

Seat Belt Bolts, Tighten MRU

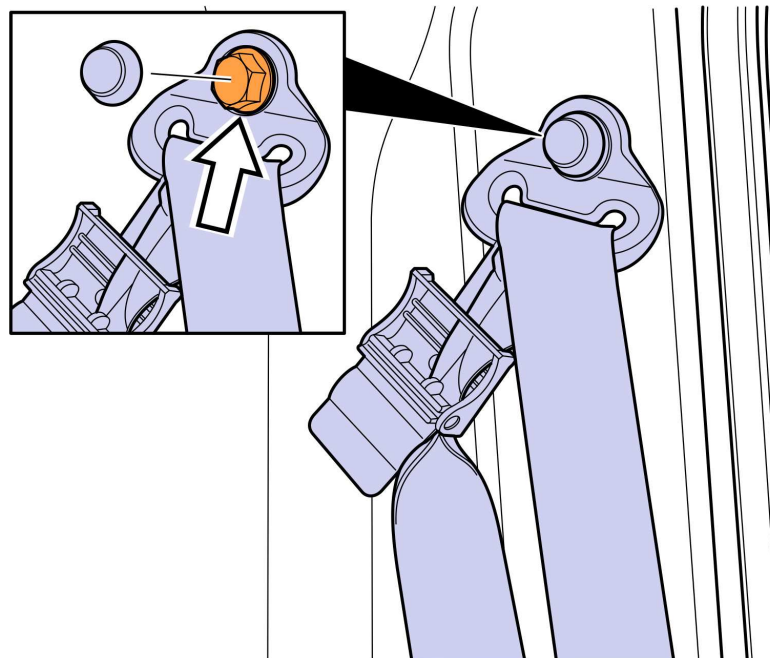
FSB 884-007, Seat Belt Bolts, Tighten

(December 2014)

On certain MACK MRU trucks manufactured from 06/04/2014 through 06/18/2014, the driver side seat belt bolts may loosen over time and potentially cause the seat belt to detach from the seat frame, cab wall, and cab floor. During seat belt installation, the tool used to install the seat belt bolts was out of specification, causing the application of a lower torque value than required. As a result of the lower torque values applied, the seat belt bolts may loosen over time and potentially cause the seat belt to detach. If this occurs, the seat belt may fail to restrain the occupant of the seat during the event of a vehicle crash.

MACK Trucks has not received any reports of seat belts becoming detached and considers this Field Service Bulletin (FSB) a proactive measure to protect our customers and their drivers.

Note: This bulletin does not apply to MACK Trucks Australia.



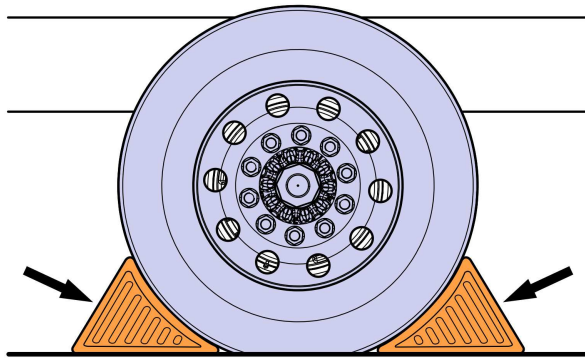
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Decommissioning the Truck for Repair

You must read and understand the precautions and guidelines in Service Information, group 80, "General Safety Practices, Body, Cab, and HVAC" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

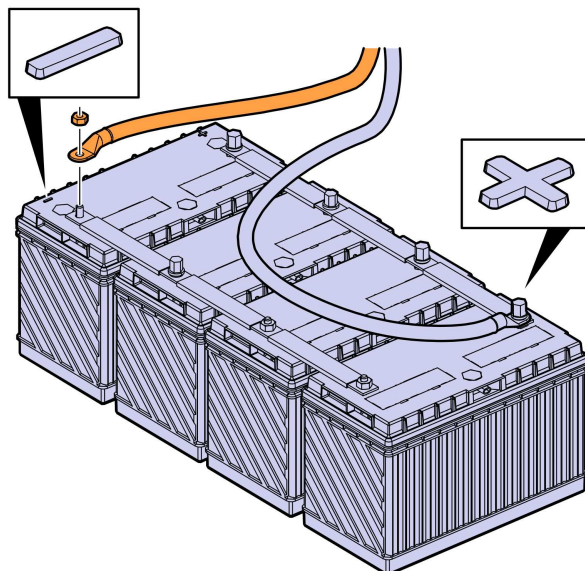
NOTE: Information is subject to change without notice. Illustrations are used for reference only and can differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

- 1 Park the vehicle on a flat and level surface.
- 2 Apply the parking brake.
- 3 Place the transmission in neutral or park.
- 4 Install the wheel chocks.



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- 5 Disconnect the cable from the battery's negative terminal.



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Repair Procedure

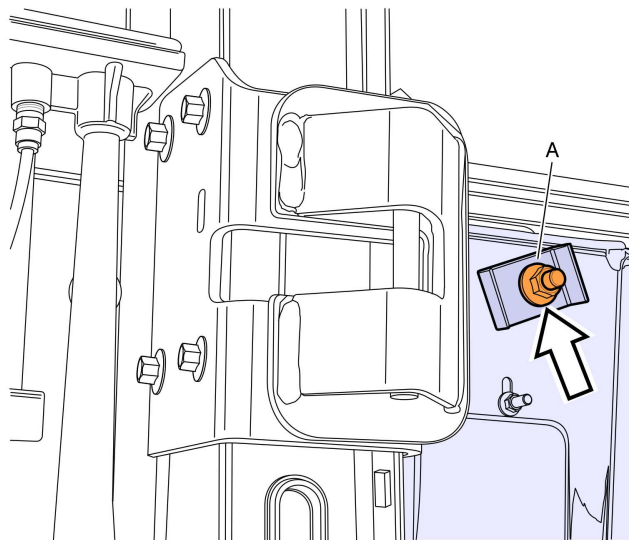
- 1 Raise the cab.

Note: Before raising the cab, secure any loose objects in the cab that may damage the windshield.

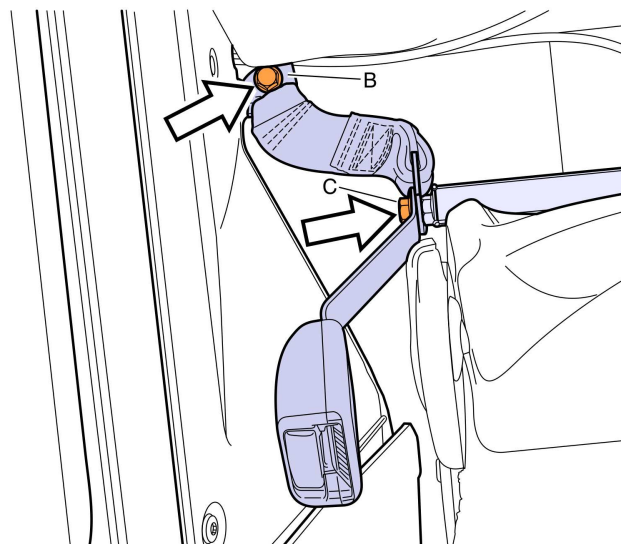
- 2 Open the driver side door.

- 3 Inside the cab with assistance, secure the inside fastener (B) securing the driver side seat belt tether to the cab floor and tighten the outside fastener (A) to 61 – 67 Nm (45 – 50 ft-lb).

Note: Use hand tools to tighten all seat belt fasteners.

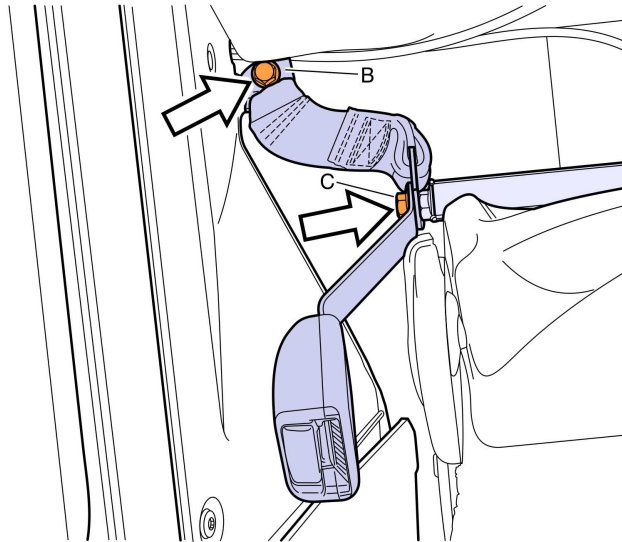


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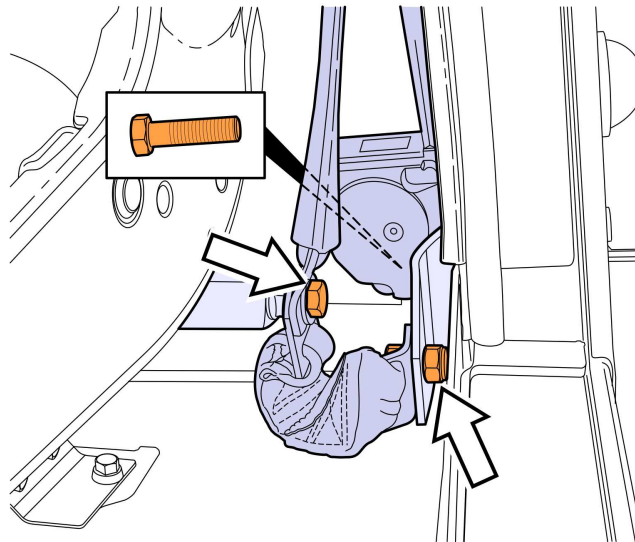
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- 4 Close the passenger side door.
- 5 Lower the cab.
- 6 On the driver side, tighten the latch to seat fastener (C) to 61 – 67 Nm (45 – 50 ft-lb).



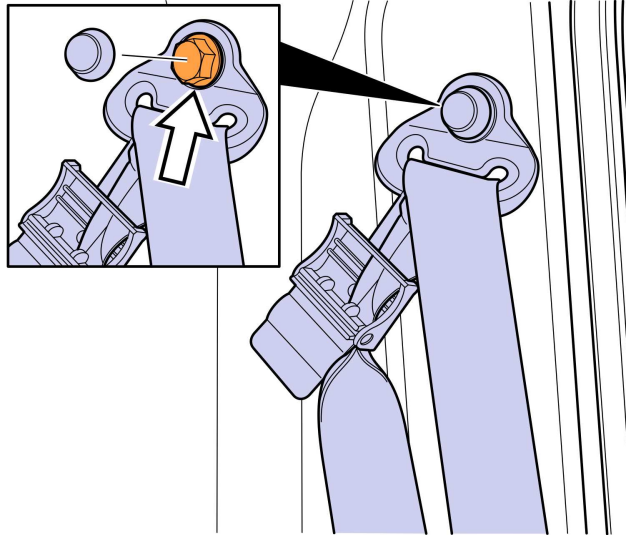
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- 7 On the driver side, tighten the tether to seat, tether to floor and retractor to lower B-post fasteners to 61 – 67 Nm (45 – 50 ft-lb).



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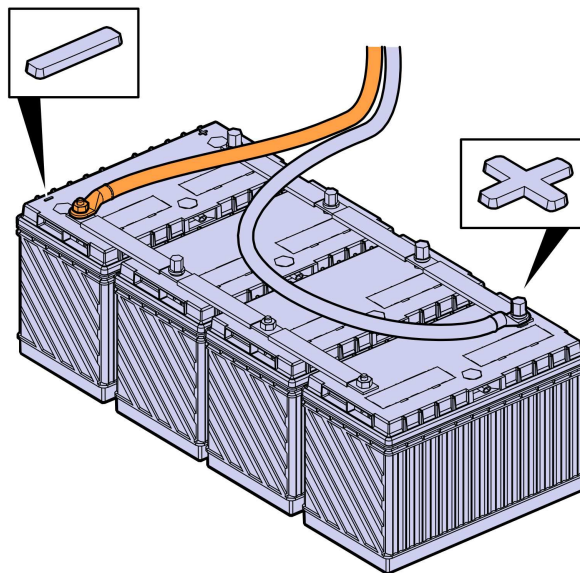
- 8 On the driver side, tighten the D-ring to B-post fastener to 61 – 67 Nm (45 – 50 ft-lb).



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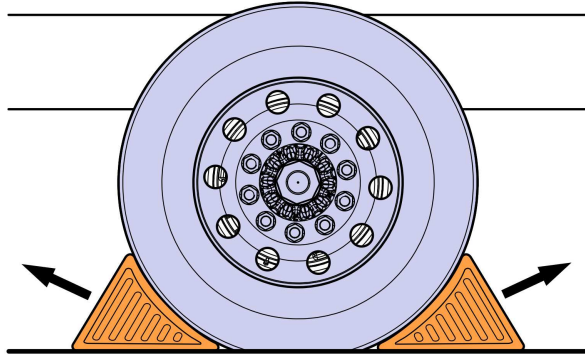
Commissioning the Truck for Operation

- 1 Connect the battery cable to the negative (ground) terminal.



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2 Remove the wheel chocks.



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Reimbursement

This repair may be eligible for reimbursement if a product failure was experienced within time and mileage limits of the applicable Warranty coverage. Reimbursement is obtained via the normal claim handling process.	UCHP Reimbursement	eWarranty Reimbursement
Claim Type (used only when uploading from the Dealer Bus. Sys.)	01	01
Labor Code		
Primary Labor Code (Seat Belt Bolts, Tighten)	8841-05-09-02 0.3 hrs.	6463A-ZU-80 0.3 hrs.
Causal Part	82221039	82221039

MACK Trucks North America reserves the right to make any changes in design or to make additions to or upon its products without incurring any obligations to install the same on vehicles previously built.