

## Securing Exhaust Tip and Pipe to the Muffler on Bus models

**Tiffin Motorhomes, Inc.**

Work Instruction Number:

WI-268

Effective Date: 23 May 2014

Revision: 00

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Purpose: To provide instructions on how to properly secure the exhaust components on Bus models.

### TOOLS NEEDED:

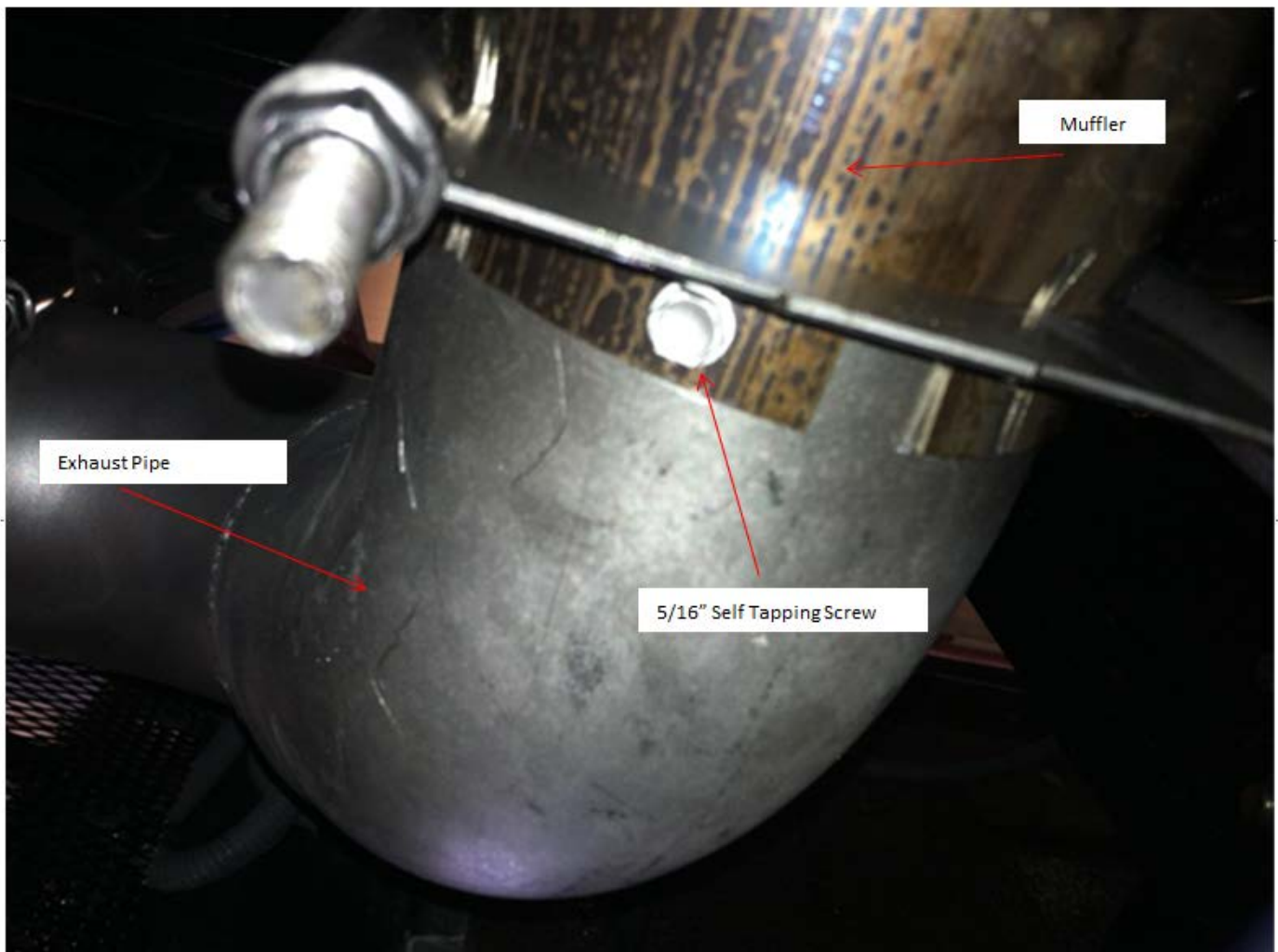
- 1- Electric Drill
- 1- 5/16" Hex Head Bit

### PARTS NEEDED:

- 2- #10-16x1" Self Tapping Screws

### Procedure:

- 1) Using 1 #10-16x1" Self Tapping Screw, attach the exhaust pipe to the muffler. Make sure the screw passes through the muffler and exhaust pipe.



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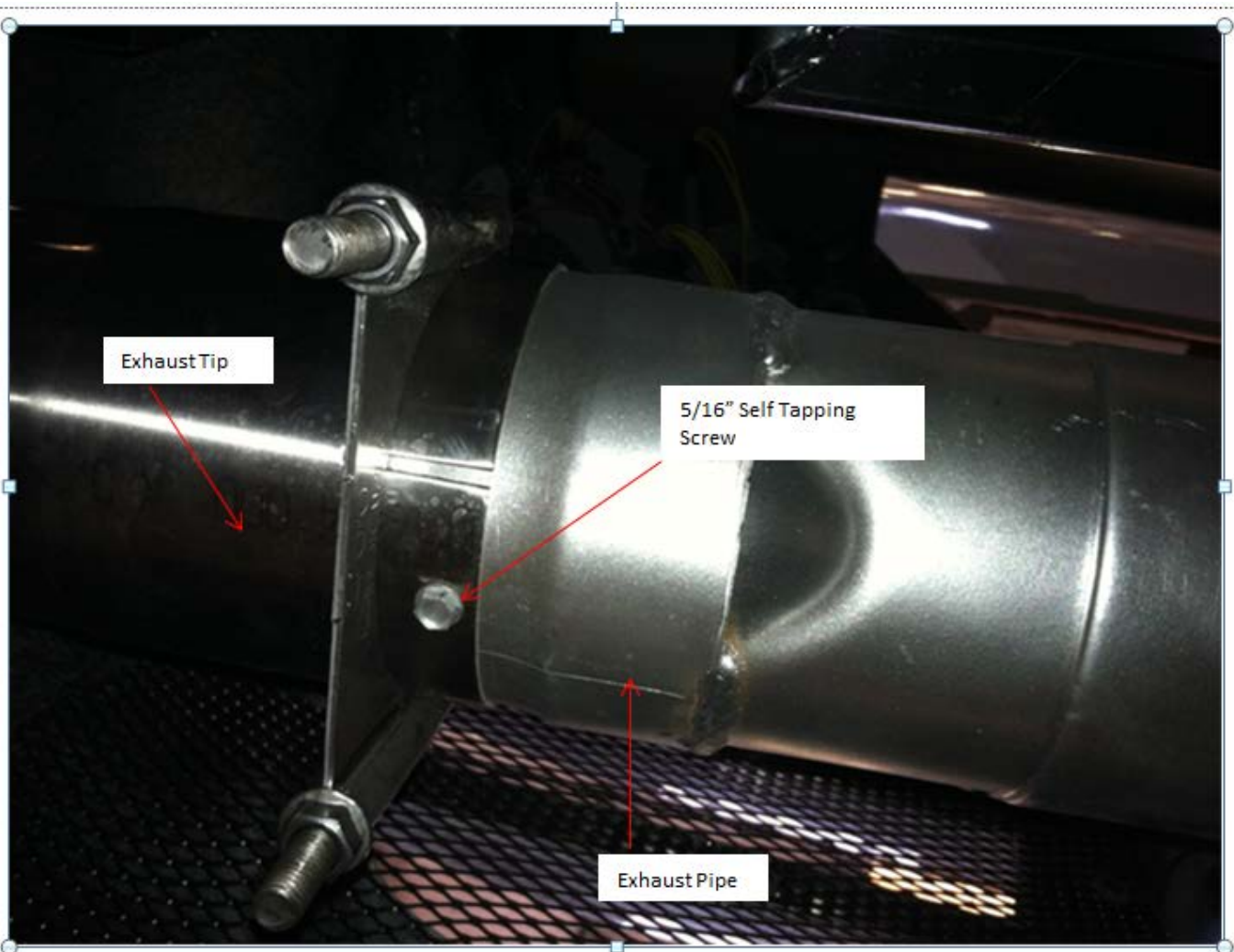
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- Using 1 #10-16-1" Self Tapping Screw, attach the exhaust pipe to the exhaust tip. Make sure the screw passes through exhaust tip and pipe.





**Tiffin Motorhomes, Inc.  
105 2<sup>nd</sup> Street NW  
Red Bay, AL 35582  
256-356-8661**

**SB-42  
Securing of Exhaust Components & Tip**

June 11, 2014

**Re: Update of Build Dates for Involved Units, Original Notice had Incorrect Dates Listed**

Dear Tiffin Customer,

It has come to our attention that certain units built between **March 10, 2014** and **May 14, 2014** may not have the exhaust pipe components and tip completely secured. We are asking that you take your unit to one of our dealers or a service center of your choice to have this repair completed. There are no parts being sent.

We regret any inconvenience this action may cause, but feel certain you understand our interest in motor vehicle safety.

Thank you,

Tiffin Motorhomes, Inc.

VIN \_\_\_\_\_

Dealer or Service Center Address \_\_\_\_\_

Invoice # \_\_\_\_\_ Date \_\_\_\_\_

\*Note to service center or Tiffin Dealer. Please use code **9942SB00** on warranty claim or invoice. We are allowing 30 minutes for this repair to be completed. Please complete this form and return it with your invoice for payment.