

# Technical Service Bulletin



## 46 3.0T & 3.0TDI Brake noise (PR-1LL)

46 14 96 2038647/1 October 20, 2014.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A8	2013 - 2014	All	3.0T & 3.0TDI

## Condition

Customer may report hearing brake squeal when the vehicle comes to a stop at slow speeds. In some cases, the noise may be intermittent and difficult to reproduce.

## Technical Background

Not applicable.

## Production Solution

Improved front brake pads and discs.

## Service

1. Road test to verify concern.
2. Replace front brake pads, discs, and sensors (using the part numbers listed in this TSB) according to the instructions in Elsa at: *Repair manual >> Chassis >> 46 Mechanical Components >> Front Brakes >> Brake Rotor, Removing and Installing >> Brake Rotor, Removing and Installing Steel Brakes 1LL/1LJ and 1LN/1LX.*
3. Road test to verify that the noise is eliminated.

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## Warranty

<b>Claim Type:</b>	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
<b>Service Number:</b>	4617		
<b>Damage Code:</b>	0020		
<b>Labor Operations:</b>	2 wheels removed + reinstalled	4405 2000	20 TU
	2 front brake discs remove + reinstall	4650 2050	50 TU
	2 brake pads, front remove + reinstall	4636 2050	70 TU
<b>Diagnostic Time:</b>	GFF	No allowance	0 TU
	Road test prior to service procedure	0121 0002	10 TU
	Road test after service procedure	0121 0004	10 TU
	Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)		
<b>Claim Comment:</b>	As per TSB #2038647/1		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## Required Parts and Tools

Part Number	Part Description	Quantity
4G0615301A	Front brake disc	2
4G0698151M	Front brake pads	1 set
4H0615121J	Front brake wear indicators	2

## Additional Information

All parts and service references provided in this TSB (2038647) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.