



# Service Bulletin

File in Section: -

Bulletin No.: PI1256

Date: June, 2014

## PRELIMINARY INFORMATION

**Subject:** Engine Oil Leak Between Engine and Transmission

**Models:** 2014 Buick Regal  
Equipped with 2.0L Engine (RPO LTG)

### Condition/Concern

Some customers may comment on a fluid leak under the front end of the vehicle. Further inspection will reveal the leak to be engine oil and will show the leak is between the engine and transmission.



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This condition may be caused by porosity in a drilled hole in the oil pan that is used for manual transmission vehicles, as shown in the illustration above.

## Recommendation/Instructions



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A plug has been released, as illustrated above, to cap off the drilled hole on the oil pan. Follow the procedure below for installing the plug:

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle in SI.
2. Remove the transmission for access to the rear of the oil pan. Refer to Transmission Replacement in SI.



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3. Finger start the plug in the designated hole on the oil pan, as shown in the illustration above, and tighten with a 3/16" hex key until countersunk. Use a 6" scale to ensure its not more than 1 mm below the surface of the oil pan.

**Note:** Ensure that the post end of the plug is installed first. There is no torque required.

**Important:** It is critical that the plug is not bottomed out in the hole as it may cause additional damage to the oil pan in that area.

4. Reinstall the transmission.

## Parts Information

Part Number	Description
11547161	PLUG

## Warranty Information

For vehicles repaired under the U.S. (6 years/70,000 miles) or Canadian (6 years/110,000 km) Powertrain Warranty, use:

Labor Operation	Description	Labor Time
4080378*	Installing Plug at the Rear of the Oil Pan	6.0 hrs

\*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.