires stay in the same location on the vehicle.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

Installation Procedure

1. Mark the tire installation position on the inward facing tire sidewall.
 Example: Front Right = FR, Front Left = FL, Rear Right = RR, Rear Left = RL
2. Install the original tires on the new or refinished wheels with the marked side facing inwards.
3. Balance tire/wheel assemblies on the vehicle in the marked positions.
4. Place the tire/wheel assemblies on the vehicle in the marked positions.

NOTE

Torque the wheel nuts to the proper torque value in sequence.