

# Front Brake Vibration

Service  
Category Brake

Section Brake (front)

Market USA

Toyota Supports  
ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2011 – 2014	Sienna	

## Introduction

Some 2011 – 2014 model year Sienna vehicles may exhibit a vibration/pulsation from the front brakes that can be felt in the brake pedal while lightly applying the brake pedal. New front brake pads and a new field fix repair procedure have been developed to improve this condition.

## Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
04465-0E010	04465-45040	Pad Kit, Brake Front	1
	04945-0E040	Shim Kit, Anti-squeal, FR	1
	43512-0E030	Disc, Front	2
	53851-08010	Pad, Front Wheel Opening Extension, RH	1
	53852-08010	Pad, Front Wheel Opening Extension, LH	1

## Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BR1401	R & R Front Disc Pad w/ Anti-squeal Shim Kit (Both Sides)	0.8	43512-0E030 04465-0E010	9B	99
Combo A	Extension Pad Modification	0.5	53851-08010 53852-08010		

### APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

## Front Brake Vibration

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### Repair Procedure

1. Conduct a road test to verify there is front brake vibration.

**NOTE**

The condition usually occurs when the vehicle is driven on decline/downhill.

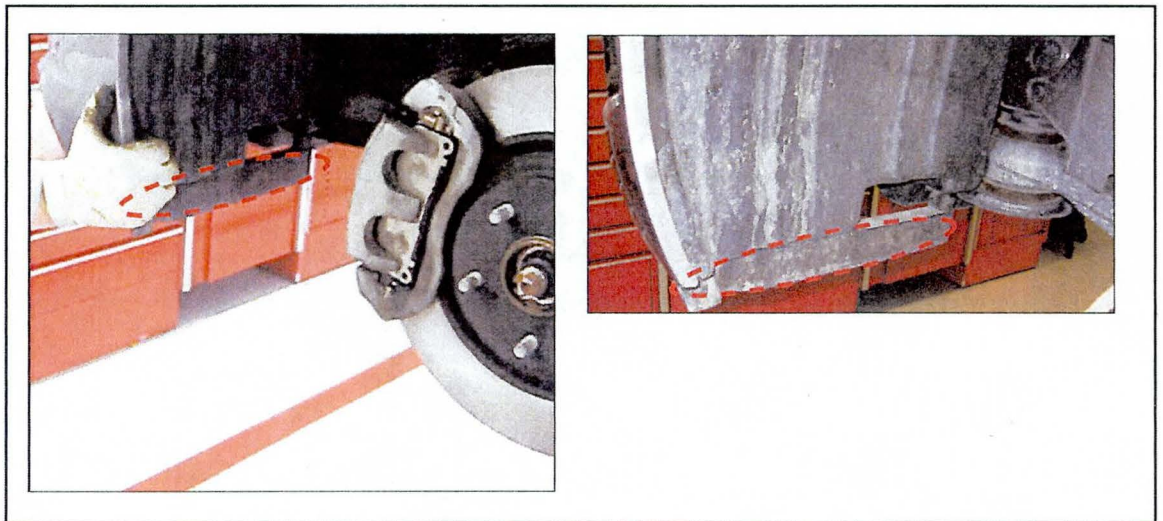
2. Modify front extension pads and reinstall on vehicle.

**NOTE**

Modification **MUST** be completed on both the passenger and driver side of the vehicle.

- A. Locate Front Wheel Opening Extension Pad.

**Figure 1.**



## Front Brake Vibration

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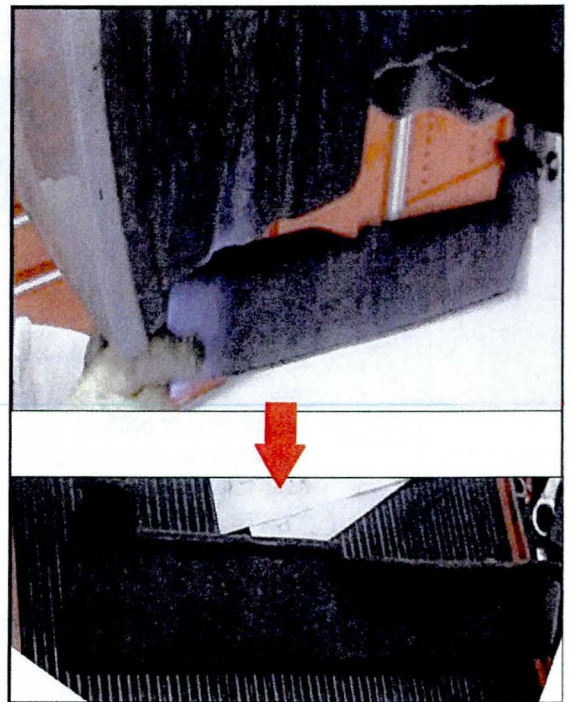
### Repair Procedure (Continued)

- B. Remove 4 bolts and remove the extension pad. **Figure 2.**



- C. Place the extension pad on a flat surface for modification.

**Figure 3.**



## Front Brake Vibration

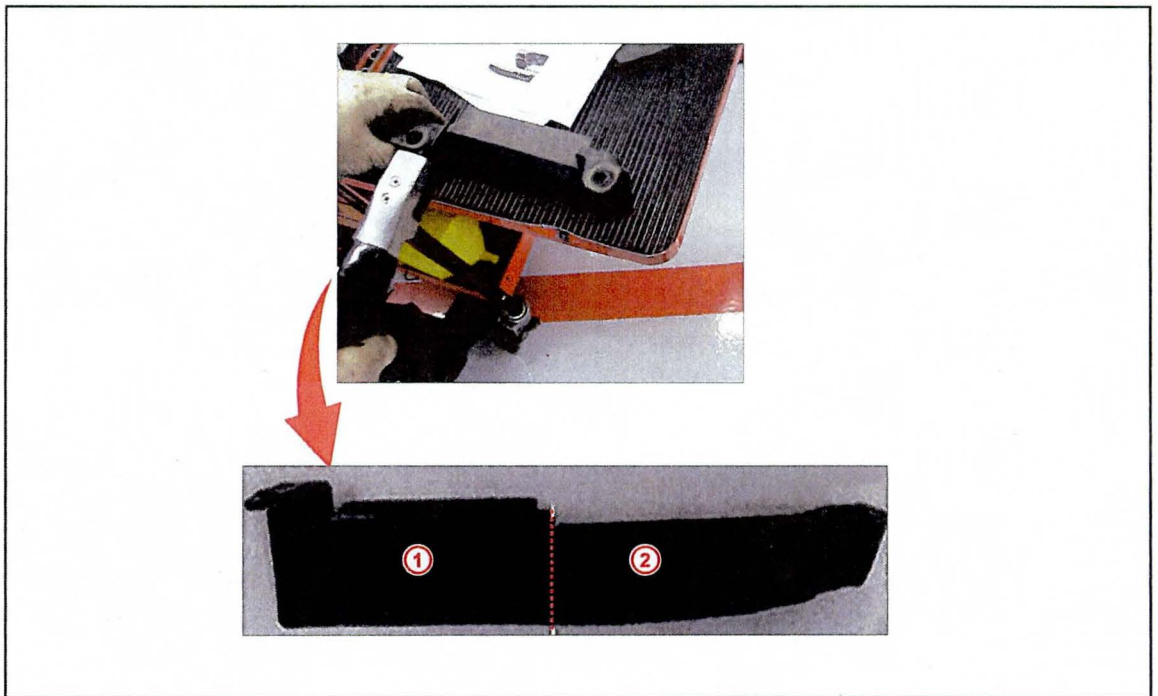
### Repair Procedure (Continued)

D. Using a power saw, cut at location specified.

**NOTE**

- It is recommended to draw a straight line where the cut will be made.
- Callout 1 in Figure 4 should be discarded.

Figure 4.



<b>1</b>	Discard
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<b>2</b>	Reinstall On The Vehicle
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E. Install the modified extension pad back on the vehicle and reinstall the 4th remaining bolt to the original location as referenced in Figure 5.

**NOTE**

Make sure modification is completed on both sides.

Figure 5.



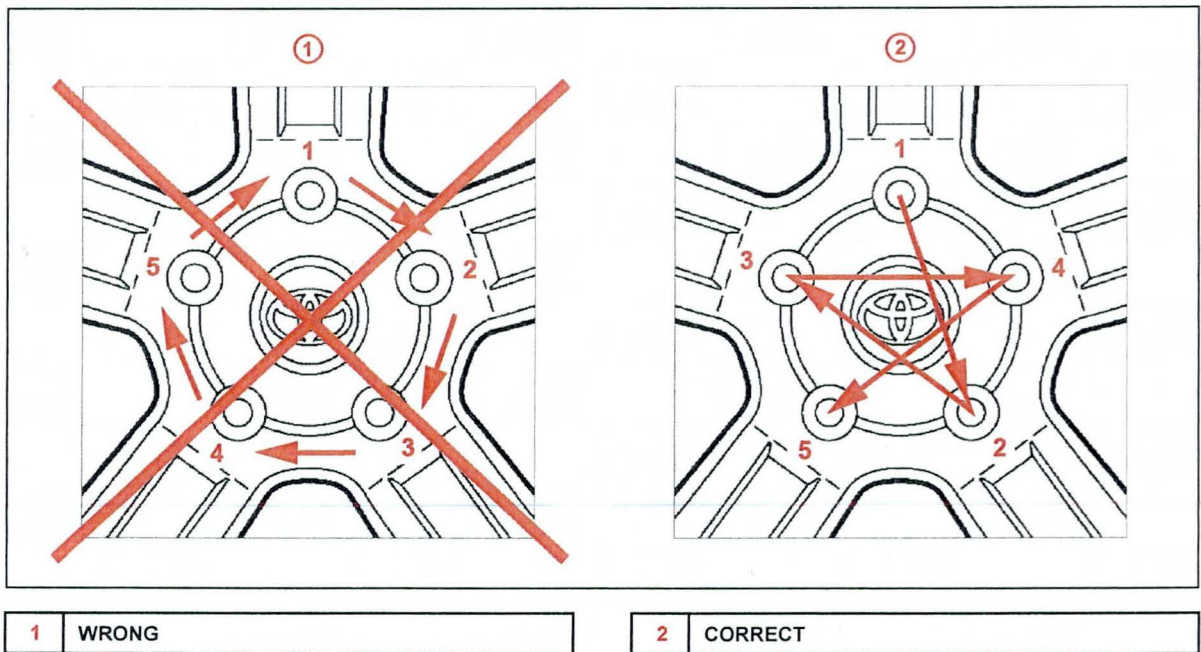
## Front Brake Vibration

### Repair Procedure (Continued)

3. New rotor **MUST** be phase matched to the hub assembly.
  - A. Mount rotor onto hub assembly and note the starting lug position.
  - B. Measure the runout of the hub and rotor assembly at the outermost point of rotor surface and record the runout measurement.
  - C. Rotate rotor clockwise on hub to the next lug position.
  - D. Repeat step B at each lug position.
  - E. Rotor position will be determined based on the lowest runout measurement obtained.  
**Max Runout Allowed: 0.05 mm (0.00197 in.)**
4. Replace the original brake pads with newly developed brake pads and Shim Kit.
5. Install the front wheel and torque to specification using the correct tightening sequence.
 

**Torque: 103 N\*m (1050 kgf\*cm, 76 ft\*lbf)**

Figure 6.



**NOTICE**  
 Do **NOT** use an impact gun to tighten the lug nuts, use a torque wrench and follow the correct sequence to tighten the wheels.

6. Test drive the vehicle and confirm that the condition is no longer present.