TOYOTA Tacoma 7-5B2016 PRE-DELIVERY SERVICE CHECK SHEET

T-SB-0104-15

		— TOTAL OF THE MOVE	nder 2015
BEFORE INSPECTION	OK Adjust Repetr	UNDER VEHICLE (ON HOIST)	Adjust
1 Install Short Pin (see page 2)		1 Remove disc brake anti-rust covers/anti-corrosion	
FUNCTIONAL OPERATION	表现6年	wheel film*	
Apply parking brake and cycle ignition "IG-ON"; place gear selector in rever	se. turn	2 Inspect tires for defects/damage and adjust air pressure (including spare tire)	
on lights and rear defogger. Unlock all doors, release fuel door, release trur	nk hatch.	3 Initialize Tire Pressure Warning System (TPWS) (see	
1 Check dome, courtesy, map, and sun visor lights*		page 2)	
		4 Install wheel covers/caps/spare tire wheel covers*	
3 Check windshield wipers and washer		5 Inspect for fuel, oil, coolant, and other fluid leaks	
4 Check headlights, instrument lights, turn signals, emergency flashers, and brake lights		6 Inspect under the vehicle for damage, rust, etc	00
5 Check inside/outside rear view mirror operation/		7 Visually check bolts and nuts on chassis and powertrain for looseness.	
adjustment*		ROAD TEST	With Cold
6 Check cigarette lighter* and power outlets		A complete road test helps assure customer satisfaction. Drive vehicle ove	
7 Check audio/backup camera* systems and set clock*		variety of road surfaces and driving conditions. Check for unusual noise an	
8 Install shift-lock override button cover*		performance.	
9 Check passenger airbag system cutoff switch and light*		Enter Odometer Readings	
WALKAROUND INSPECTION		Reading Before Test: Reading After Test:	
Start at left front door. Check window and door lock operation (from maste switch, if equipped). Continue around vehicle in a counterclockwise of		1 Check cold engine operation	
checking each door and window operation, child door locks, seat belts,	interior	2 Check engine operation during warm-up	
condition, all lights, luggage compartment contents. Finish by checking haim and continue into UNDER HOOD checks.	eadlight	3 Check engine at normal operating temperature	
Check door and door lock operation, including each		4 Check clutch*/transmission operation	빌님
wireless remote control/theft deterrent system*		5 Check brake and parking brake operation 6 Check steering operation and off-center/vehicle pull/flutter	
2 Check window operation		7 Inspect for abnormal noise and vibration	
3 Check that engine starts with all keys			
4 Check that child safety door locks are in normal (unlocked) position*		9 Check front and rear* heater and A/C operation	
5 Check seats and seat belt operation.		10 Check cruise control operation*	
6 Check side marker, tail, backup, cargo*, and license plate		11 Set/calibrate compass* (see page 2)	
lights		FINAL INSPECTION AND CLEANING	
		1 Remove interior protective covers, unnecessary labels,	
8 Check headlight aim		tags, etc. (Remove just before delivery to customer)	
UNDER HOOD	50-94	2 Verify floor mat application and install using retaining	lo o
1 Check engine oil and ATM* fluid levels		3 Visually inspect all interior parts for installation, damage, fit,	
		dirt. etc.	
		4 Remove Rapgard™ and clear protective bumper film*	
4 Check windshield washer fluid level 5 Check battery state-of-charge using Digital Battery		5 Wash and clean vehicle	
System Analyzer (SOC Reading:%)		6 Inspect paint finish for scratches, chips, rust, dents,	
6 Inspect for fuel, oil, coolant, and other fluid leaks		damage, etc	00
* Inspect or install when equipped/required.		rust, etc	
		8 Place oil change sticker on inside of windshield, top left	
		corner	
		9 Place Owner's Guide and first aid kit portfolio* in glove box	
		10 Perform Techstream Health Check	
		11 Install front license plate* (see page 2)	الا

Completion and	retention of this form is required to com	ply with Toyota's Warranty Policy.		
TECHNICIAN'S SIGNATURE		SERVICE MANAGER'S SIGNATURE	We hereby certify that all items on this form have been checked and corrected for proper operation as required.	
NAME (PLEASE PRINT)		NAME (PLEASE PRINT)		
Date	Dealer Name	Dealer Code Vehicle Iden	stification Number (Sticker)	

SHORT PIN INSTALLATION

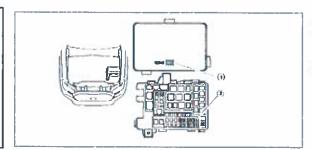
To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment relay block. Install the Short Pin and confirm all related DTCs (B1650 and B1794) are cleared.

If any DTCs besides DTC B1650 and B1794 remain, repair the applicable system according to the Repair Manual.

NOTE

The Short Pin does NOT function as a fuse, so only install it in the position shown.

If the vehicle is stored in the dealership for a long period of time after PDS, disconnect the negative (–) battery terminal to prevent battery discharge. Refer to Service Bulletin No. <u>PG001-06</u>, "Battery Maintenance for In-Stock Vehicles & Pre-Delivery," for battery maintenance information.



Remove this Short Pin

Install the Short Pin (Original Location)

TIRE PRESSURE WARNING SYSTEM (TPWS) INITIALIZATION

Refer to the Repair Manual for the <u>Initialization procedure</u>. Please note the spare tire does not have a TPWS sensor. Remove the ID number labels that are attached to each wheel and discard.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

COMPASS CALIBRATION

Refer to the Repair Manual for the Calibration procedure for vehicles equipped with a compass in the rear view mirror.

NOTE

- Do NOT perform calibration of the compass in a place where the Earth's magnetic field is subject to interference (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- During calibration, do NOT operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.

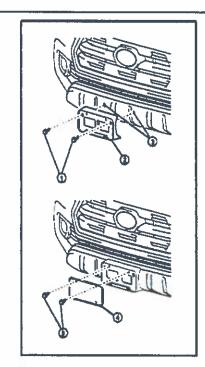
FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION*

The front license plate mounting bracket set (front license plate mounting bracket and 4 self-tapping screws) are loaded in the vehicle at the assembly plant.

- 1. Align the holes on the front license plate mounting bracket with the dimples on the front of the bumper cover.
- Install the 2 long self-tapping screws through the recessed holes on the front license plate mounting bracket and screw through the front bumper cover.

NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.
- 3. Insert the license plate onto the tabs on the bracket.
- 4. Align the holes on the license plate with the holes on the license plate bracket.
- Install 1 short self-tapping screw through the driver side license plate hole extending into the bracket.
- Install 1 short self-tapping screw through the passenger side license plate hole extending into the bracket.



- 1 Long self-tapping screw
- ? License plate bracket
- 3 Dimples
 4 License plate
- 5 Short self tapping
- screw