Technical Service Bulletin Number	Revision Level	Date	Group Number
TSB140118	SB-10056786-9904		

Technical Service Bulletin

Subject

Variable Geometry Turbocharger Electric Actuator Service Kits

Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Contents

The purpose of document is to release the variable geometry turbocharger electric actuator service kits for the ISX15 CM2350 X101 and ISX12 CM2350 X102 engines.

Reference Table 1 for variable geometry turbocharger electric actuator service kits, Table 2a and Table 2b for service kit items, and Table 3 for actuator mounting kit parts.

Table 1: Variable Geometry Turbocharger Electric Actuator Service Kit		
Replacement Part Number	Part Name	Quantity
4034208	12 Volt Actuator Kit	1
4034209	24 Volt Actuator Kit	1

Table 2a: 12 Volt Variable Geometry Turbocharger Electric Actuator Kit Items, Part Number 4034208		
Part Number	Part Name	Quantity
3791991	Turbocharger Electric Actuator	1

4032194	Actuator Mounting Kit	1

Table 2b: 24 Volt Variable Geometry Turbocharger Electric Actuator Kit Items, Part Number 4034209		
Part Number	**Part Name**	**Part Name**
3791993	Turbocharger Electric Actuator	1
4032194	Actuator Mounting Kit	1

Table 3: Variable Geometry Turbocharger Electric Actuator Mounting Kit, Part Number 4032194		
Part Number	**Part Name**	**Part Name**
3963983	Sealing Washer	2
4040267	Socket Head Capscrew	4
4040252	Turbocharger Gasket	1
4031373	Grease	1
4031417	Wire Tie Clamp	4
4032988	Turbocharger Actuator Service Tool	1
4032989	Turbocharger Actuator Service Tool	1
4934278	Sealing Washer	2

Document History

Date	Details
2014-9-3	Module Created

Last Modified: 10-Sep-2014

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