

Sealing F-Trim***Tiffin Motorhomes, Inc.***

Effective Date: 3-12-14

Work Instruction Number:

Revision: 00

SB-41

Page 1 of 6

PURPOSE: To provide instructions to seal under the F- trim on all Allegros.

TOOLS NEEDED:

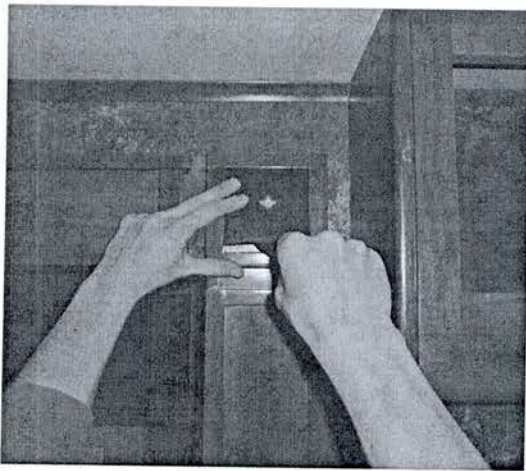
- 1- Putty Knife
- 1- Electric Screw Gun
- 1- Square bit
- 1- Pin Nail Gun
- 1 pack- Headless Wire Nails
- 1- Calk Gun
- 1- Razor Knife

PARTS NEEDED:

- 2- 10.2 oz tubes bright white silicone
- 1- Clear plastic tape

Procedure:

1. Remove decorative pad in upper corner of both slide out legs. See photo below



2. Remove lower trim from head board by pulling down on trim. See photo below



Sealing F-Trim

Tiffin Motorhomes, Inc.

Effective Date: 3-12-14

Work Instruction Number:

Revision: 00

SB-41

Page 2 of 6

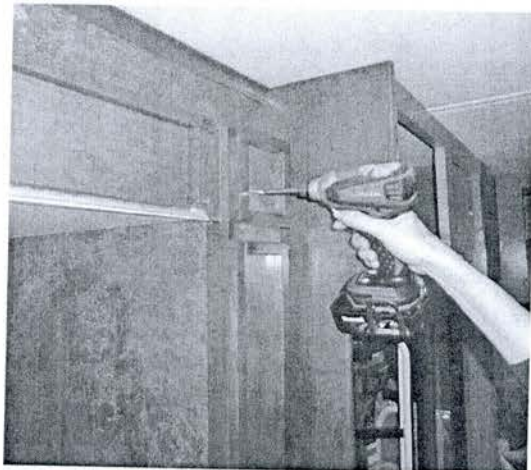
3. Remove 2 screws from center block. See photo below



4. Removing screws from header. See photo below
 - A. One employee holds end of header while other employee removes lower screws.



- B. While still holding header remove final screw that is located in upper corner of leg piece.



Sealing F-Trim

Tiffin Motorhomes, Inc.

Effective Date: 3-12-14

Work Instruction Number:

Revision: 00

SB-41

Page 3 of 6

5. Gently pull leg off to expose metal trim below header. See photo below
 - A. Pin nails will be holding leg where red arrow is pointing, so tug slightly to remove.



- B. Picture below shows what it will look like after all wood is removed.
Note: Red Arrow shows F-Trim that will be removed in step 7. See photo below



Sealing F-Trim

Tiffin Motorhomes, Inc.

Effective Date: 3-12-14

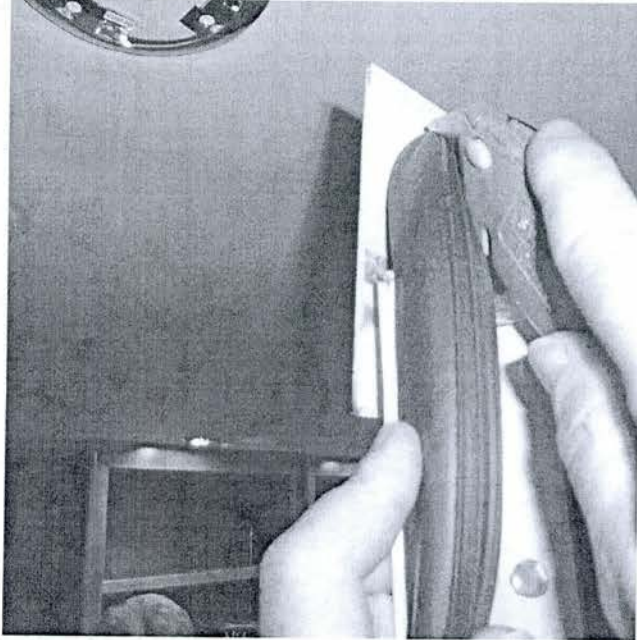
Work Instruction Number:

Revision: 00

SB-41

Page 4 of 6

6. Cut rubber trim in preparation to remove F-Trim to expose surface of slide out to apply sealant.
See photo below



7. Remove screws from F-Trim. See photo below
Note: When removing the F-Trim one employee needs to be holding one end.



Sealing F-Trim

Tiffin Motorhomes, Inc.

Effective Date: 3-12-14

Work Instruction Number:

Revision: 00

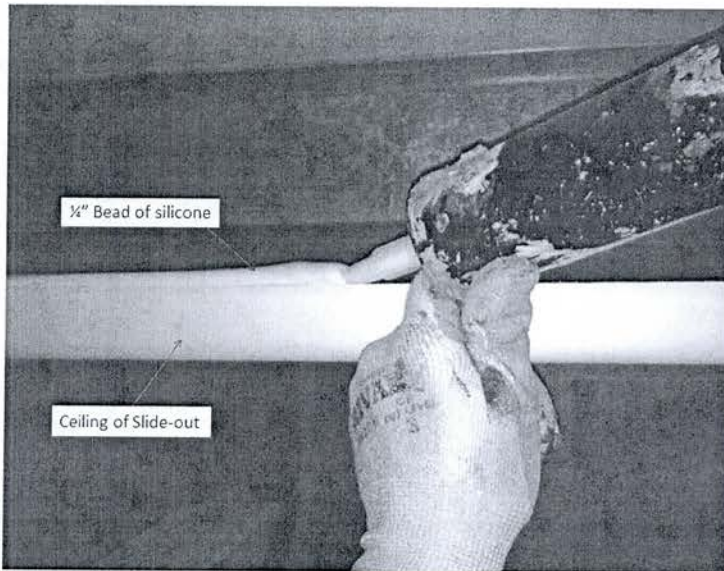
SB-41

Page 5 of 6

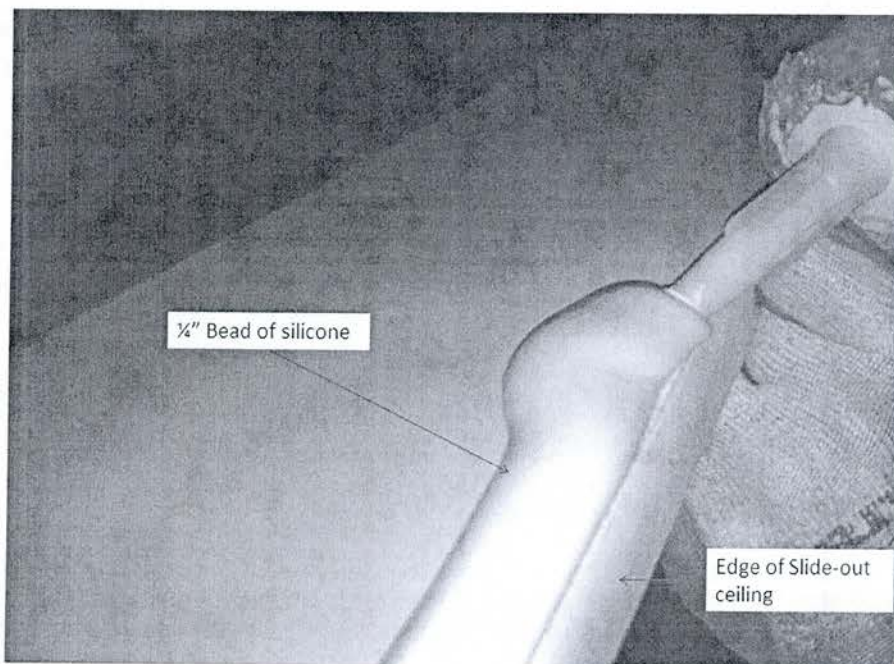
8. Apply a 1/4" width bead of bright white silicone coating the full length of the top of the slide-out. The bead of silicone should be placed directly next to the edge of the ceiling.

See photos below

A.



B.



Sealing F-Trim

Tiffin Motorhomes, Inc.

Effective Date: 3-12-14

Work Instruction Number:

Revision: 00

SB-41

Page 6 of 6

9. Secure F-Trim back in place on slideout. See photo below

Note: When installing F-Trim there should be a $\frac{1}{4}$ " bead sealing the edge of the F-Trim to the top of the slideout box as seen in picture 10.



10. Place strip of clear plastic tape along the whole length of the slide-out top. The clear plastic tape should cover the silicone coating. The width of the clear plastic tape should be divided in half. Half of the tape should rest on the flange and the other half should rest on the top of the slide-out box.

See photo below

