

## 1Front Headlamp Bumper Gap.pdf

Reference	SSM53217
Models	XF / X250
Title	XF Bumper to Headlamp Gap
Category	Body
Last modified	21-Feb-2014 00:00:00
Symptom	111000 Body Panel(s)/Unibody

Content	<p><u>Issue:</u> Jaguar Cars have received reports on XF relating to poor gap / excessive profile issues between the front bumper and the front headlamps. This is seen as a large gap between bumper and headlamp.</p> <p><u>Cause:</u> Production standards inadequate.</p> <p><u>Action:</u> Jaguar Cars have introduced an improved internal plant monitoring process to ensure the profile is improved. However on vehicles where the front bumper to headlamp gap profile is deemed unacceptable by the customer please adjust the front bumper to achieve the desired profile. (see attached pdf. for fixing locations).</p> <ol style="list-style-type: none"> <li>1. Locate 8mm bolt and loosen.</li> <li>2. Apply pressure to the front of the bumper indicated by arrow 2 hold position and tighten bolt.</li> </ol> <p>To centralise the front bumper cover follow these further steps to rectify.</p> <ol style="list-style-type: none"> <li>1. Loosen 8mm bolts 1 to 4.</li> <li>2. Move the bumper side to side to gain symmetry.</li> <li>3. Tighten all 4 bolts.</li> </ol>
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