

DATE OF PUBLICATION: MAY 2014

NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication. REQUIRES PARTS TO BE ORDERED FROM Starcraft for every unit.

ACTION REQUIRED: Installation of stiffeners to underneath side of Dinette Table Top

MODELS / UNITS:

2015 AR-ONE Travel Trailers			
17RD	F28R	5055, 5059, 5061, 5071, 5074, 5084, 5088, 5095, 5097-102, 5118, 5122, 5126, 5128	
2015 AR-ONE Travel Trailers			
18FB	F28S	5067, 5081, 5082, 5092	
2015 AR-ONE Travel Trailers			
15RB	F28W	5056, 5063, 5093, 5111, 5114	

KIT CONTENTS

Note: Kit can only be ordered using the order form included with this bulletin.

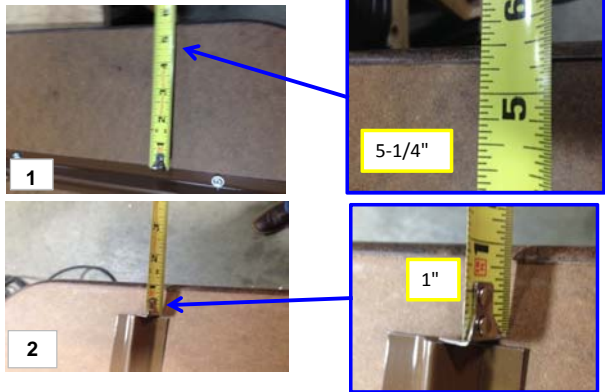
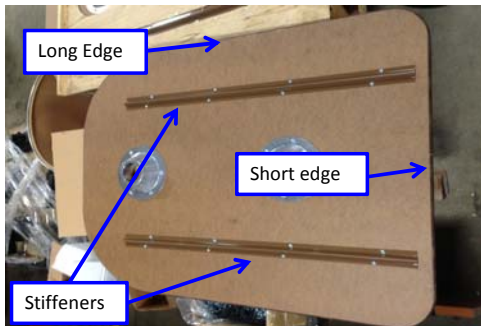
- (2) STIFFENER, TOP TBL 35.00" LAM
- (16) SCREW, RW QUAD 8-10X.63 ZC

TOOLS/MATERIAL REQ.:

- Screw gun with #2 square drive bit
- Masking tape

Instructions

- 1 Install two table stiffeners to the underside of the table top as shown below. Each stiffener will be attached using eight #10 x 5/8" washer head screws.



- 2 Stiffeners should be located according to the following dimensions: Refer to photo to determine the long edge & short edge
 From the **long** edge measure 5-1/4" in toward the middle of the table top (Photo 1)
 From the **short** edge measure 1" in toward the middle of the table top (Photo 2)
NOTE: Dimensions are approximate and not critical.
- 3 Hold the stiffeners in place temporarily with a couple pieces of masking tape until screws are installed.
- 4 Use the screw gun to install 8 of the #10 x 5/8" screws in each stiffener. Install screws in the pre-drilled, alternating holes of the stiffeners as shown in the photo.
- 5 Discard the tape once screws are permanently installed.