

SB-10055494-5931

Description of Revisions: *This bulletin replaces the version dated December 2013. Part number 04-30798-001 is moved to the correct column in [Table 1](#).*

General Information

When a vehicle equipped with a diesel exhaust fluid (DEF) system sits for an extended period of time, the DEF in the tank may crystallize around the float on the DEF level sending-unit tube and require cleaning. This crystallization may cause the float to stick on the tube. See [Fig. 1](#). If the DEF level indicator displays an incorrect level reading, complete the procedure below.

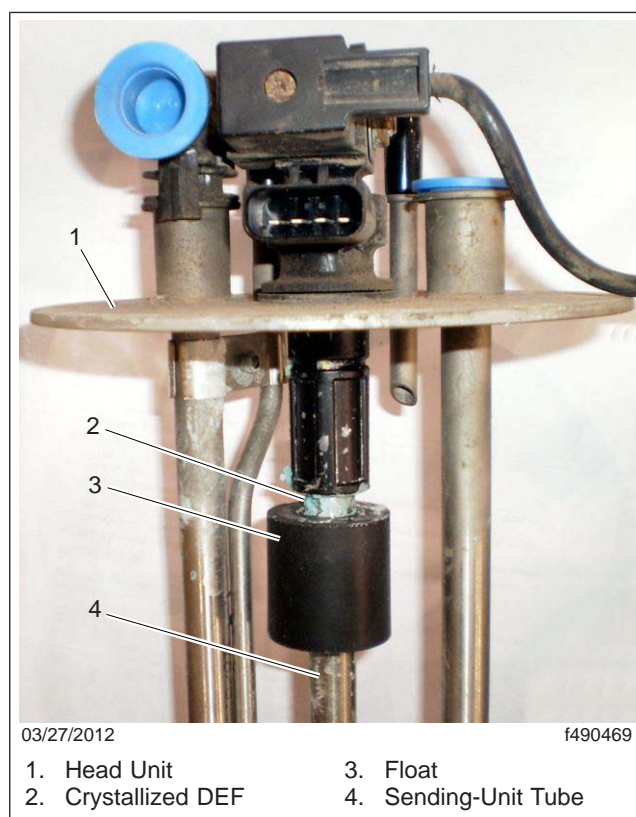


Fig. 1, Stuck DEF Float

IMPORTANT: When using an ohmmeter to measure the different resistance settings of the DEF level sensor, it is important that the readings fall below the range chosen on the ohmmeter. The resistance settings on the DEF sensor can range from approximately 68 ohms to 20,000 ohms. If the ohmmeter is set on a 4k resistance setting, any reading over 4000 ohms will show "OL" on the meter. This is not an open circuit issue but a mistake in choosing the range setting on the ohmmeter. To avoid this situation, set the ohmmeter resistance scale to one that is above the highest resistance reading expected. For example, if the highest resistance reading will be 20,000 ohms, set the ohmmeter to the 40k setting. As you work down to the lower resistance settings, switch the ohmmeter to a lower range. When encountering an "OL" reading on the ohmmeter, always select a higher range to determine whether there is an open circuit or if it's just a matter of being on too low of a range.

Removal, Testing, and Installation

1. Check to see if there is DEF in the tank. If the tank is not empty, drain the tank.

On vehicles with A04-27943-000 and A04-27943-001 tanks, disconnect the DEF line from the DEF outlet port at bottom of the tank, and let the DEF drain into the drain pan.

On vehicles with any other DEF header, use a siphon or invert the DEF tank after removal from the mounting brackets to empty the DEF from the tank.

2. Remove the tank from the vehicle. For instructions refer to **Group 49** of the vehicle's Workshop Manual.
3. Remove the DEF-level sending unit. For instructions refer to **Group 49** of the vehicle's Workshop Manual.
4. Clean the float and tube thoroughly with hot water, to restore free movement of the float on the tube.
5. Clean all DEF crystallization from the remainder of the unit with hot water.
6. Using a digital multimeter (DMM), test the sending unit resistance to make sure it is working properly. Refer to **Table 1** for DEF level sensor resistance.

- 6.1 Connect the ohm meter to the sending unit connector on the pins identified in **Table 1**.

NOTE: DEF level testing by moving the float with the sensor connected to the vehicle wiring is not recommended because the display response time to any movement in the DEF sensor float can take several minutes.

- 6.2 Position the float at the full, midpoint, and empty positions and compare the resistance to that shown in **Table 1**.

If the readings are within approximately ± 10 percent of those listed in **Table 1**, the unit is good. Go to the next step.

If the readings are not within range, replace the sending unit with a new one.

7. Install the sending unit in the tank. For instructions refer to **Group 49** of the vehicle's Workshop Manual.
8. Install the tank. For instructions refer to **Group 49** of the vehicle's Workshop Manual.
9. Fill the tank with DEF.

DEF Level Sensor Resistance Measurement				
Engine Type	Detroit		Cummins	
Part Number	04-27881-000 A04-27943-000 A04-27943-001 04-30774-000 04-30798-000	A04-27445-000	A04-27942-000	04-30774-001 04-30798-001
Test at Sensor Connector Pins	1 and 2	1 and 4	1 and 4	1 and 2
NOTE: Pins are numbered left to right.				
Resistance: Float at Top of Travel	~19800Ω	~68Ω	~68Ω	~68Ω
Resistance: Float at Center of Travel	~2035Ω	~730Ω	~1064Ω	~742Ω
Resistance: Float at Bottom of Travel	~240Ω	~4812Ω	~10890Ω	~4732Ω

Table 1, DEF Level Sensor Resistance Measurement

> Constellation
Heritage
> 4700 Models

> 4800 Models
> 4900 Models

> 5900 Models
> 6900 Models

Warranty

This procedure is warrantable only if the described condition exists and the repair is performed within the applicable base or extended coverage warranty period. If a failure is not found, this procedure is considered preventive and warranty does not apply.

Normal warranty applies. See [Table 2](#) for QuickClaim damage code and labor allowance information. Refer to this service bulletin by number at the beginning of the claim comments. See [Table 3](#) for OWL VMRS codes and labor allowance information. Enter this service bulletin number in the *Service Bulletin #* field.

QuickClaim Damage Code and Labor Allowance			
Damage Code	SRT Code	Description	Time: Hours
234-000A07130	234-5010A	DEF Level Sensor, R/R and Clean	2.5

Table 2, QuickClaim Damage Code and Labor Allowance

OWL VMRS Codes and Labor Allowance					
Primary Failed Part	Component Code	Cause Code	SRT Code	Description	Time: Hours
DEF Level Sensor	043-007-156	37	234-5010A	DEF Level Sensor, R/R and Clean	2.5
DEF Level Sensor	043-007-012	37	234-5010A	DEF Level Sensor, R/R and Clean	2.5

Table 3, OWL VMRS Codes and Labor Allowance