

**SERVICE ADVISORY # 14-222****Sprinter Drain Line**

It has been determined the unit models listed below were manufactured with the black tank drain line reduced to 1 1/2" diameter instead of 3" at the outlet of the tank. This advisory explains how to correct the issue.

**Model and Serial Numbers Included:** 2015 Sprinter 293 FWBHS

2015 Sprinter 322 BHS

**Serial Number Range: 2015 Sprinter:** F1531395 – F1532099

**Parts Required per Unit -**

- (1) KRV # 100853 - Fitting - ABS - Elbow - 3" 90 Degrees
- (1) KRV # 403594 - Valve - Term - Abs - 3" H x 3" S - w/60" Cable
- (2) KRV # 100511 –Fitting – Adapter - 3" Term Hub x Bayonet
- (1) KRV # 105062 – Fitting – ABS - Wye -3 x 3 x 1 ½ 45 Degree
- (1) KRV # 100510 - Valve - Term - Cap - Bayonet - 3" w/Strap 8

Shop Supplies: - 2' of 3" ABS pipe - Pipe hanger strap - Underbelly patch material

**Tools Required:** Screw gun with 3/8 Hex Bit, Philips bit -ABS Glue - Expanding foam sealant - Saws all w/ blade to cut plumbing - 7/16" wrench

**ONE** **INSPECTION and REPAIR**

**Step 1** Locate the trailer on a level, flat and hard surface. Chock the wheels.

**Step 2** Remove the underbelly to expose the rear two holding tanks.

**Step 3** Using industry standard practices remove and re-plumb the black holding tank drain lines. Disassemble the black tank gate valve and replace the 1 1/2 outlet side with the supplied 3" outlet. The double "Y" fitting connecting the black tank with the two gray tanks will be removed and replaced with a single input "Y" fitting. The black tank drain will be separated from the gray tanks upon completion. Refer to figure 1 and 2 for reference.

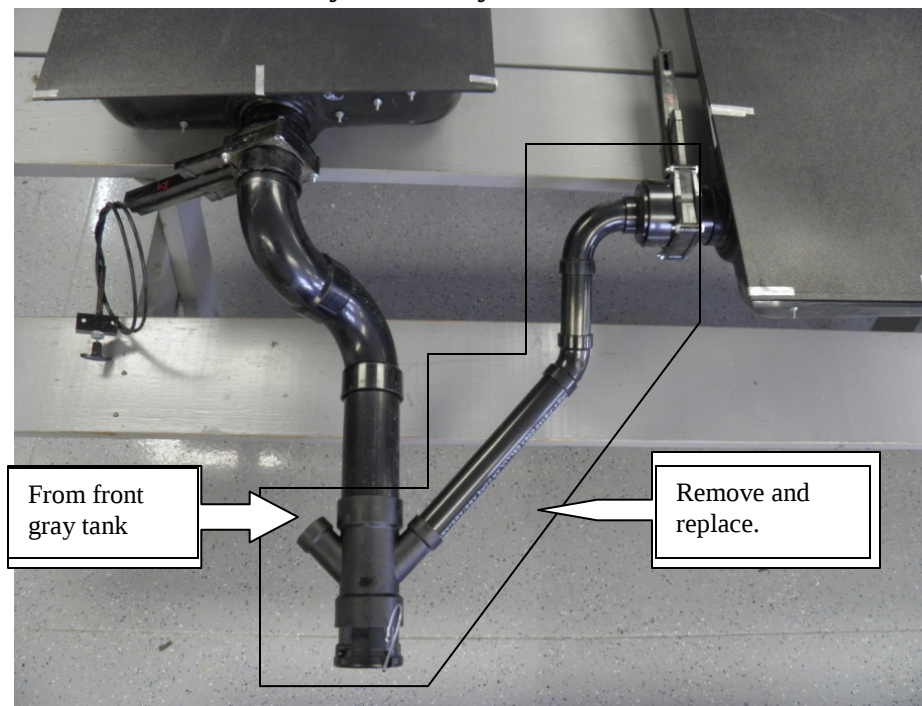


Fig. 1

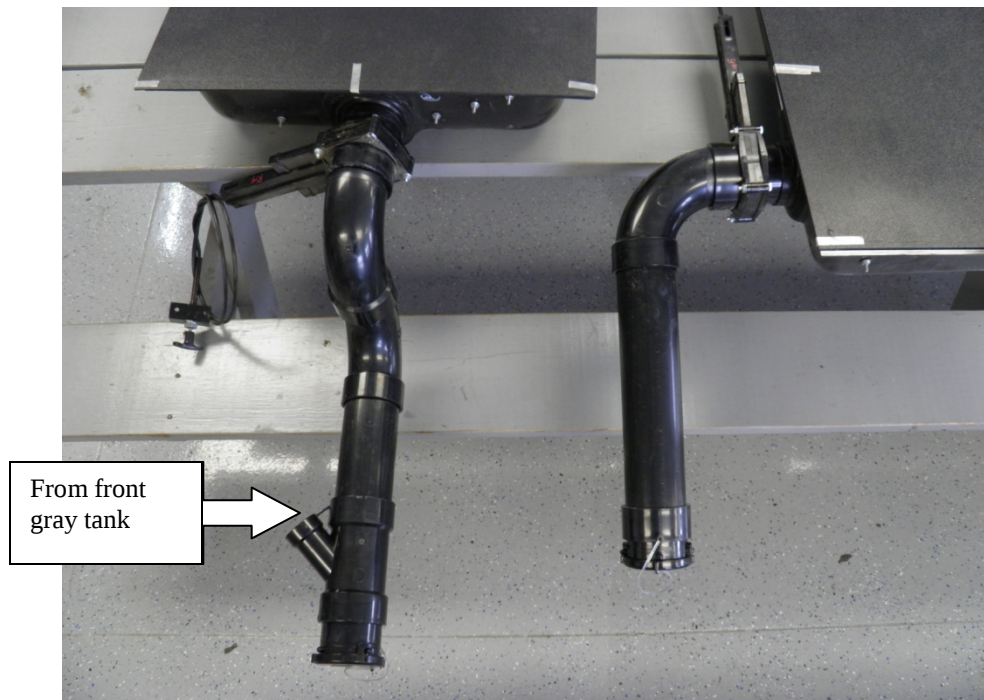


Fig. 2

## **TWO**      **WARRANTY REIMBURSEMENT**

Submit the request on Key Express using **Flat Rate Code # 7122242A** with **Safety Advisory #14-222** noted in the customer complaint section. The time authorized for this repair is **3.0 hours**.

If you have any questions, please call Customer Service at **(866) 273 - 1452**.