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Major System: CAB / SLEEPER / HOOD
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Author: Jeff McIntosh

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Coding Information

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Title: Cowl tray seal

Applies To: TerraStar, DuraStar, WorkStar, TranStar, ProStar, LoneStar, AE/AC Bus built before 11/11/2013

DESCRIPTION

Prior to 11/11/2013, steel cab vehicles did not have a seal between the cowl tray and the cab. This allowed some of the water coming off the windshield to bypass the cowl tray and fall directly onto components in the engine compartment. The result was water entry into the cab through various connections on the cowl as well as decreased durability of components located underneath the cowl tray. Adding this seal will alleviate both of these concerns.

PARTS INFORMATION

Part #	Description	Qty.
N/A	Isopropyl Alcohol (IPA)	N/A
4032615c1	Seal, Cowl to Cab, LH	1
4032616c1	Seal, Cowl to Cab, RH	1

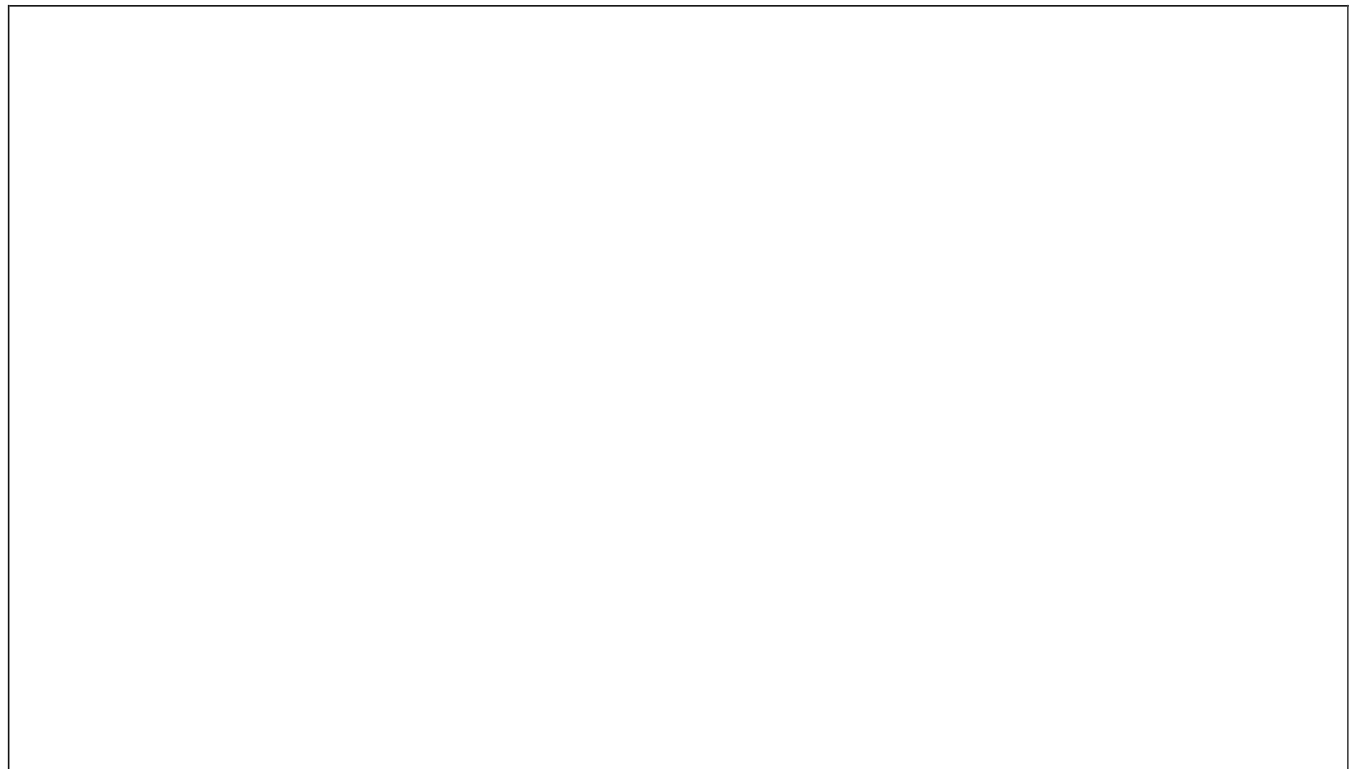
REPAIR PROCEDURE

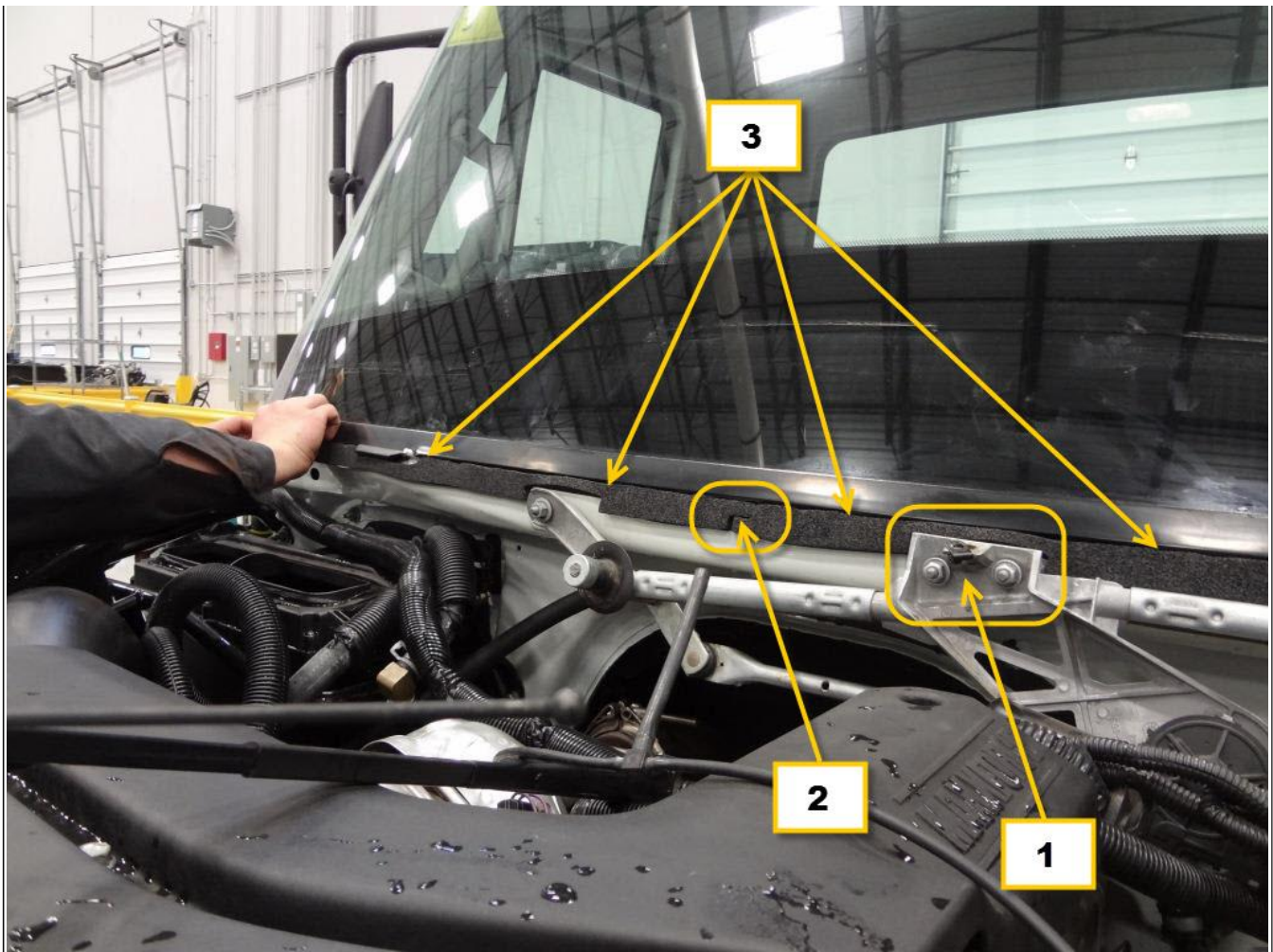
1. Remove the cowl tray. Refer to the appropriate master service manual for the vehicle.
2. Clean the area just beneath the windshield using Isopropyl Alcohol. Make sure the area is completely free of grease and dirt and allow to dry completely.
3. Install the left side cowl seal (4032615c1) by locating it around the windshield wiper linkage and then following the contour of the windshield. Make sure the seal is installed such that it is butted up against the lower edge of the windshield.
4. Install the right side cowl seal (4032616c1) by adjoining it to the left seal and then following along the contour of the windshield. Again, making sure the seal is installed such that it is butted up against the lower edge of the windshield.
5. Apply firm, consistent pressure along the entire length of both seals to ensure adequate wet out of the pressure sensitive adhesive backing.
6. Reinstall the cowl tray per the instructions in the appropriate master service manual.





Cowl tray removed, no seal installed.





1. Locate the left side seal around this feature on the wiper linkage.
2. Locate the right side seal using this feature on the left side seal.
3. Make sure both seals are butted up against the windshield all the way across.

OTHER RESOURCES

[Cab Service Manual for TranStar and WorkStar](#)
[Day Cab and Sleeper Cab Service Manual for LoneStar and ProStar](#)
[Cab Service Manual for DuraStar and TerraStar](#)

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