

2015 PRE-DELIVERY SERVICE CHECK SHEET

500 XXXX	12220 0 00
April	2014

BEFORE INSPECTION	OK Adjust/	UNDER VEHICLE (ON HOIST)	OK Adjust/ Repair
01 Install Short Pin (see page 2) 02 Install radio antenna	-	01 Remove disc brake anti-rust covers/anti-corrosion wheel film* 02 Activate and Initialize Tire Pressure Warning System	
FUNCTIONAL OPERATION		03 Inspect tires for defects/damage	ğo
Apply parking brake and cycle ignition "IG-ON," place gear selector in rev turn on lights and rear defogger. Unlock all doors, release fuel door, releas hatch.	ase trunk	07 Visually check bolts and nuts on chassis and powertrain	
01 Check dome, courtesy, map, and sun visor lights* 02 Check warning/indicator lights, gauges, and horn		08 Inspect under the vehicle for damage, rust, etc	
03 Check windshield wipers and washers 04 Check headlights, instrument lights, turn signals, dimmer	-	ROAD TEST	
switch, emergency flashers, and brake lights 05 Check inside/outside rear view mirror operation/ adjustment 06 Check power outlet* and cigarette lighter		A complete road test helps assure customer satisfaction. Drive vehicle over variety of road surfaces and driving conditions. Check for unusual noise an driving performance	
07 Check audio/navigation* systems, set SSP* to tC, and set clock		Enter Odometer Reading	
08 Install shift-lock override button cover 09 Check sliding roof*	Contraction of the local division of the loc	01 Check cold engine operation 02 Check engine operation during warm-up	
WALKAROUND INSPECTION		03 Check engine at normal operating temperature 04 Check clutch*/automatic transmission operation	
Start at driver's front door, check window and door lock operation (from n power switch, if equipped). Continue around vehicle in a counterclockwis direction checking each door and window operation, child door locks, sea interior condition, all lights, luggage compartment contents. Finish by che headlight aim and continue into UNDER HOOD checks. 01 Check Smart Key System*	e at belts,	06 Check steering operation and off-center/vehicle pull/flutter	
02 Check door and door lock operation, including each wireless remote control/theft deterrent system*			-
 03 Check power window operation 04 Check that engine starts with all keys 05 Check seats and seat belt operation 06 Check rear defogger. 07 Check side marker, tail, backup, and license plate lights 08 Check rear hatch/cargo area trim appearance 09 Adjust compact spare tire pressure and check jack and tool installation 10 Check headlight aim. 		 01 Remove interior protective covers, unnecessary labels, tags, etc. (Remove protective covers just before delivery to customer)	
UNDER HOOD		06 Inspect paint finish for scratches, chips, rust, dents,	
01 Check engine oil and ATM* fluid levels 02 Check brake and clutch* fluid levels		 07 Inspect exterior body parts for proper installation, damage, rust, etc. 08 Place Owner's Guide and first aid kit portfolio* in glove box 09 Place oil change sticker on inside of windshield, top left corner 10 Perform Techetream Health Check 	
* Inspect or install when equipped/required.	I	page 2)	
Completion and retention of this form is required to comply with Toyota's	Warrant	/ Policy.	
TECHNICIAN'S SIGNATURE SERVIC	CE MANA	GER'S SIGNATURE We hereby certify that all it on this form have been che and corrected for prope	cked
NAME (PLEASE PRINT)	(PLEASE		
Date Dealer Name		Dealer Code Vehicle Identification Number (Sticker)	

SHORT PIN INSTALLATION To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment Relay Block. Install the Short Pin and confirm all related $(\mathbf{1})$ DTCs are cleared. DTC Clearing Procedure 1. Connect Techstream. Cycle the ignition switch to the "IG-ON" position. 2. 3. Using Techstream, check any other codes being output. 4. Erase DTCs (B1650 & B1794) and Freeze Frame Data. NOTE If any DTCs besides B1650 & B1794 appear, repair the 1 Install Short Pin Here applicable system according to the Repair Manual. 2 Remove This Short Pin **TPWS ACTIVATION & INITIALIZATION**

Activation Procedure

- 1. Connect Techstream.
- 2. Cycle the IG switch to the "IG-ON" position and check that the Low Tire Pressure Warning Light blinks for 1 minute and then remains illuminated.
- Press or remove the valve core to reduce the tire inflation pressure rapidly by 6 psi (0.4 kfg/cm², 40 kPA), or more, within 30 seconds.
- 4. Check that the Low Tire Pressure Warning Light goes OFF after all the TPWS sensors are activated.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

5. Using Techstream, check for DTCs (C2111-C2114). If no DTCs are stored, continue to the Initialization Procedure. If these DTCs are stored, repeat step 3.

Initialization Procedure

Refer to the Repair Manual for the Initialization procedure. Please note the spare tire does not have a TPWS sensor.

FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION*

For states that require a front license plate, please install per this procedure. The bracket and self-tapping screws are stored in the luggage compartment.

Installation Procedure

 Align holes "A" of the mounting bracket with the dimples on the radiator lower grille. Mark the locations of holes "B" on the radiator lower grille.

NOTE

Holes "A" are used for the installation of the mounting bracket to the radiator lower grille.

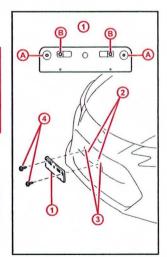
Holes "B" are used for the installation of the front license plate to the mounting bracket.

2. Align holes "A" of the mounting bracket with the dimples on the radiator lower grille. Mark the locations of holes "B" on the radiator lower grille.

NOTICE

Do NOT drill into the dimples of the radiator lower grille.

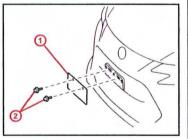
- 3. Drill 2 relief holes with a diameter of 11 mm (0.43 in.) at holes "B" on the radiator lower grille. This will prevent the license plate retaining bolt ends from contacting the grille.
- 4. Install the mounting bracket to the radiator lower grille using the 2 self-tapping screws provided.
- Install the front license plate to the mounting bracket using 2 non-corroding bolts with the following dimensions. Nominal Length: 15.0 mm (0.59 in.) Diameter: 6.0 mm (0.24 in.)



1 Mounting Bracket

3 Dimples 4 Screw

2 Mark and Drill Holes



1 Front License Plate 2 Bolts