



Service Bulletin

File in Section: -

Bulletin No.: PI1173

Date: February, 2014

PRELIMINARY INFORMATION

Subject: Accessory Drive Belt Rattle Chirp Noise Idle to 1100 RPM

Models: 2011-2013 Buick Regal
Equipped with 2.0L Turbo Engine (RPO LHU)

Condition/Concern

Some customers may comment on a rattle or chirp noise that may be heard from the front of the engine at idle, just off idle 800 to 1100 rpm or on acceleration from a stop. The noise may be present only when the air conditioner is on.

Recommendation/Instructions

Remove the drive belt to confirm the noise cannot be duplicated. If the noise does not occur with the accessory belt removed, replace the accessory drive belt tensioner and belt. Refer to Drive Belt Tensioner Replacement in SI.

If the noise is still present, refer to SI for further diagnosis.

Parts Information

| Part Number | Description |
|-------------|---------------------|
| 12653318 | BELT, GEN & A/C |
| 12605175 | TENSIONER, DRV BELT |

Warranty Information

For 2013 vehicles repaired under the U.S. (6 years/70,000 miles or Canadian (6 years/110,000 km) Powertrain Warranty use:

or

For 2011-2012 vehicles repaired under the U.S. (5 years/100,000 miles or Canadian (5 years/160,000 km) Powertrain Warranty use:

| Labor Operation | Description | Labor Time |
|-----------------|---|------------|
| 4080388* | Replace Drive Belt and Drive Belt Tensioner | 0.6 hr |

*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.