Whistling noises in area of instrument panel/windshield as of approx. 124 MPH.

Topic number	LI67.10-P-059465
Version	1
Design group	67.10 Windshield
Date	07-21-2014
Validity	204.077/ 277 209.376/ 377/ 476/ 477 211.076/ 077/ 276/ 377 216.377/ 379 219.376/ 377 221.077/ 177/ 179
Reason for change	Damage code corrected and notes specified
Reason for block	

Complaint:

Whistling noises in area of instrument panel/windshield as of approx. 124 MPH.

Note: Pressing the windshield in the area of the inside rearview mirror affects the noise, as does opening a side window.

Attachments	
File	Description
Soundfile.MP3	Sound file of whistling noises

Cause:

Bonding of windshield.

Remedy:

1. Perform a test drive

Note: Observe the notes from the complaint during the test drive. It may be necessary to apply adhesive tape to the edges of the windshield.

2. Replace windshield

Note: Before performing the repair, you must contact AMG Engineering via the respective market support center with a PTSS case including a sound file.

Symptoms
Body / Body/Cab / Body noises / Wind noises
Body / Body/Cab / Body noises / Whirring

Work units

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Op. no.	Operation text	Time	Damage code	Note
67-1700	REPLACE WINDSHIELD		67002 **	Please state "Noises" in the note

Validity		
Vehicle	Engine	Transmission
204.077	*	*
204.277	*	*
209.376	*	*
209.377	*	*
209.476	*	*
209.477	*	*
211.076	*	*
211.077	*	*
211.276	*	*
211.277	*	*
216.377	*	*
216.379	*	*
219.376	*	*
219.377	*	*
221.077	*	*
221.177	*	*
221.179	*	*

Full model designation breakdown		
Vehicle	Engine	Transmission
204.077	156.985	722.907
204.077	156.985	722.930
204.277	156.985	722.907
204.277	156.985	722.930
209.376	113.987	722.636
209.376	113.987	722.907
209.376	113.988	722.636
209.376	113.988	722.907
209.377	156.982	722.907
209.476	113.987	722.636
209.476	113.987	722.907
209.476	113.988	722.636
209.476	113.988	722.907
209.477	156.982	722.907
211.076	113.990	722.643
211.077	156.983	722.907

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211.276	113.990	722.643
211.277	156.983	722.907
216.377	156.984	722.907
216.377	156.984	722.930
216.379	275.982	722.649
219.376	113.990	722.643
219.377	156.983	722.907
219.377	156.983	722.930
221.077	156.984	722.907
221.077	156.984	722.930
221.177	156.984	722.907
221.177	156.984	722.930
221.179	275.982	722.649

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