

Securing Exhaust Tip and Pipe to the Muffler on Phaeton models

Tiffin Motorhomes, Inc.

Work Instruction Number:

WI-269

Effective Date: 23 May 2014

Revision: 00

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Purpose: To provide instructions on how to properly secure the exhaust components on the Phaeton models.

TOOLS NEEDED:

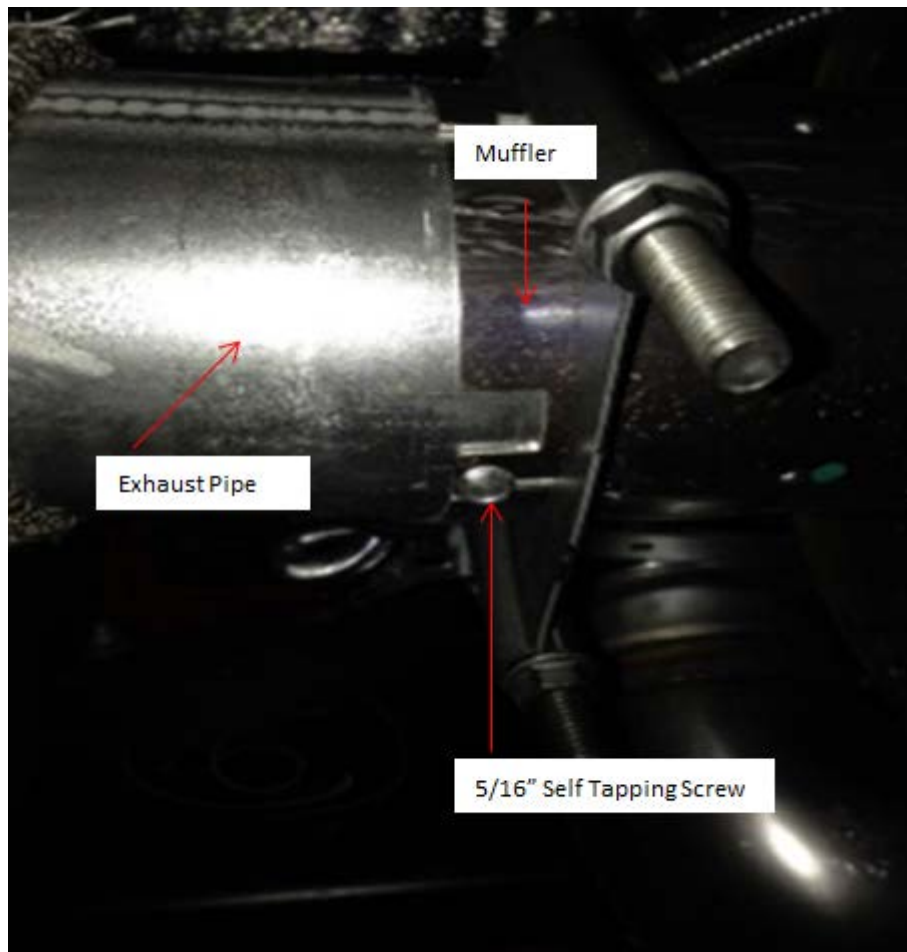
- 1- Electric Drill
- 1- 5/16" Hex Head Bit

PARTS NEEDED:

- 4- #10-16X1" Self Tapping Screws

Procedure:

- 1) Using 1 #10-16x1" Self Tapping Screw, attach the exhaust pipe to the muffler. Make sure the screw passes through the pipe and muffler.



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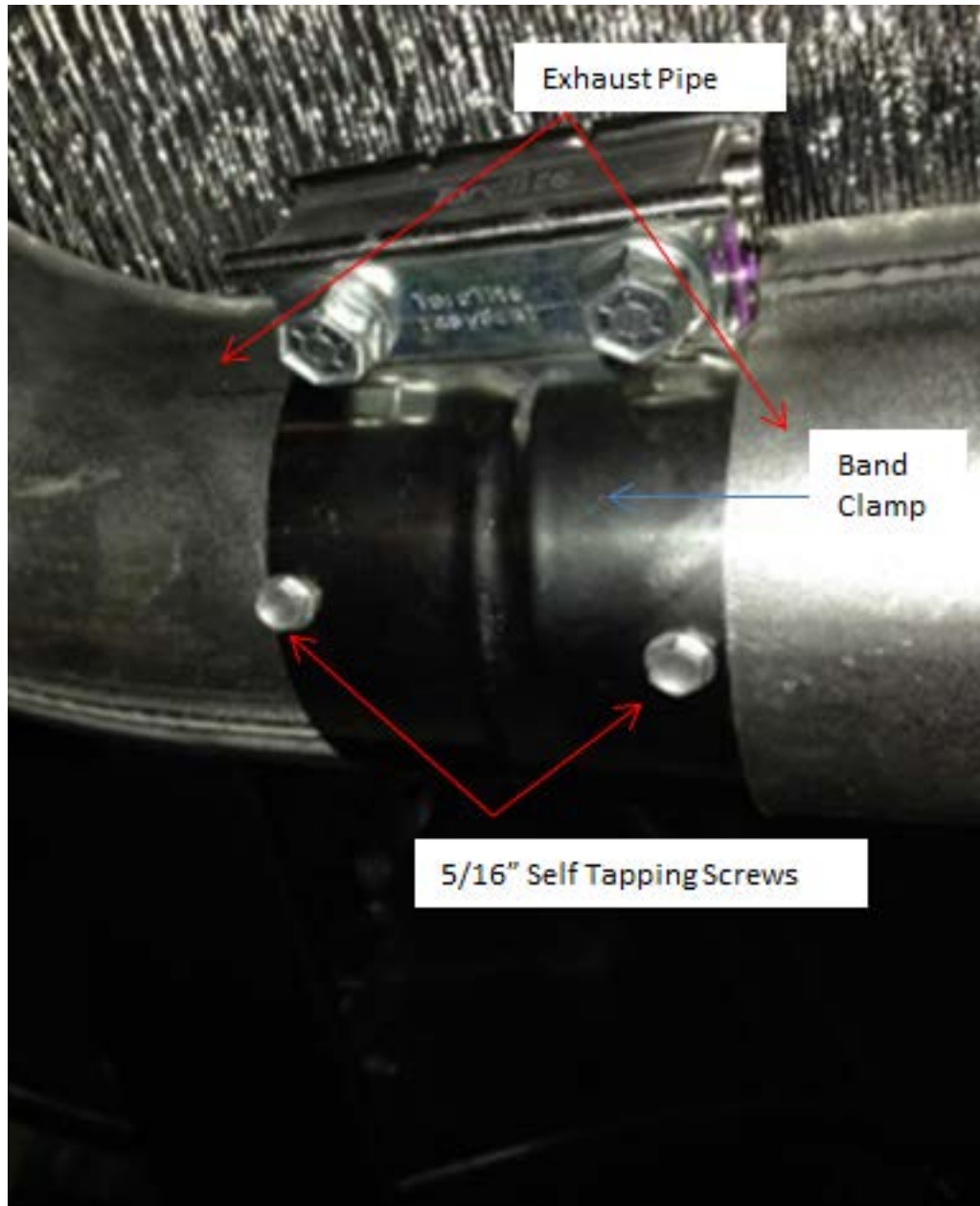
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- 2) Using 2 #10-16x1" Self Tapping Screws, secure the band clamp to the exhaust pipe by installing screws through the band clamp and exhaust pipe.



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- 3) Using 1 #10-16x1" Self Tapping Screw, secure the exhaust tip to the exhaust pipe by installing screw into exhaust tip and exhaust pipe. Make sure it passes through both parts.

