



# Technical Service Bulletin

## 01 MIL on (DTC P203B00 stored in ECM fault memory) - TDI clean diesel only

01 14 04 2035368/4 December 18, 2014. Supersedes Technical Service Bulletin Group 01 number 14-84 dated July 28, 2014 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q5	2014	000001 - 103602	TDI clean diesel
A6, A7	2014	000001 - 143212	TDI clean diesel
A8	2014	All	TDI clean diesel
A8	2015	000001 - 000543	TDI clean diesel

## Condition

REVISION HISTORY		
Revision	Date	Purpose
4	-	Revised <i>Warranty</i> (Updated Labor Operations)
3	7/28/2014	Revised header data (Corrected Elsa display) Revised <i>Required Parts and Tools</i> (Added part)
2	6/24/2014	Revised header data (Added models, model years, and customer codes) Revised <i>Warranty</i> (Updated Labor Operations with new models)
1	9/26/2013	Initial publication

- MIL on.
- **DTC P203B00** (Reductant Level Sensor Circuit Range/Performance) is stored in the engine control module (ECM), J623 (address word 01).

## Technical Background

Due to a production issue for the level sensor, the ECM cannot correctly read the reductant (AdBlue) fluid level.

## Production Solution

Improved level sensor.



## Service

Follow GFF test procedure for the stored DTC. If no resolution is found, replace the reduction agent tank sender (G684 – *delivery module for urea solution AdBlue*) per the repair guide.

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## Warranty

<b>Claim Type:</b>	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
<b>Service Number:</b>	2683		
<b>Damage Code:</b>	0040		
<b>Labor Operations:</b>	<b>For A8:</b>		
	Reductive agent tank remove+reinstall	2681 1900	130 TU
	Reductive agent supply module remove+reinstall	2683 1950	30 TU
	Reductive agent inspect+add	2688 3550	20 TU
	<b>For A6 and A7:</b>		
	Reductive agent tank remove+reinstall	2681 1900	110 TU
	Reductive agent supply module remove+reinstall	2683 1950	20 TU
	Reductive agent inspect+add	2688 3550	20 TU
	<b>For Q5:</b>		
	Q5 reductive agent tank remove+reinstall	2681 1900	90 TU
	Q5 reductive agent supply module remove+reinstall	2683 1950	30 TU
	Reductive agent inspect+add	2688 3550	20 TU
	<b>Diagnostic Time:</b>	GFF	0150 0000
Road test prior to service procedure		No allowance	0 TU
Road test after service procedure		No allowance	0 TU
Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)			
<b>Claim Comment:</b>	As per TSB #2035368/4		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

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## Required Parts and Tools

Part Number	Part Description	Quantity
G 052910A4	Urea solution AdBlue	As needed (Max 3)
4G0131969D	A6/A7/A8 Delivery unit for reduction agent metering system	1
8R0131969C	Q5 Delivery module for urea solution AdBlue (check ETKA for appropriate part number)	1

## Additional Information

All parts and service references provided in this TSB (2035368) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.