

SERVICE ADVISORY # 14-221

Summerland Mini Stabilizer Jacks

It has been determined the rear stabilizer jacks were installed without proper support. This advisory explains how to correct the problem.

Model and Serial Numbers Included: 2015 Summerland Mini TT

Serial Number Range: F3151146 – F3151326

Note – Check serial number on Key Express to verify the campaign is open.

Parts Required per Unit: Gloss Black spray paint – (2) - 1/4-20 x 1" bolt with washer and lock nut

Tools Required: -Screw gun with 3/8 Hex Bit - Grinder w/ disc - Welder

ONE INSPECTION and REPAIR

- Step 1** Locate the trailer on a level, flat and hard surface. Chock the wheels.
- Step 2** Locate the rear stabilizer jacks. Use a grinder to remove the welds which attach the jacks to the frame. Remove the mounting screws from the stabilizer jacks mounting brackets and remove the jacks.
- Step 3** Move the jacks forward so the inner mounting pad of the jack is supported by the rear cross member of the frame. Mark the location where the inner mounting hole aligns with the rear cross member. Drill a 5/16" hole through the rear cross member at this location.
- Step 4** Secure the inside of the jack to the rear cross member using a 1/4" bolt with washer, and lock nut. Secure the outer mounting bracket to the bumper extension tube with 1/4" self tapping screws. Weld the mounting flange to the bumper extension. See Figure 1.

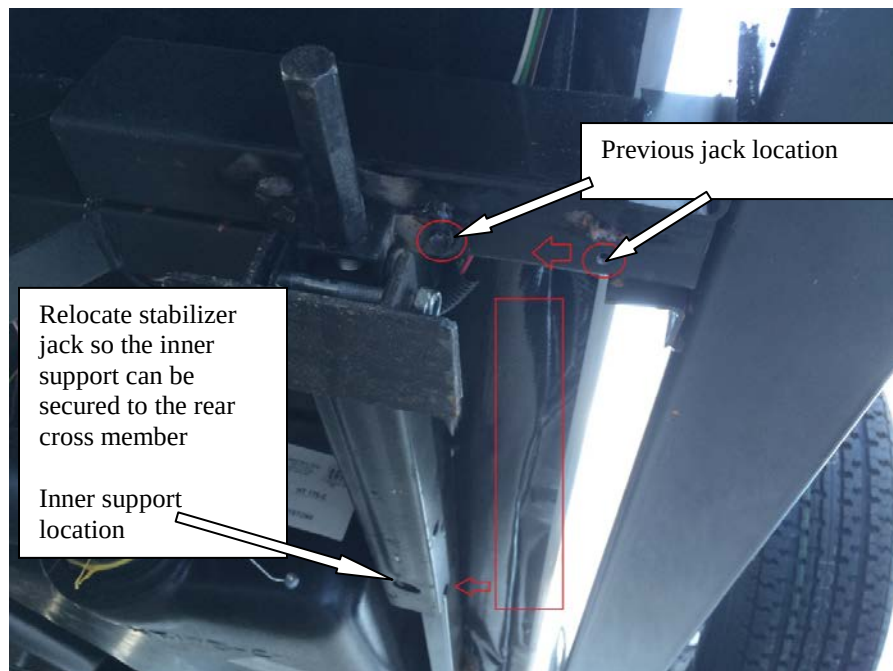


Fig. 1

Step 5 Use gloss black spray paint to touch up affected paint areas.

TWO **WARRANTY REIMBURSEMENT**

Submit the request on Key Express using **Flat Rate Code # 7122142A** with **Service Advisory #14-221** noted in the customer complaint section. The time authorized for this repair is **1.5 hours**.

If you have any questions, please call Customer Service at **(866) 273 - 1452**