



## SB-10056020-6737

### Technical Information Bulletin

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**14-024**



#### **Section**

Frame – 14

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#### **Subject**

T680 Fuel Tank Cross-Brace Insufficient Clearance

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#### **Release Date**

6/16/2014

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#### **Condition**

T680 cross brace and fuel tank may make contact.

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#### **Chassis Affected**

694 T680 chassis built through 5/21/2013 with fuel tank cross-brace.

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#### **Action**

Review the attached chassis list for your dealer code and schedule your customer(s) for service if their chassis is on the list. Service all chassis affected that enter your dealership, even if the customer has no issue with the chassis. Use the attached procedure. Review DWWC or SIR for "Complete" next to the "14-24" campaign code prior to performing this repair.

NOTE: Chassis affected are so new that Kenworth may not have customers' names and addresses registered. Please contact your customers or check your lot for these chassis.

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## Warranty

Through Standard Warranty (excludes Extended Warranty) or for repairs completed by June 14, 2015 whichever is greater, Kenworth will pay for parts at dealer net, plus applicable mark-up and labor:

- **Quick Claim 14-24A:** K85-6006-56500000 and 0.5 hours labor
- **Quick Claim 14-24B:** K85-6006-65013161 and 0.5 hours labor
- File a long claim for extraordinary circumstances (which must be explained).

CLAIM CODING			
Failure Location:	014-006-001	Work Accomplished:	35
Failure Type:	700	Responsibility Code:	01
SRT Code:	014-xxx	Claim Type:	C

## Parts

Parts are available from PACCAR Parts via normal Dealer Order Entry (DOE).

Revision C part numbers.

Quantity	Part Number	Description
1	K85-6006-56500000	Cross-brace bracket
1	K85-6006-65013161	Cross-brace bracket

## Background

The initial design dimensions of the fuel tank cross-brace were too long and have since been revised to allow the brace a better fit between the fuel tank and the frame rail.

## Procedure

1. Remove and replace cross brace ensure a minimum of 1/8<sup>th</sup> in. clearance
2. Inspect fuel tank for any damage
3. Replace fuel tank if damage is found

## Attachments

 [Customer Letter](#)

 [Chassis list](#)

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