



Service Bulletin

File in Section: -

Bulletin No.: PI1319

Date: September, 2014

PRELIMINARY INFORMATION

Subject: Insufficient Air Flow from Second and Third Row Roof Vents

Models: 2012-2015 Chevrolet Express
2012-2015 GMC Savana

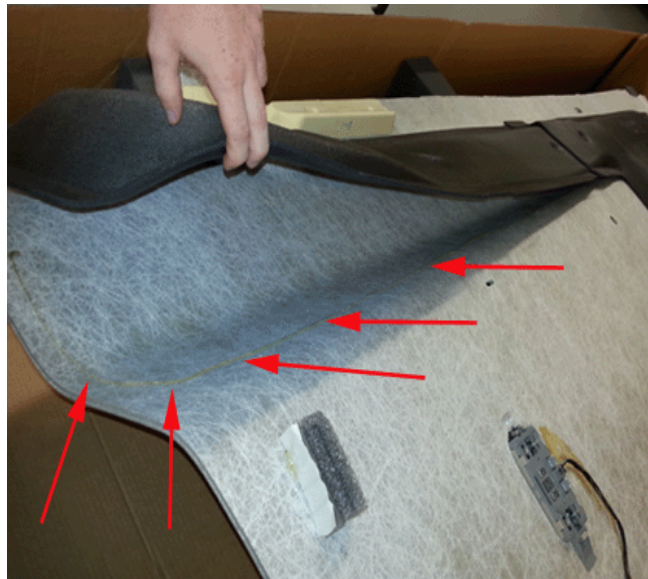
Condition/Concern

Some customers may comment about a lack of or no air flow from the second and third row roof vents. This may be due to the separation of the air cap from the headliner, causing air gaps.

Recommendation/Instructions

Follow these instructions to correct the separation:

1. Remove the rear headliner. Refer to Headlining Rear Trim Panel Replacement in SI.



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2. Identify the locations of separation.
3. Apply a hot melt adhesive bead between the headliner and air cap where separation is found.
4. After applying the adhesive, apply a small amount of pressure to the flange areas of the air cap that have the new adhesive until the adhesive has cured enough to hold the air cap.



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5. Once the hot melt adhesive has cured fully, place a bead of adhesive in the joint between the air cap and the headliner around the entire perimeter of the air cap.
6. Reinstall the rear headliner. Refer to Headlining Rear Trim Panel Replacement in SI.

Parts Information

Part Number	Description	Qty	Material Allowance
12377914 (in Canada, 88864881)	Hot Melt Adhesive	14 per package	2 per vehicle – \$4.63 Each (in Canada, \$2.59 each)

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
1080178*	Reglue Air Cap To Headliner	2.6 hrs
*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.		