

## Service Bulletin

# **PRELIMINARY INFORMATION**

Subject: Difficult to Shift into Gear and/or Mushy Shifts (No Grind)

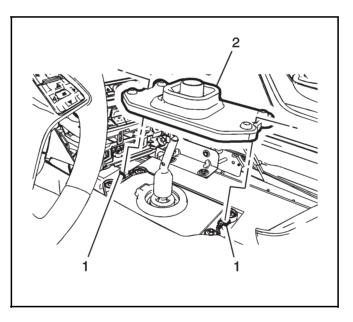
#### Models: 2014 Chevrolet Corvette Equipped with 7 Speed Manual Transmission (RPO MEL or MEP) Condition/Concern

Some customers may comment that the transmission is difficult to shift into gear or that the shifter has a mushiness to the shift and lacks crispness in shifts.

### **Recommendation/Instructions**

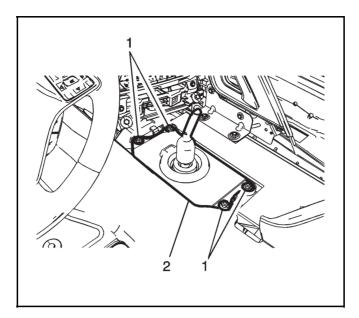
The shifter assembly neutral position will need to be re-aligned following the procedure below:

1. Remove the front floor lower console. Refer to Front Floor Lower Console Replacement in SI.

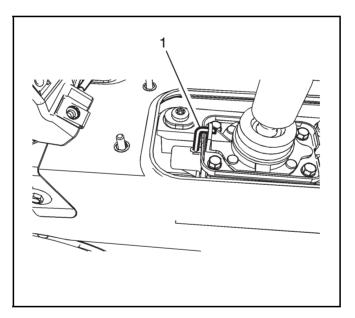


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2. Remove the upper closeout boot (2) from the transmission control assembly.



- 3. Remove the transmission control lower closeout boot retaining nuts (1).
- 4. Remove the transmission lower closeout boot (2) assembly.

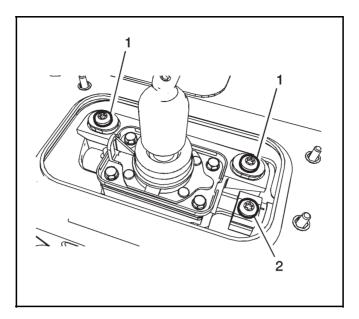


5. Place the shifter into NEUTRAL.

6. Press down to engage the shift control neutral lock pin (1).

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- 7. Loosen and remove the transmission shift rod clamp bolt (2).
- 8. Loosen and remove the shift control mounting bolts (1).
- 9. Re-align the shifter and secure by doing the following:

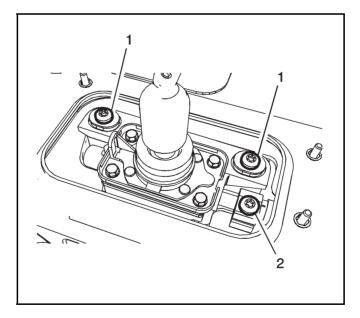
Important: The sequence of steps are critical to shift quality.

9.1. Place the bolt in the clamp (2).

**Important:** The bolt must be inserted into the non-threaded hole first, so that it passes freely through to the opposite hole which is threaded.

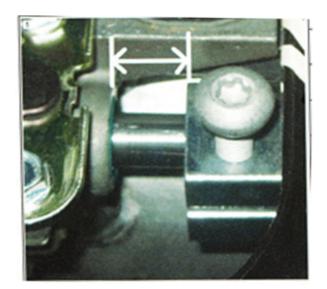
9.2. Thread the bolt (2) by hand 2-3 turns.

9.3. Place the bolts in shifter attachment slots (1) and thread 2-3 turns.



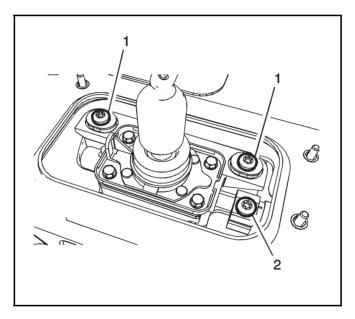
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9.4. Inspect for proper alignment in the Neutral position.



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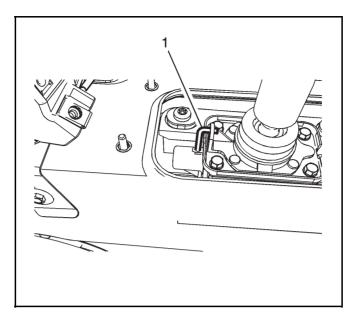
9.5. Fix if incorrectly aligned by grabbing the linkage and push/pull to the proper gate.



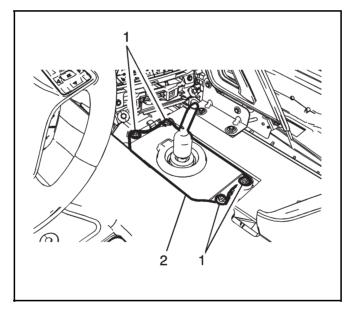
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9.6. Tighten the shift control mounting bolts (1) to 30 N•m (22 lb ft).

9.7. Tighten the transmission shift rod clamp bolt (2) to 30 N-m (22 lb ft). **Caution:** Refer to fastener cautions in SI.



10. Lift to release the shift control neutral lock pin (1).



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11. Install the lower transmission control closeout boot (2).

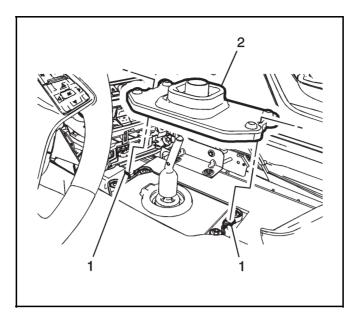
**Important:** Check that the closeout boot fully seats to the shift control lever seal and the base of the shift control assembly.

12. Install the shift control closeout boot retaining nuts.

#### Tighten

Tighten the nuts to 6 N•m (53 lb in).

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13. Install the upper closeout boot to the transmission control assembly.

**Important:** Ensure the upper closeout boot ID slides below the shifter stub can.

14. Install the front floor lower console. Refer to Front Floor Lower Console Replacement in SI.

## **Warranty Information**

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
8480128*	Transmission Control Adjustment	0.9 hr
*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.		-