

SB-10056018-1322**Technical Information Bulletin****13-037****Section**

Brakes - 13

Subject

T680 Air Dryer Bracket Cracking

Release Date

6/16/2014

Condition

T680 air dryer bracket G11-6272 may fail in a manner that may result in the air dryer becoming loose.

Chassis Affected

343 T680s built before 1/6/2014 with the G11-6272 bracket installed.

Action

Review the attached chassis list for your dealer code and schedule your customer(s) for service if their chassis is on the list. Use the attached procedure. Review DWWC or SIR for "Complete" next to the "13-37" campaign code prior to performing this repair.

NOTE: Some chassis affected are so new that Kenworth may not have customers' names and addresses registered. Please contact your customers or check your lot for these chassis.

Warranty

Through Standard Warranty (excludes Extended Warranty) or for repairs completed by 04/01/2015, whichever is greater, Kenworth will pay for parts at dealer net plus applicable mark-up and labor:

- 0.8 hours labor to R&R Air Dryer Bracket. (Use Quick Claim Code 13-37).
- File a long claim for extraordinary circumstances (which must be explained).

CLAIM CODING			
Failure Location:	013-010-096	Work Accomplished:	35
Failure Type:	700	Responsibility Code:	01
SRT Code:	013-xxx	Claim Type:	C

Parts

Parts are available from PACCAR Parts via normal Dealer Order Entry (DOE).

Quantity	Part Number	Description
1	G11-1737	Air Dryer Bracket

Background

This air dryer bracket places the air dryer in the two inch lowered position. It was designed with the intent of fitting the bolt pattern of the T680 common grid and Peterbilt's legacy grid. It is most often used on chassis with a battery box between the rails. A new bracket, G11-1737, specific to T680 common grid bolt pattern, was designed to eliminate the need for slots and will therefore be less susceptible to cracking.

Procedure

1. Remove the original air dryer bracket (P/N: G11-6272).
2. Replace with the new bracket (P/N: G11-1737).

Attachments

 [Chassis List](#)

 [Customer Letter](#)

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