

 HYUNDAI NEW THINKING. NEW POSSIBILITIES. Technical Service Bulletin	GROUP ENGINE	NUMBER 14-EM-002
	DATE MAY, 2014	MODEL(S) Accent (RB), Veloster (FS)
SUBJECT: GAMMA ENGINE CRANKSHAFT PULLEY BOLT INFORMATION		

Description: This bulletin provides information regarding the revised crankshaft pulley bolt and corresponding changes to the tightening torque specification on certain Accent (RB) and Veloster (FS) vehicles.

Applicable Vehicles: 2012 model year and later Accent (RB) and Veloster (FS) vehicles

Parts Information:

Part Name	Part Number		Remarks
	Previous	New	
Crankshaft pulley bolt			<ul style="list-style-type: none"> The '12T' mark is engraved on the head of the revised crankshaft pulley bolt. All parts and service references provided in this bulletin are subject to change.
	231272B000	231272B700	
Torque specification	132.5 N.m (97.5 lb.ft)	49.1 N.m (36.2 lb.ft) + 40° rotation* (*Hand Wrench Tighten)	<ul style="list-style-type: none"> Always check the latest parts and service information.

NOTICE

Whenever a previous crankshaft pulley bolt needs to be replaced, install the newly revised crankshaft pulley bolt using the corresponding tightening torque specification.