





Date:

March 2014

Order No.:

P-B-88.40/92

Group:

88

SUBJECT:

Model 204.0

Permanently Illuminated Star Installation Instructions

Note: These US specific instructions are for the star to be illuminated when the ignition is switched on.

A. Remove Front SAM

- 1. Place a piece of tape on the water deflector to prevent damage (Figure 1).
- 2. Remove cover from front SAM
- 3. Remove the four screws in the front SAM.

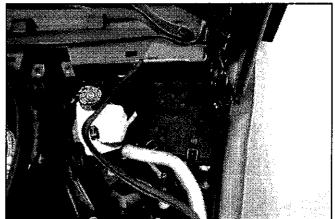


Figure 1

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

i Note:

When removing screws:

- Use suitable tool (Figure 2): 50 mm T20 Torx bit locally sourced e.g., Milwaukee[®] T20 (Figure 2).
- Also shown (Figure 2) is Facom[®] tools 1\4" ratcheting wrench for the back two screws.



Figure 2

 Pull the front of the SAM straight up while shifting it slightly to the left and remove from housing (Figure 3).

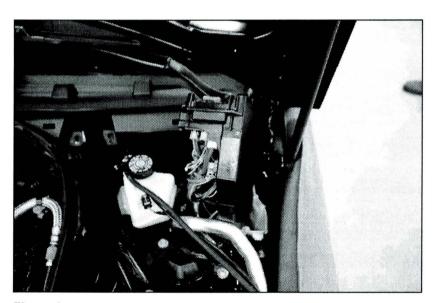


Figure 3

B. Install Illuminated Star

- Remove connector 11C from front SAM. (Figure 4).
- 2. Remove the wire in cavity 13 from 11C. (Figure 4).

i Note:

Wire color is: Pink / yellow.

 Plug in the wire (A, Firgure 5) from 11C, pin 13 into the cavity of the 2 pin connector (arrow, Figure 5) that came with "Y" adapter harness (A207 820 02 04).

i Note:

Ensure the wire from the vehicle is in the same cavity as yellow /red wire of the "Y" harness for the fuse.

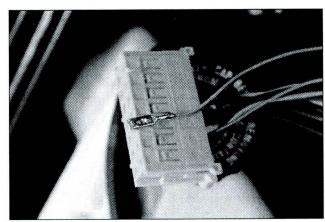


Figure 4

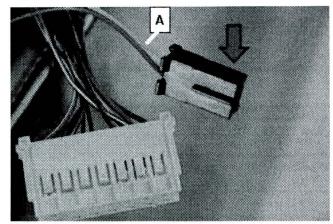


Figure 5

- 4. Plug the red wire (arrow, Figure 6) from the "Y" adapter harness into cavity 13 on connector 11C.
- 5. Plug the 11C connecter back into the front SAM.
- Connect Illuminated star wiring harness (A207 820 00 00) connector pin into 2 pin connector (A, Figure 6).
- 7. Connect harness (A, Figure 6) into "Y" adapter harness harness (B).

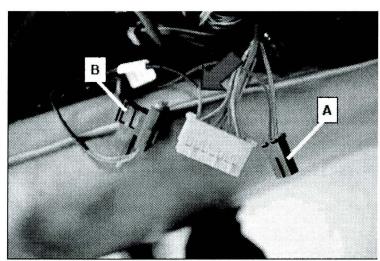


Figure 6

- Insert square rubber stopper (arrow, Figure 7) into the side wall of the SAM box.
- 9. Install SAM.

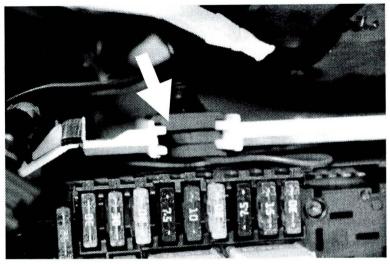


Figure 7

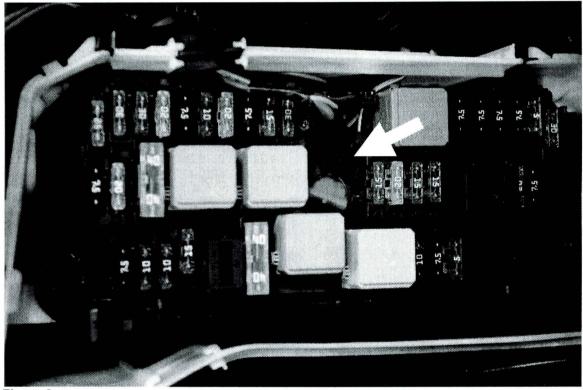


Figure 8

- 10. Fit the wire harness for the wiper motor on top of the rubber stopper for the illuminated star harness.
- 11. Position the fuse (arrow Figure 8) as shown for future access.
- 12. Install cover.

13. Remove the Star (Figure 9).

i Note:

Tilt the star out at the bottom (Figure 9). It does not turn on model 204.

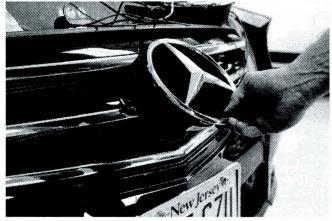


Figure 9

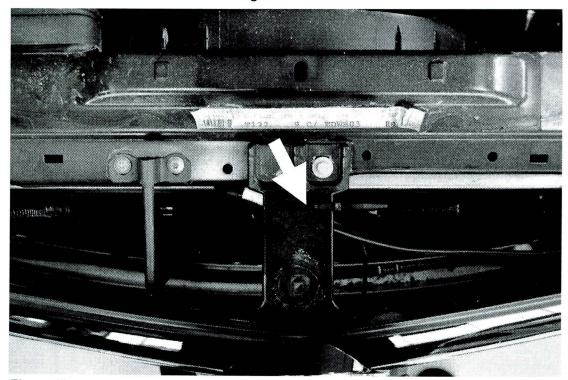


Figure 10

- 14. Remove radiator support plastic cover.
- 15. Install illuminated star harness and secure into place with cable tie (arrow, Figure 10).
- 16. Install radiator support cover.
- 17. Connect and install Illuminated star.
- 18. Check and verify all connections.
- 19. Verify operation.

Parts Information

Qty.	Part Name	Part Number
1	Illuminated star wiring harness	A207 820 00 00
1	"Y" wiring harness	A207 820 02 04
1	Illuminated star	A207 817 04 16