

Securing Exhaust Pipe on the Zephyr

Tiffin Motorhomes, Inc.

Work Instruction Number:

WI-267

Effective Date: 23 May 2014

Revision: 00

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Purpose: To provide instructions on how to properly secure the exhaust pipe on the Zephyr.

TOOLS NEEDED:

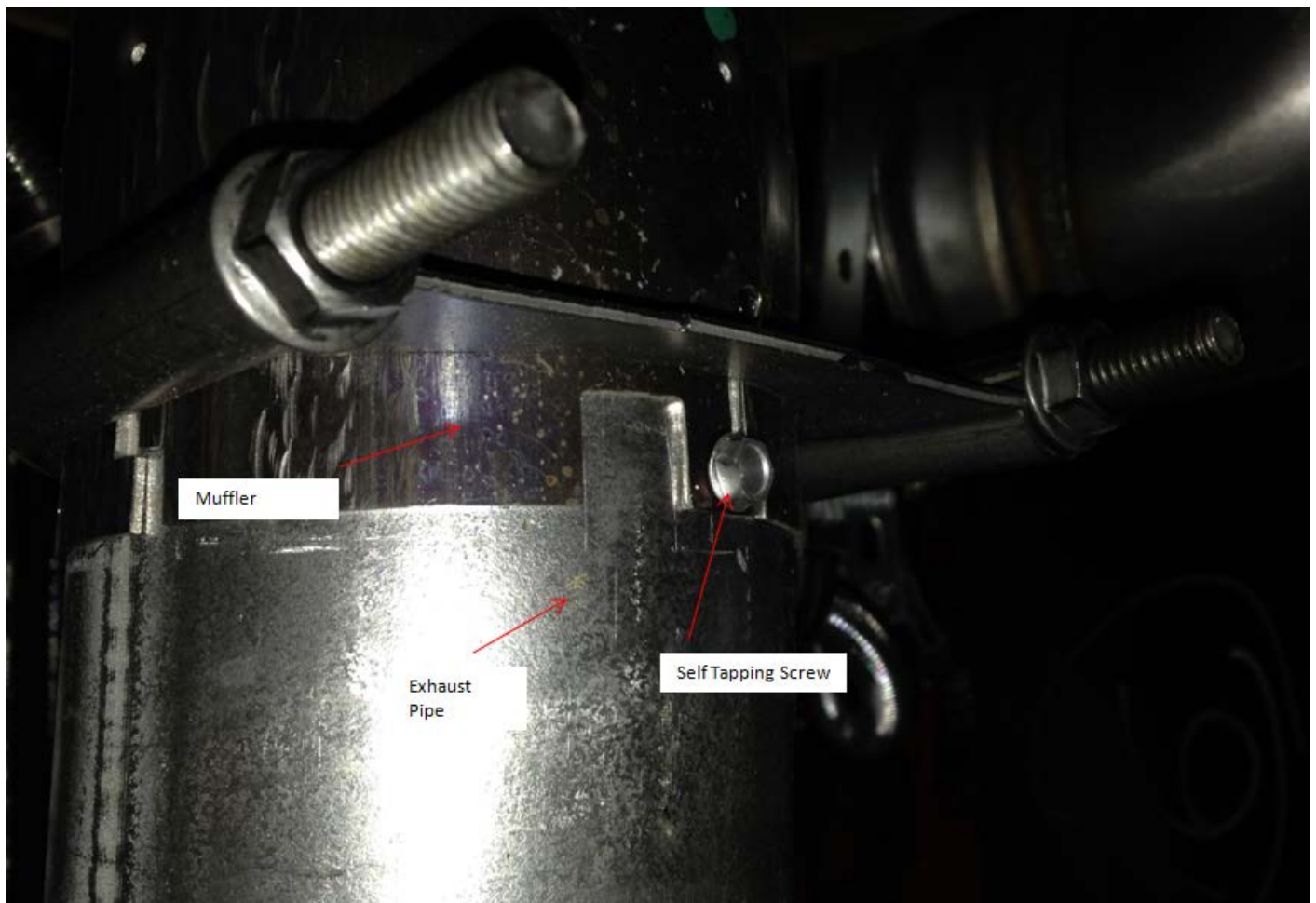
- 1- Electric Drill
- 1- 5/16" Hex Head Bit

PARTS NEEDED:

- 2 -#10-16X1" Self Tapping Screws

Procedure:

- 1) Using 1 #10-16x1" Self Tapping Screw, attach the exhaust pipe to the muffler. Make sure the screw passes through the muffler and exhaust pipe.



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Procedure

- 2) Using 1 #10-16x1" Self Tapping Screw, attach the exhaust pipe to the exhaust tip. Make sure the screw passes through the exhaust pipe and exhaust tip.

