March 3, 2014



# Non-Spoiler Trunk Lid Not Holding Open on Extreme Inclines

Service

Category Vehicle Exterior

Section

Door/Hatch

Market USA



# **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION		
2012 – 2014	Camry HV	Body Type(s): 4Dr. Sedan Drive Type(s): 2WD Engine(s): 2AR Transmission(s): CVT VDS(s): BD1FK		
2012 – 2014 Camry		Body Type(s): 4Dr. Sedan Drive Type(s): 2WD Engine(s): 2AR, 2GR Transmission(s): 6AT VDS(s): BF1FK, BK1FK		

#### Introduction

Some 2012 – 2014 model year North American Production (NAP) Camry and Camry HV vehicles without a factory installed spoiler may exhibit a condition where the holding performance of the trunk lid is unsatisfactory when the vehicle is on an extreme incline. Use the following bulletin to address this condition.

#### Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD1401	R & R Torsion Bar (Both Sides)	1.0	64532-06212 64531-06192	9A	14

#### **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.



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### **Production Change Information**

This bulletin applies to:

- ALL 2012 2013 model year TMMK and SIA built vehicles without a factory installed spoiler.
- 2014 model year TMMK and SIA built vehicles produced **BEFORE** the Production Change Effective VINs shown below and without a factory installed spoiler.

MODEL	PLANT	LINE*	ENGINE	PRODUCTION CHANGE EFFECTIVE VIN
0		1	4 Cyl	4T1BF1FK#EU331864
		2		4T1BF1FK#EU753784
Camry	TMMK	1	V6	4T1BK1FK#EU024782
		2		4T1BK1FK#EU541822
Camry HV	<del>I</del> V		HV	4T1BD1FK#EU103805
Camry	SIA	N/A	4 Cyl	4T4BF1FK#CR269427

<sup>\*</sup> For Camry, TMMK Line 1, first digit of serial number = 0, 1, 2, 3 or 4 and for Line 2, first digit of serial number = 5, 6, 7, 8 or 9.

#### Parts Information

PART	NUMBER	PART NAME	QTY
PREVIOUS	NEW	PART NAME	
64531-06192	64531-06193	Bar, Hinge Torsion, RH	1
64532-06212	64532-06213	Bar, Hinge Torsion, LH	1

#### Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Luggage Compartment Tool Set*	09804-24010	1

<sup>\*</sup> Essential SST.

## NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.



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#### Repair Procedure

1. Remove both Hinge Torsion Bars.

#### NOTE

Both Hinge Torsion Bars MUST be replaced during repair.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2012 <u>Camry / Camry HV</u>: Vehicle Exterior – Door/Hatch – "Luggage Door Hinge Torsion Bar: Removal"
- 2013 <u>Camry / Camry HV:</u> Vehicle Exterior – Door/Hatch – "Luggage Door Hinge Torsion Bar: Removal"
- 2014 <u>Camry / Camry HV</u>: Vehicle Exterior – Door/Hatch – "Luggage Door Hinge Torsion Bar: Removal"
- 2. Install the NEW Hinge Torsion Bars.

Refer to TIS, applicable model and model year Repair Manual:

- 2012 <u>Camry / Camry HV</u>: Vehicle Exterior – Door/Hatch – "Luggage Door Hinge Torsion Bar: Installation"
- 2013 <u>Camry / Camry HV</u>: Vehicle Exterior – Door/Hatch – "Luggage Door Hinge Torsion Bar: Installation"
- 2014 <u>Camry / Camry HV</u>: Vehicle Exterior – Door/Hatch – "Luggage Door Hinge Torsion Bar: Installation"
- 3. Open and close the trunk to confirm proper operation.