

**SERVICE ADVISORY # 14-199**

Summerland 2600 Furnace Grill

It has been determined some 2014 Summerland 2600TB models were built with improper furnace ventilation. The furnace grill must be moved from the existing furnace cover and moved to the outside of the bed base. A new cover must be installed to duct return air from the living area to the furnace cover. This service advisory explains how to correct the ventilation.

**Models Included:** 2014 Summerland 2600TB Travel Trailer

**Serial Number Range:** E3151114 – E3151295

**Parts Required:** (1) KRV # 299149 Furnace Cover Kit for Service Advisory 14-199  
(20) KRV # 151914 Screw - #8 x 1 3/4" - Round - Quad - 2/3" Deep - Type 17 - Plain

**Tools Required:** - Panel Staple Gun - Router / Roto zip - Tape Measure - Screw Gun with #2 Square Bit - Portable Vacuum Cleaner

**REPAIR INSTRUCTIONS**

**ONE: PREPARING THE TRAILER**

**Step 1** Locate the trailer on a level, flat and hard surface. Chock the wheels.

**TWO: DISSASSEMBLY**

**Step 1** Remove the mattress and bed platform covering from the rear bottom bunk bed. See figure 1.



Fig. 1

**Step 2** Locate the furnace box. Remove the grill and set aside to reuse. See figure 2 & 3.



Fig. 2



Fig. 3

**THREE: RE-ASSEMBLY**

**Step 1** Place the grill frame on the back side and against the bed base corner. Staple the frame in place through the panel. See figure 4 & 5.



Fig. 4



Fig. 5

**Step 2** Rout the opening of the bed base on the inside of the added frame. See figure 6 & 7. Vacuum the debris created from routing.



Fig. 6



Fig. 7

**Step 3**

Place the furnace cover in the bed compartment through the exterior baggage door. Place the furnace cover over the existing furnace box. Set the side panel upright. See figure 8. Place the top panel over the furnace box. Align the edges of the top and side then screw the cover together. See figure 9.



Fig. 8

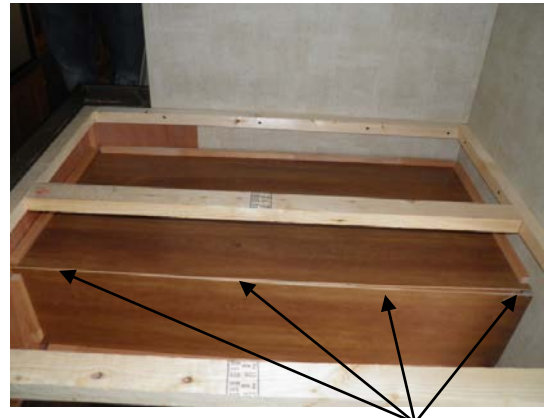
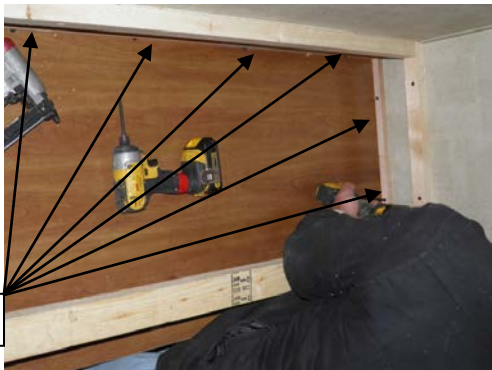


Fig. 9.

SCREWS

**Step 4**

Use 4 screws to secure the sides of the cover to the floor and wall. Use 2 screws to secure the ends to the sidewall and bed base. See figure 10.



Screws

Fig. 10



Fig. 11

**Step 5**

Locate the furnace grill over the routed opening and secure to the bed base. See figure 11.

**Step 6**

Replace the bed platform covering and mattress on the rear bottom bunk.

**FOUR:**

**WARRANTY REIMBURSEMENT**

Submit the claim on Key Express or on a Keystone Warranty claim form using **Flat Rate Code # 7119942K** with **Service Advisory # 14-199** noted in the customer complaint section of the form. The amount of time authorized for this repair is .7 hours.

Please call Keystone RV Customer Service at **(866) 273-1456** if you have any questions.