

# Technical Service Bulletin

91 Infotainment system does not work; DTC U110300 (production mode active) stored

91 14 56 2038072/1 August 11, 2014.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
А3	2015	All	Not Applicable

### **Condition**

- The infotainment screen does not move out.
- The infotainment system sound does not work.
- DTC U110300 (Production mode active) is stored in the information electronics module 1, J794 (address word 5F).

## **Technical Background**

The production mode (not transport mode) is active in the information electronics module 1.

#### **Production Solution**

Not applicable.

### **Service**

Deactivate the production mode of the information electronics module 1:

 Right-click on the 5F module. In the drop-down menu, select Control module OBD (Figure 1).

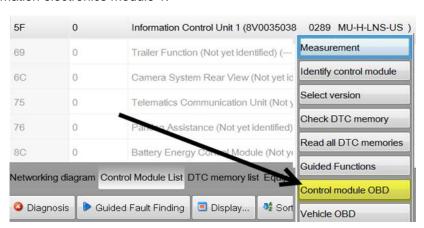


Figure 1. Select Control module OBD.



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2. In the OBD functions menu, select **Adaptation** (Figure 2).

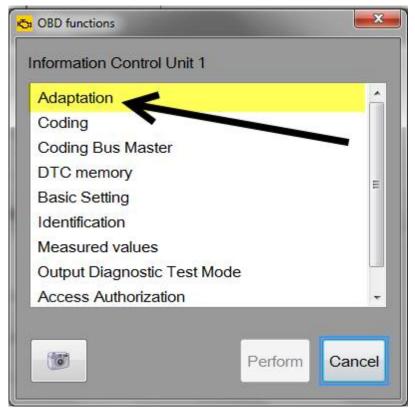


Figure 2. Select Adaptation.

3. In the 5F module adaptation menu, scroll to **Deactivate production mode** (Figure 3). In the adaptation, a **Current value** of "0" is standard. To deactivate the production mode, re-enter "0" in the **Entry** field, then select **Apply** to confirm the value.

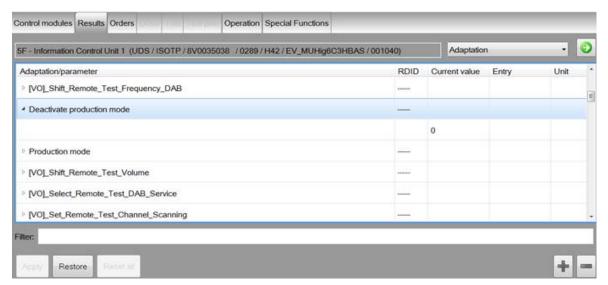


Figure 3. Scroll to Deactivate production mode.

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4. After successful adjustment, clear the fault from the 5F module. The infotainment system should now be functioning properly.

## **Warranty**

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Buis informational only.				
Service Number:	9196				
Damage Code:	0039				
Diagnostic Time:	GFF	0150 0000	Time stated on diagnostic protocol (Max 60 TU)		
	Road test prior to service procedure	No allowance	0 TU		
	Road test after service procedure	No allowance	0 TU		
	Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for	DADP allowance	details)		
Claim Comment:	As per TSB #2038072/1				

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## **Required Parts and Tools**

A parts replacement does not fix the problem and cannot be accounted under warranty.

### **Additional Information**

All parts and service references provided in this TSB (2038072) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.