T-SB-0137-14



Seat Heater Inoperative in Extreme Cold Temperatures

 Service Category
 Vehicle Interior
 Toyota Supports ASE Certification

 Section
 Heating/Air Conditioning
 Market
 USA

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2014	Tundra		

Introduction

Some 2014 model year Tundra vehicles may exhibit a condition where the seat heaters are inoperative in extreme cold temperatures (-4 F [-20 C] or lower). An updated A/C Amplifier is available to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	ENGINE	PRODUCTION CHANGE EFFECTIVE VIN
	1GR-FE	5TFNU5F1#EX403611
	3UR-FE	5TFSY5F1#EX169901
		5TFFY5F1#EX169919
		5TFGY5F1#EX169904
Tundra		5TFBY5F1#EX401858
Tundra	3UR-FBE	5TFBW5F1#EX401398
	3UR-FE	5TFHY5F1#EX401347
		5TFAY5F1#EX401376
	3UR-FBE	5TFHW5F1#EX401399
		5TFAW5F1#EX401377

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Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
883821	R & R Cooler Stabilizer Amplifier	0.3	88650-0C351 88650-0C361 88650-0C371	82	71

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART	IUMBER		OTV
PREVIOUS	NEW	PART NAME	QTY
88650-0C351 88650-0C361 88650-0C371	88650-0C352 88650-0C362 88650-0C372	Amplifier Assy, Air Conditioner, No.1	1

Repair Procedure

1. Confirm the condition as described in the Introduction.

Is the condition present?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Replace the A/C Amplifier.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2014 Tundra: Vehicle Interior – Air Conditioning – "Air Conditioning: Air Conditioning Amplifier: <u>Removal / Installation</u>"
- 3. Verify the vehicle operates normally.