



# Service Bulletin

File in Section: 06 - Engine

Bulletin No.: 14-06-04-001

Date: January, 2014

## TECHNICAL

**Subject:** Service Engine Soon (SES) Light Comes On with DTCs P0420, P0430 Set

**Models:** 2009-2011 Chevrolet Corvette ZR1  
Equipped with 6.2L Engine (RPO LS9)

### Condition

Some customers may comment that the service engine soon (SES) light is on. Technicians may find DTCs P0420, P0430 stored in history.

### Recommendation/Instructions

For the 2009-2011 model year exhaust systems, replace the catalytic converter and pipe assemblies, in between the exhaust manifolds and mufflers, with the 2012-2013 model year parts numbers listed below and update the ECM calibration.

**Important:** The technician will have to call in a for a VCI number provided by the Techline Customer Support Center (TCSC). Updating the components without the cal will cause the SES light to come on.

### Parts Information

Part Number	Description
25958412	Exhaust Pipe Assembly
25958408	Converter Pipe Assembly – RH
25958409	Converter Pipe Assembly – LH

### Warranty Information

For vehicles repaired under the U.S. (5 years/100,000 miles) or Canadian (8 years/130,000 km) Powertrain Warranty, use:

Labor Operation	Description	Labor Time
4080278*	Both Converter Pipes and Exhaust Pipe Replacement	2.6 hrs

\*This is a unique labor operation for bulletin use only. It will not be published in the Labor Time Guide.

**Note:** The labor time includes Engine Control Module Reprogramming with SPS.

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