TOYOTA 4Runner 2016 PRE-DELIVERY SERVICE CHECK SHEET October 2015 INSPECTION X III X IIII

BEFORE INSPECTION	OK Adju Repa	UNDER VEHICLE (UN HUIST)	Of Adju Rep?
1 Install Short Pin (see page 2)		1 Remove disc brake anti-rust covers/anti-corrosion	
FUNCTIONAL OPERATION	1	wheel film*	
Apply parking brake and cycle ignition "IG-ON"; place gear selector in reverse	se: turn		
on lights and rear defogger. Unlock all doors, release fuel door, release trun		· · · · · · · · · · · · · · · · · · ·	
1 Check dome, courtesy, map, and sun visor lights*		4 Install wheel covers/caps/spare tire wheel covers*	
2 Check warning/indicator lights, gauges, and horn		5 Inspect for fuel, oil, coolant, and other fluid leaks 6 Inspect under the vehicle for damage, rust, etc	
3 Check windshield wipers and washer		7 Visually check bolts and nuts on chassis and powertrain	
4 Check headlights, instrument lights, turn signals,		for looseness	
emergency flashers, and brake lights		8 Install rubber body plugs (stored in glove box or center	
5 Check inside/outside rear view mirror operation/		console)*	
adjustment		ROAD TEST	
6 Check cigarette lighter* and power outlets		A complete road test helps assure customer satisfaction. Drive vehicle over	ra
7 Check sliding roof*		variety of road surfaces and driving conditions. Check for unusual noise and	
8 Check audio/navigation*/backup camera* systems and set clock		performance.	
9 Check auto-running boards*		Enter Odometer Readings	
10 Install shift-lock override button cover	H H	Reading Before Test: Reading After Test:	
WALKAROUND INSPECTION		1 Check cold engine operation	
		2 Check engine operation during warm-up	
Start at left front door. Check window and door lock operation (from master switch, if equipped). Continue around vehicle in a counterclockwise of		3 Check engine at normal operating temperature	
checking each door and window operation, child door locks, seat belts,	interior	4 Check automatic transmission operation	ΠΠ
condition, all lights, luggage compartment contents. Finish by checking h aim and continue into UNDER HOOD checks.	eadlight	5 Check brake and parking brake operation	
		6 Check steering operation and off-center/vehicle pull/flutter	
1 Check Smart Key System*			
2 Check door and door lock operation, including each wireless remote control/theft deterrent system*		8 Inspect for squeaks and rattles	
3 Check window operation		9 Check front and rear* heater and A/C operation	
4 Check that engine starts with all keys	ΠŪ	10 Check cruise control operation*	
5 Check that child safety door locks are in normal (unlocked)		11 Check front seat heater/ventilation operation*	
position		12 Set/calibrate compass* (see page 2)	
6 Check seats and seat belt operation		FINAL INSPECTION AND CLEANING	
7 Check rear defogger/rear view mirror defogger*		1 Remove interior protective covers, unnecessary labels,	
8 Check side marker, tail, backup, and license plate lights		tags, etc. (Remove just before delivery to customer)	
9 Check luggage compartment light* and trim appearance		2 Visually inspect all interior parts for installation, damage, fit,	
10 Check jack and tool installation		dirt, etc	
11 Check headlight aim		3 Verify floor mat application and install using retaining	
UNDER HOOD		clips*	
1 Check engine oil level		4 Verify green light is illuminated on SOS (Safety Connect) button*	
2 Check brake and power steering fluid levels			
3 Check engine coolant level		6 Wash and clean vehicle	ΠŪ
4 Check windshield washer fluid level		7 Inspect paint finish for scratches, chips, rust, dents,	
5 Check battery state-of-charge using Digital Battery		damage, etc	
System Analyzer (SOC Reading:%)		8 Install front bumper lower side support (see page 2)	
6 Inspect for fuel, oil, coolant, and other fluid leaks		9 Install roof rack leg covers and cross bars*	
* Inspect or install when equipped/required.		10 Inspect exterior body parts for proper installation, damage,	
		rust, etc	
		11 Place oil change sticker on inside of windshield, top left	
		corner	
		page 2)	
		13 Place Owner's Guide and first aid kit portfolio* in glove box	
		14 Perform Techstream Health Check	σō

Completion and retention of this form is required to comply with Toyota's Warranty Policy.								
TECHNICIAN'S SIGNATURE		SERVICE MANAG	SERVICE MANAGER'S SIGNATURE		le hereby certify that all items on this form have been checked and corrected for proper operation as required.			
NAME (PLEASE PRINT) NAME (PL		NAME (PLEASE F	IE (PLEASE PRINT)					
Date	Dealer Name		Dealer Code	Vehicle Identification Nu	umber (Sticker)			

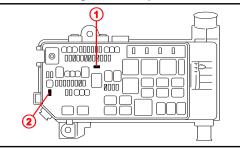
SHORT PIN INSTALLATION

To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment relay block. Install the Short Pin and confirm all related DTCs (B1650 & B1794) are cleared.

If any DTCs besides B1650 and B1794 remain, repair the applicable system according to the Repair Manual.

NOTE

- Removing the Short Pin cuts off the power sources relating to the dome, radio No. 1, and ECU-B fuses.
- The Short Pin does NOT function as a fuse, so only install it in the position shown.
- If the vehicle is stored in the dealership for a long period of time after PDS, disconnect the negative (–) battery terminal to prevent battery discharge. Refer to Service Bulletin No. <u>PG001-06</u>, "Battery Maintenance for In-Stock Vehicles & Pre-Delivery," for battery maintenance information.



Short Pin Storage Location

1

2

 \square

Install Short Pin Here (Original Location)

Claw

Clip

COMPASS CALIBRATION

Refer to the Repair Manual for the Calibration procedure for vehicles equipped with a compass in the rear view mirror.

NOTE

- Do NOT perform calibration of the compass in a place where the Earth's magnetic field is subject to interference (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- During calibration, do NOT operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.

FRONT BUMPER LOWER SIDE SUPPORT INSTALLATION

The front bumper lower side support set is stored in the luggage compartment to avoid damage during transportation.

- 1. Attach the 4 claws and guide to each support.
- Install the left front bumper lower side support to the front bumper by engaging the four claws and inserting the 2 clips.
- 3. Repeat step 2 for the right side.

FRONT LICENSE PLATE AND MOUNTING BRACKET INSTALLATION*

The front license plate mounting bracket and 2 self-tapping screws are loaded in the luggage compartment at the assembly plant.

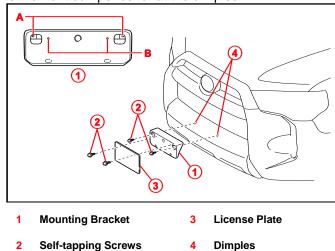
- 1. Align the installation holes "A" of the mounting bracket with the dimples on the front bumper cover.
- 2. Install the 2 self-tapping screws through the mounting bracket and into the front bumper cover at the dimples.

NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.
- Horizontally install the self-tapping screw to the boss of the bumper cover.

HINT

- Holes "A" are used for installation of the mounting bracket to the front bumper cover.
- Holes "B" are used for installation of the front license plate to the mounting bracket.
- Install the front license plate to the mounting bracket using 2 self-tapping screws.



NOTICE

Do NOT overtighten the self-tapping screws.