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Technical BULLETIN

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2006 ~ 2013 MODELS

Motorcycle/Scooter Technical Literature Index 2006 ~ 2013

i INTRODUCTION

Save time and avoid unnecessary phone calls to Yamaha when looking for technical information by using this comprehensive index. RTAs use this same index when helping dealers find solutions for problems that have been covered by technical publications.

| MODEL | ENGINE SIZE | YEAR | SUBJECT | DOCUMENT | LITERATURE PART NUMBER |
|---------|-------------|------|--|--|------------------------|
| GENERAL | ALL | ALL | Aftermarket Valve Stem Caps Cause Damage to Valve Stem | 2006 Tech Exchange M2006-001 | |
| GENERAL | ALL | ALL | Brake Fluid Replacement | 2006 Technical Update Manual, Pg. 5-33 | LIT-17500-00-06* |
| GENERAL | ALL | ALL | Cleaning Gasket Surfaces | 1996 Tech Exchange M96-010 | |
| GENERAL | ALL | ALL | Common Starter System Failures | 2006 Tech Exchange M2006-020 | |
| GENERAL | ALL | ALL | Fuel Quality and Stability | 2006 Tech Exchange M2006-020 | |
| GENERAL | ALL | 2006 | Beginning Primary ID Numbers | 2006 Technical Bulletin M2006-007 | |
| GENERAL | ALL | 2006 | Paint Reference Chart | 2006 Technical Update Manual, Page 5-24 | LIT-17500-00-06* |
| GENERAL | ALL | 2006 | Service Literature List | 2006 Technical Bulletin M2006-019 | |
| GENERAL | ALL | 2007 | Paint Reference Chart | 2007 Technical Update Manual, Page 3-23 | LIT-17500-MC-07* |
| GENERAL | ALL | 2007 | Service Literature List | 2007 Technical Bulletin M2007-005 | |
| GENERAL | ALL | 2007 | Beginning Primary ID Numbers | 2007 Technical Bulletin M2007-014 | |
| GENERAL | ALL | 2007 | Service Literature List | 2007 Technical Bulletin M2007-005 | |
| GENERAL | ALL | ALL | Valve Seat and Face Reconditioning | 2007 Tech Exchange M2007-010 | |
| GENERAL | ALL | ALL | Clutch Breakage Due to Abuse and Oil Pick-Up Screen Cleaning | 2007 Tech Exchange M2007-007 2008 Technical Update Manual, Pg. 6-15 2009 Tech Exchange M2009-027 | LIT-17500-MC-08* |
| GENERAL | ALL | ALL | Long and Short Term Storage Tips | 2008 Technical Update Manual, Pg. 6-14 | LIT-17500-MC-08* |
| GENERAL | ALL | ALL | Using the Correct Type Oil Filter | 2008 Technical Update Manual, Pg. 6-38 | LIT-17500-MC-08* |
| GENERAL | ALL | ALL | Replacement O-Rings for Sensors Available Separately | 2008 Technical Bulletin M2008-007 | |
| GENERAL | ALL | 2008 | Service Literature List | 2008 Technical Bulletin M2008-008 | |
| GENERAL | ALL | ALL | Engine Building - Best Practices | 2008 Tech Exchange M2008-004 | |
| GENERAL | ALL | ALL | Yamabond 4 Replacement | 2008 Technical Update Manual, Pg. 6-37 | LIT-17500-MC-08* |
| GENERAL | ALL | ALL | Factory Modification Campaign Procedures | 2009 Technical Update Manual, Page 6-16 | LIT-17500-MC-09* |
| GENERAL | ALL | ALL | Recording Key Codes and Ordering Duplicate Keys | 2009 Technical Update Manual, Page 6-11 2009 Tech Exchange M2009-013 | LIT-17500-MC-09* |
| GENERAL | ALL | ALL | E-10 Fuel (Gasoline Containing 10% Ethanol) | 2009 Technical Update Manual, Page 6-8 2009 Tech Exchange M2009-009 | LIT-17500-MC-09* |
| GENERAL | ALL | ALL | Using the Correct Type Oil Filter | 2004 Technical Update Manual, Page 3-34 2008 Technical Update Manual, Page 6-38 2009 Tech Exchange M2009-027 | LIT-17500-00-04* |

* Available on YDS in Tech Library>Motorcycle>Reference Materials>Tech Update

| MODEL | ENGINE SIZE | YEAR | SUBJECT | DOCUMENT | LITERATURE PART NUMBER |
|--|-------------|-----------|---|--|------------------------|
| GENERAL | ALL | ALL | Component Parts Ordering | 2009 Tech Exchange MSA2009-006 | |
| GENERAL | ALL | ALL | Key Points about Parts on Warranty Claims | 2010 Technical Update Manual, Page 6-5 2010 Tech Exchange M2010-005 | LIT-17500-MC-10* |
| GENERAL | ALL | ALL | How Electrical Accessories Can Affect Troubleshooting | 2010 Technical Update Manual, Page 6-9 2010 Tech Exchange M2010-003 | LIT-17500-MC-10* |
| GENERAL | ALL | ALL | Electrical Tests: Static vs Dynamic | 2010 Technical Update Manual, Page 6-14 2010 Tech Exchange M2010-006 | |
| GENERAL | ALL | ALL | Improvement in YDS | 2010 Technical Bulletin MSA2010-001 | |
| GENERAL | ALL | ALL | Crate Handling - Unit Storage and Cleaning | 2010 Tech Exchange MSA2010-002 | |
| GENERAL | ALL | ALL | Yamalube Yamaha internal Engine Cleaner (YEIC) | 2010 Technical Bulletin YA2010-001 | |
| GENERAL | ALL | ALL | Yamalube Grease Changes and Applications Page | 2011 Technical Bulletin YA2011-001 | |
| GENERAL | ALL | ALL | Warranty Policies and Procedures Labor Only Claims and Parts | 2011 Technical Bulletin MSA2011-001 | |
| GENERAL | ALL | ALL | YDS Advanced Search Feature Accurate Warranty Claim Data Entry | 2011 Technical Bulletin MSA2011-003 | |
| GENERAL | ALL | ALL | Warranty Authorization Process Change | 2013 Technical Bulletin MSA2013-001A | |
| GENERAL | ALL | ALL | Shipping Damage Policy Changes | 2013 Technical Bulletin MSA2013-002 | |
| GENERAL | ALL | ALL | Online Technical Support | 2013 Technical Bulletin MSA2013-003 | |
| GENERAL | ALL | ALL | Yamalube Product Shipping Discrepancies and Freight Damage Procedures | 2013 Technical Bulletin YPA-ALL2013-001 | |
| GENERAL | ALL | 2005~2012 | Technical Literature Index | 2013 Technical Update Manual, Page 1-3 | Available on YDS |
| GENERAL | ALL | 2006~2011 | Paint Reference Chart | 2010 Technical Bulletin M2010-014 | |
| GENERAL | ALL | 2013 | Beginning Primary ID Numbers and Service LIT Numbers | 2013 Technical Update Manual, Page 5-3 | Available on YDS |
| GENERAL | ALL | 2012~2013 | Motorcycle/Scooter Paint Chart | 2013 Technical Bulletin M2013-001 | |
| Four-Stroke Models | ALL | ALL | Valve Guide Replacement Procedures | 2009 Technical Update Manual, Page 6-32 2009 Technical Bulletin M2009-012 | LIT-17500-MC-09* |
| Four-Stroke Models | ALL | ALL | Proper Diagnostic Procedures and EGA Useage | 2008 Technical Update Manual, Pg. 6-32 | LIT-17500-MC-08* |
| Four-Stroke Models | ALL | ALL | Proper Starting Procedure for FI Models | 2008 Technical Update Manual, Pg. 6-14 | LIT-17500-MC-08* |
| Fuel Injected Models | ALL | ALL | Proper Diagnostic Procedures and EGA Usage | 2008 Technical Update Manual, Page 6-32 | LIT-17500-MC-08* |
| Fuel Injected Models | ALL | ALL | Proper Starting Procedure for FI Models | 2008 Technical Update Manual, Page 6-14 | LIT-17500-MC-08* |
| Fuel Injected Models | ALL | ALL | Diagnosing Multiple Fault Code Failures | 2009 Technical Update Manual, Page 6-37 2009 Tech Exchange M2009-015 | LIT-17500-MC-09* |
| Fuel Injected Models | ALL | ALL | Effect of Low Battery Voltage While in Diagnostic Mode | 2010 Technical Update Manual, Page 6-4 2010 Tech Exchange M2010-003 | LIT-17500-MC-10* |
| Fuel Injected Models with O ₂ Sensors | ALL | ALL | Diagnosing Failed O ₂ Sensors | 2010 Technical Update Manual, Page 6-10 | |

* Available on YDS in *Tech Library>Motorcycle>Reference Materials>Tech Update*

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| Models with Foam Air Filters | ALL | ALL | Foam Air Filter Initial Service and Maintenance | 2007 Tech Exchange M2007-008 2010 Technical Bulletin M2010-008 | LIT-17500-MC-10* |
| Models w/o an odometer/ Hour Meter | ALL | ALL | Maintaining Proper Service Intervals | 2009 Technical Update Manual, Page 6-31 2009 Tech Exchange M2009-0 | LIT-17500-MC-09* |
| Models with Shim Valve Adjustment | ALL | ALL | Valve Lifter and Valve Lifter Bore Sizing and Color Codes | 2007 Technical Update Manual Pg. 4-12 2009 Technical Update Manual, Page 6-17 2009 Technical Bulletin M2009-014 | LIT-17500-MC-07* LIT-17500-MC-09* |
| Multi-Cylinder 4-Stroke Models | ALL | ALL | Plane Bearing Selection | 2009 Technical Update Manual, Page 6-23 2009 Tech Exchange M2009-011 | LIT-17500-MC-09* |
| Multi-Cylinder 4-Stroke Models | ALL | ALL | Rod Bolt / Head Bolt Replacement | 2009 Technical Update Manual, Page 6-10 2009 Tech Exchange M2009-011 | LIT-17500-MC-09* |
| Multi-Cylinder 4-Stroke Models | ALL | 2009 | Thicker / Thinner Bearing Clearances | 2011 Technical Bulletin M2011-001 | |
| Off Road Models | ALL | ALL | Regular Maintenance and Inspection Intervals | 2006 Technical Update Manual Page | LIT-17500-00-06* |
| Off Road Models | ALL | ALL | Accessory Hour Meter Installation | 2006 Technical Update Manual Pgs. 5-5~5-49 | LIT-17500-00-06* |
| Shim-Under-Bucket Models | ALL | ALL | Camshaft Installation Procedure to Prevent Cylinder Head Damage | 2006 Tech Exchange M2006-015 | |
| Shim-Under-Bucket Models | ALL | ALL | Cylinder Head and Valve Damage Due to Incorrect Shim Position | 2006 Tech Exchange M2006-014 | |
| Star Models w/ Belt Drive | ALL | ALL | Drive Pulley Retaining Nut Lubrication | 2009 Tech Exchange M2009-026 | |
| Certain Star Models w/ Thermistor Type Sending Units | ALL | ALL | Fuel Warning Light Flashes 8 Times | 2010 Technical Update Manual, Page 6-13 2010 Technical Bulletin M2010-002 | LIT-17500-MC-00* |
| Street Models | ALL | ALL | Removal of Main Switch Protective Film At PDI | 2007 Tech Exchange M2007-008 | |
| Three Phase Charging System Models | ALL | ALL | Charging System Troubleshooting | 2009 Technical Update Manual, Page 6-24 2009 Technical Bulletin M2009-017 | LIT-17500-MC-09* |
| Liquid Cooled Models | ALL | ALL | Understanding Coolant/Antifreeze Types | 2009 Tech Exchange MSA2009-005 | |
| ALL | ALL | ALL | Clutch Housing Installation Tips | 2011 Tech Exchange M2011-010 | |
| YCC-T Equipped Models | ALL | ALL | YCC-T Troubleshooting | M2013-018 | |

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| Yamaha Diagnostic Tool (YDT) Equipped Models | ALL | 2012 ~ Current | Yamaha Diagnostic Tool (YDT) Introduction | 2013 Technical Bulletin M2013-006 | |
| YZ & WR 4-Stroke Models | ALL | ALL | Clutch Drag | 2006 Technical Update Manual Pg. 4-58 | LIT-17500-00-06* |
| YZ & WR Models | ALL | ALL | Front Fork Dust Wiper Maintenance | 2006 Tech Exchange M2006-015 | LIT-17500-00-06* |
| TT-R50E | 50 | 2006 | Air Filter Maintenance | 2005 Tech Exchange M2005-019 | |
| TT-R50E | 50 | ALL | Lead Content Labeling | 2009 Technical Bulletin M2009-018 | |
| TT-R50E | 50 | 2006 | Battery Service | 2005 Tech Exchange M2005-019 | |
| TT-R50E | 50 | 2006 | Ease of Shifting | 2005 Tech Exchange M2005-019 | |
| TT-R50E | 50 | 2006 | Improper Choke Cable Assembly | 2005 Tech Exchange M2005-019 | |
| TT-R50E | 50 | 2007 | New Primary ID Prefix Identification | 2006 Technical Bulletin M2006-013 | |
| XC50A/C | 50 | 2011 | FACTORY MODIFICATION CAMPAIGN- Brake Shoe Replacement | 2013 Technical Bulletin M2013-011R | |
| XC50 | 50 | 2006 | New Essential Tool (Valve Spring Compressor Adaptor) | 2005 Tech Exchange M2005-022 | |
| XF50 | 50 | ALL | Key Blank | 2007 Tech Exchange M2007-006 | |
| XF50 | 50 | ALL | FI System Diagnostic Procedure | 2008 Tech Exchange M2008-001 | |
| XF50 | 50 | 2007 | FACTORY MODIFICATION CAMPAIGN- Fuel Pump Seal | 2007 Technical Bulletin M2007-011R | |
| XF50 | 50 | 2007 | Fuel Pump Coupler Corrosion Makes Engine Difficult to Start | 2007 Technical Bulletin M2007-012 | |
| XF50 | 50 | 2007 | FACTORY MODIFICATION CAMPAIGN- Fuel Pump Seal | 2007 Technical Bulletin M2007-011R | |
| XF50 | 50 | 2007 | FACTORY MODIFICATION CAMPAIGN- Crankshaft Modification | 2008 Technical Bulletin M2008-017R | |
| XF50 | 50 | 2007 | Service Manual Corrections- Maximum Load & Tire Pressure Error | 2008 Technical Bulletin M2008-010 | |
| XF50 | 50 | 2007 ~ 2009 | Service Manual Correction – Missing Wiring Diagram Legend | 2009 Technical Bulletin M2009-005 | |
| YW50 | 50 | ALL | Front Wheel Not Spinning Freely | 2009 Technical Update Manual, Page 6-10 2009 Technical Bulletin M2009-010 | LIT-17500-MC-09* |
| YW50 | 50 | 2002 ~ 2008 | Assembly Manual Correction- Passenger Footrest Mounting Bolt Length Change | 2007 Technical Bulletin M2007-018 | |
| YW50 | 50 | 2007 | FACTORY MODIFICATION CAMPAIGN- Crankshaft Modification | 2008 Technical Bulletin M2008-017R | |
| YW50 | 50 | 2008 | Assembly Manual Correction- Passenger Footrest Mounting Bolt Length Change | 2007 Technical Bulletin M2007-018 | |
| YW50 | 50 | 2008 ~ 2011 | FACTORY MODIFICATION CAMPAIGN- Carburetor and Air Induction Box (Exhaust Emissions) | 2011 Technical Bulletin 2011-006R | |
| PW80 | 50 | ALL | Lead Content Labeling | 2009 Technical Bulletin M2009-003 | |
| YZ85 | 85 | ALL | Lead Content Labeling | 2009 Technical Bulletin M2009-003 | |
| TT-R90 | 90 | ALL | Lead Content Labeling | 2009 Technical Bulletin M2009-003 | |
| TT-R110 | 110 | ALL | Lead Content Labeling | 2009 Technical Bulletin M2009-003 | |
| YW125 | 125 | 2009 | Service Manual Updates- Incorrect Specifications | 2009 Technical Bulletin M2009-030 | |

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| YW125 | 125 | ALL | Service Manual Update- Mileage Interval for V-Belt Replacement Correction | 2010 Technical Bulletin M2010-001 | |
| YW125 | 125 | 2009 | FACTORY MODIFICATION CAMPAIGN- Fuel Pump Replacement | 2013 Technical Bulletin M2013-002R | |
| YJ125 | 125 | 2007 | Muffler Mounting Bolt Breakage | 2008 Technical Update Manual, Pg. 6-39 | LIT-17500-MC-08* |
| CP250 | 250 | ALL | FI System Diagnostic Procedure | 2008 Tech Exchange M2008-001 | |
| CP250 | 250 | 2006~2007 | Fuel Pump Coupler Corrosion Makes Engine Difficult to Start | 2007 Technical Bulletin M2007-012 | |
| CP250 | 250 | 2006~2007 | FACTORY MODIFICATION CAMPAIGN- Fuel Pump Seal | 2007 Technical Bulletin M2007-011R | |
| CP250 | 250 | 2006~2008 | Noise from Rear Wheel | 2009 Technical Bulletin M2009-035 | |
| WR250F | 250 | 2007 | Air Filter Guide (Cage) Replacement | 2007 Technical Bulletin M2007-001 | |
| WR250F | 250 | 2007~2008 | Quick Clutch Access | 2007 Tech Exchange M2007-009 | |
| WR250F | 250 | 2007~2008 | Quick Jetting Change | 2007 Tech Exchange M2007-008 | |
| WR250R | 250 | 2008 | Service Manual Correction for Mis-Numbered Wiring Diagram | 2008 Technical Bulletin M2008-006 | |
| WR250R | 250 | 2008 | Drive Chain Slack Adjustment to Eliminate Noise | 2008 Technical Bulletin M2008-020 | |
| WR250R/X | 250 | ALL | Tips on Performing a Top End Job: Quickest Procedure | 2010 Technical Update Manual, Page 6-16 2010 Tech Exchange M2010-004 | LIT-17500-MC-10* |
| WR250X | 250 | 2008 | Service Manual Correction for Miss-Numbered Wiring Diagram | 2008 Technical Bulletin M2008-006 | |
| YZ250F | 250 | 2006 | Intake Valve Failure | 2006 Technical Bulletin M2006-009 | |
| YZ250F | 250 | 2006 | Jet Needle Removal Tool | 2006 Technical Update Manual, Pg. 5-50 | LIT-17500-00-06* |
| WR250X | 250 | 2008 | Drive Chain Slack Adjustment to Eliminate Noise | 2008 Technical Bulletin M2008-020 | |
| YZ250F | 250 | 2006 | Intake Valve Failure | 2006 Technical Bulletin M2006-009 | |
| YZ250F | 250 | 2006 | Jet Needle Removal Tool | 2006 Technical Update Manual, Pg. 5-50 | LIT-17500-00-06* |
| YZ250F | 250 | 2007~2008 | Crankcase Vent Hose Relocation | 2007 Tech Exchange M2007-009 | |
| YZ250F | 250 | 2007~2008 | Quick Clutch Access | 2007 Tech Exchange M2007-009 | |
| YZ250F | 250 | 2006 | Intake Valve Failure | 2006 Technical Bulletin M2006-009 | |
| YZ250F | 250 | 2006 | Jet Needle Removal Tool | 2006 Technical Update Manual Page 5-50 | LIT-17500-00-06* |
| YZ250F | 250 | 2007 ~ 2008 | Crankcase Vent Hose Relocation | 2007 Tech Exchange M2007-009 | |
| YZ250F | 250 | 2007 ~ 2008 | Quick Clutch Access | 2007 Tech Exchange M2007-009 | |
| YZ250F | 250 | 2007~2008 | Quick Jetting Change | 2007 Tech Exchange M2007-008 | |
| YZ250FE | 250 | 2014 | Owner's Service Manual Update- Front Fork Top End Length Error | 2013 Technical Bulletin M2013-015 | |
| YP400 | 400 | 2006~2007 | Fuel Pump Coupler Corrosion Makes Engine Difficult to Start | 2007 Technical Bulletin M2007-012 | |
| YP400 | 400 | 2006~2007 | FACTORY MODIFICATION CAMPAIGN- Fuel Pump Seal | 2007 Technical Bulletin M2007-011R | |
| YP400 | 400 | ALL | Fi System Diagnostic Procedure | 2008 Tech Exchange M2008-001 | |
| YP400 | 400 | 2005 ~ 2007 | FACTORY MODIFICATION CAMPAIGN- Fuel Pump Coupler Corrosion Makes Engine Difficult to Start | 2008 Technical Bulletin M2008-002R | |
| YP400 | 400 | 2005 ~ 2009 | Noise from Rear Wheel | 2009 Technical Bulletin M2009-035 | |

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|---------|-------------|-------------|---|--|------------------------|
| WR450F | 450 | 2007~2008 | Quick Clutch Access | 2007 Tech Exchange M2007-009 | |
| WR450F | 450 | 2007~2008 | Quick Jetting Change | 2007 Tech Exchange M2007-008 | |
| WR450F | 450 | 2012 | FI Diagnostic Tools and GYTR Power Tuner Compatibility | 2012 Technical Bulletin M2012-002 | |
| YZ450F | 450 | 2006 | Jet Needle Removal Tool | 2006 Technical Update Manual Pg. 5-51 | LIT-17500-00-06* |
| YZ450F | 450 | 2007~2008 | Crankcase Vent Hose Relocation | 2007 Tech Exchange M2007-009 | |
| YZ450F | 450 | 2007~2008 | Quick Clutch Access | 2007 Tech Exchange M2007-009 | |
| YZ450F | 450 | 2007~2008 | Quick Jetting Change | 2007 Tech Exchange M2007-008 | |
| YZ450F | 450 | 2010 | GYTR® Power Tuner – Dealer Service Tool | 2009 Technical Bulletin M2009-033A | |
| YZ450F | 450 | 2010 | Battery-Less Kick-Starting Procedure | 2009 Technical Bulletin M2009-036 | |
| YZ450F | 450 | 2010-2011 | Tips on Using the GYTR Power Tuner | 2010 Technical Update Manual, Page 6-17 2010 Tech Exchange M2010-004 | LIT-17500-MC-10* |
| YZ450F | 450 | 2010 | Service Manual Update- Additional Step to Cleaning Air Filter and Revised Symptom for Fault Code 22 | 2010 Technical Bulletin M2010-007 | |
| YZ450FE | 450 | 2014 | Owner's Service Manual Update- Wiring Diagram Errors | 2013 Technical Bulletin M2013-012 | |
| FZS600 | 600 | 2004 ~ 2005 | FACTORY MODIFICATION CAMPAIGN- Modification of Throttle Position Sensor | 2006 Technical Bulletin M2006-016R 2009 Technical Bulletin M2009-032R | |
| FZ6R | 600 | 2009 | Installation & Assembly Manual Correction – Incorrect Illustration of Front Reflector Bracket | 2009 Technical Bulletin M2009-006 | |
| YZF-R6 | 600 | 1999 ~ 2006 | Drive Sprocket Retaining Nut and Lock Washer Replacement | 2006 Technical Bulletin M2006-003 | |
| YZF-R6 | 600 | 2006 | Service Manual Correction for Crankshaft Journal Bearing Colors | 2005 Tech Exchange M2005-020 | |
| YZF-R6 | 600 | 2006 | FACTORY MODIFICATION CAMPAIGN- Modification of Air Filter | 2006 Technical Bulletin M2006-018R | |
| YZF-R6 | 600 | 2006~2007 | Low Engine Idle Speed | 2008 Technical Update Manual, Pg. 6-26 | LIT-17500-MC-08* |
| YZF-R6 | 600 | 2006~2007 | Service Manual Correction- Crankshaft Bearing Selection Formula | 2007 Technical Bulletin M2007-017 | |
| YZF-R6 | 600 | 2006~2007 | The Affect of Low Battery Voltage on the YCC-T System | 2008 Technical Update Manual, Pg. 6-37 | LIT-17500-MC-08* |
| YZF-R6 | 600 | 2006 ~ 2007 | Fault Code 18 Appears on the Instrument Panel | 2009 Technical Bulletin M2009-031 | |
| YZF-R6 | 600 | 2006 ~ 2008 | Check Engine Light on and Fault Code 18 Displayed | 2008 Tech Exchange M2008-013 | |
| YZF-R6 | 600 | 2008 | Rebound Damping Screw Turned Out Too Far | 2008 Tech Exchange M2008-015 | |
| FZS1000 | 1000 | 2006 | Strainer Cover and Strainer Cover Gasket Supersession | 2007 Tech Exchange M2007-006 | |
| FZS1000 | 1000 | 2007 ~ 2008 | Service Manual Update- Periodic Maintenance Chart Error | 2009 Technical Bulletin M2009-028 | |
| YZF-R1 | 1000 | 2004 ~ 2006 | Front Brake Caliper Rattling Noise | 2008 Tech Exchange M2008-015 | |
| YZF-R1 | 1000 | 2004 ~ 2006 | Service Manual Correction for Missing Fault Code 49 | 2008 Technical Bulletin M2008-005 | |
| YZF-R1 | 1000 | 2006 | Intake Valve Guide Replacement Part | 2008 Tech Exchange M2008-016 | |

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|----------------|-------------|-------------|---|---|------------------------|
| YZF-R1 | 1000 | 2006 | Service Manual Correction for Fuel Injection System | 2006 Technical Bulletin M2006-008 | |
| YZF-R1 | 1000 | 2006~2008 | Piston Installation Procedure | 2008 Technical Update Manual, Pg. 6-36 | LIT-17500-MC-08* |
| YZF-R1 | 1000 | 2006~2007 | The Affect of Low Battery Voltage on the YCC-T System | 2008 Technical Update Manual, Pg. 6-37 | LIT-17500-MC-08* |
| YZF-R1 | 1000 | 2007 | Clutch Pack Width Adjustment | 2008 Technical Update Manual, Pg. 6-28 | LIT-17500-MC-08* |
| YZF-R1 | 1000 | 2007 | Intermittent Slow Acceleration in Low Gears | 2007 Tech Exchange M2007-007 | |
| YZF-R1 | 1000 | 2007 | Low Engine Idle Speed | 2008 Technical Update Manual, Pg. 6-26 | LIT-17500-MC-08* |
| YZF-R1 | 1000 | 2007 ~ 2008 | Service Manual Corrections- Wiring Diagram Color Code Error | 2008 Technical Bulletin M2008-011 | |
| YZF-R1 | 1000 | 2007 ~ 2010 | Fault Code 60 and/or No Response From YCC-T | 2009 Technical Update Manual, Page 6-30 2009 Tech Exchange M2009-008 | LIT-17500-MC-09* |
| YZF-R1 | 1000 | 2009 | Throttle Body Synchronization | 2009 Tech Exchange M2009-022 | |
| YZF-R1 | 1000 | 2009 ~ 2010 | Cam Chain Noise at Start Up | 2010 Technical Update Manual, page 6-7 2010 Technical Bulletin M2010-011 | LIT-17500-MC-10* |
| YZF-R1 | 1000 | 2009 | Deformed Plastic in Headlight Area | 2010 Technical Bulletin M2010-015 | |
| YZF-R1 | 1000 | 2009 ~ 2013 | Service Manual Update- Checking the Throttle Servo Motor Procedure | 2013 Technical Bulletin M2013-009 | |
| XVS1100, A, AT | 1100 | ALL | Cam Timing Procedure | 2008 Technical Update Manual, Pg. 6-19 | LIT-17500-MC-08* |
| XVS1100, A, AT | 1100 | ALL | Generator Rotor Removal and Rear Cylinder Cam Timing | 2009 Technical Update Manual, Page 6-4 2009 Technical Bulletin M2009-007 | LIT-17500-MC-09* |
| XVS1100, A, AT | 1100 | ALL | Service Manual Correction- Incorrect Middle Gear Backlash Measurement Point | 2008 Technical Bulletin M2008-019 | |
| XVS1100A, AT | 1100 | 1999 ~ 2009 | Oil Residue at the Union Bolt(s) of the Cylinder Head | 2009 Technical Bulletin M2009-004 | |
| XVS1100 | 1100 | ALL | New One-Way Bearing Parts | 2010 Technical Bulletin M2010-009 | |
| VMX12 | 1200 | 2007 | Insufficiently Tightened Cylinder Head Bolts | 2007 Technical Bulletin M2007-015 | |
| VMX12 | 1200 | ALL | Service Manual Corrections- Incorrect Middle Gear Alignment Method | 2008 Technical Bulletin M2008-018 | |
| XTZ12B/BC | 1200 | 2012 | FACTORY MODIFICATION CAMPAIGN- Fuel Pump O-Ring Leakage | 2011 Technical Bulletin M2011-008R | |
| XTZ12 | 1200 | ALL | Top Trunk Lock Mechanism Assembly Instructions | 2011 Tech Exchange M2011-005 | |
| XTZ12 | 1200 | 2012 ~ 2013 | Service Manual Update- Incorrect Cylinder Head Bolt Torque Indication | 2012 Technical Bulletin M2012-006 | |
| XTZ12 | 1200 | ALL | Service Manual Update- Spoke Tightening Errors | 2013 Technical Bulletin M2013-014 | |
| FJR1300 | 1300 | ALL | Suspension and Tire Pressure Adjustments | 2009 Technical Update Manual, Page 6-29 2009 Tech Exchange M2009-016 | LIT-17500-MC-09* |
| FJR1300 | 1300 | ALL | Throttle Body Synchronization and Idle Adjust | 2009 Technical Update Manual, Page 6-28 2009 Tech Exchange M2009-016 | LIT-17500-MC-09* |
| FJR1300 | 1300 | ALL | Suspension and Tire Pressure Adjustments | 2009 Technical Update Manual, Page 6-29 2009 Tech Exchange M2009-016 | |
| FJR1300A | 1300 | 2006 | Incorrect Display of Instantaneous Fuel Consumption | 2006 Technical Bulletin M2006-010 | |
| FJR1300A, AE | 1300 | 2006 | Difficulty Locking Hard Side Bag(s) to Unit | 2008 Tech Exchange M2008-016 | |
| FJR1300AE | 1300 | 2006 | Electronic Gear Actuator Update | 2006 Technical Bulletin M2006-012A | |
| FJR1300, A, AE | 1300 | 2003~2007 | Touring Trunk Base Reinforcement Kit | 2007 Technical Bulletin M2007-013 | |

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|--------------------------|-------------|-------------|---|---|--------------------------------------|
| FJR1300A, AE | 1300 | 2006-2007 | Clutch Adjustment | 2008 Technical Update Manual, Pg. 6-27 | LIT-17500-MC-08* |
| FJR1300A, AE | 1300 | 2007 | Poor Engine Performance with Change in Altitude | 2007 Technical Bulletin M2007-016A | |
| FJR1300A, AE | 1300 | 2006 - 2009 | FACTORY MODIFICATION CAMPAIGN- Main Switch | 2009 Technical Bulletin M2009-002R | |
| FJRAAS/AASC | 1300 | 2011 | FACTORY MODIFICATION CAMPAIGN- Front Brake Switch | 2011 Technical Bulletin 2011-004R | |
| FJR1300 | 1300 | 2006 - 2009 | FACTORY MODIFICATION CAMPAIGN- Ground Wire Junction | 2011 Technical Bulletin 2011-003R | |
| FJR1300AD/DC | 1300 | 2013 | Service Manual & Assembly Manual Update- Rear Brake Light Switch Adjusting Range Revision | 2012 Technical Bulletin M2012-005 | |
| FJR1300AD/C | 1300 | 2013 | Grip Cancel Switch Diagram Error | 2013 Technical Bulletin M2013-010 | |
| FJR1300AD/C | 1300 | 2013 | Right Cowling Inner Panel Change | 2013 Technical Bulletin M2013-013 | |
| XVS1300 | 1300 | ALL | Valve Clearance Adjustment Procedure | 2010 Technical Update Manual, Page 6-8 2010 Technical Bulletin M2010-002 | LIT-17500-MC-10* |
| XVS1300A, CT | 1300 | ALL | Drive Belt Tension | 2007 Tech Exchange M2007-010 | |
| XVS1300A, CT | 1300 | 2007 | Rattle Noise from Engine | 2008 Technical Update Manual, Pg. 6-6 | LIT-17500-MC-08* |
| XVS1300 CT | 1300 | ALL | Clunk Noise from Front Forks | 2009 Tech Exchange M2009-026 | |
| XVS1300/CT | 1300 | 2007 | FACTORY MODIFICATION CAMPAIGN- Fuel Hose Leakage | 2011 Technical Bulletin M2011-009R | |
| XVZ1300CT (Tour Deluxe) | 1300 | ALL | Middle Drive Gear Size Mark Missing | 2006 Technical Update Manual Page 5-34 | LIT-17500-00-06* |
| XVZ1300CT (Tour Deluxe) | 1300 | 2007 | Insufficiently Tightened Cylinder Head Bolts | 2007 Technical Bulletin M2007-015 | |
| XVZ13TFSBB /CB (Venture) | 1300 | 2012 | Replacement Owner's Manual (iPod Information) | 2012 Technical Bulletin M2012-001 | |
| XVZ13TF (Venture) | 1300 | ALL | Afterfire (Backfire) from Exhaust During Deceleration | 2006 Technical Update Manual, Pg. 5-31 | LIT-17500-00-06* |
| XVZ13TF (Venture) | 1300 | ALL | Availability of Passenger Audio Control Knob and PTT Button | 2007 Tech Exchange M2007-006 | |
| XVZ13TF (Venture) | 1300 | ALL | Clarion Audio System Troubleshooting | 2008 Technical Update Manual, Pg. 6-7 | LIT-17500-MC-08* |
| XVZ13TF (Venture) | 1300 | ALL | Clarion Audio System Troubleshooting | 2008 Technical Update Manual, Pg. 6-7 | LIT-17500-MC-08* |
| XVZ13TF (Venture) | 1300 | ALL | Gear Whine Noise from Engine | 2006 Tech Update Manual Page 5-28 2008 Technical Update Manual, Pg. 6-13 | LIT-17500-00-06* LIT-17500-MC-08* |
| XVZ13TF (Venture) | 1300 | ALL | Saddlebag Open Button Difficult To Push | 2006 Technical Update Manual Pg. 5-26 | LIT-17500-00-06* |
| XVZ13TF (Venture) | 1300 | ALL | Service Manual Correction For Camshaft Timing | 2008 Technical Update Manual, Pg. 6-11 | LIT-17500-MC-08* |
| XVZ13TF (Venture) | 1300 | ALL | Use of Accessory Connector Located Under the Seat | 2006 Tech Update Manual Page 5-29 2008 Technical Update Manual, Pg. 6-4 | LIT-17500-00-06* LIT-17500-MC-08* |
| XVZ13TF (Venture) | 1300 | 2007 | Insufficiently Tightened Cylinder Head Bolts | 2007 Technical Bulletin M2007-015 | |
| XVZ13TF (Venture) | 1300 | 2008 | 6-Disk Clarion CD Changer | 2008 Tech Exchange M2008-021 | |
| XV1600A, AT | 1600 | ALL | Dry Sump Oil Level Inspection | 2007 Technical Update Manual, Pg. 4-8 | LIT-17500-MC-07* |
| XV1600A, AT | 1600 | ALL | Drive Belt Tension | 2007 Tech Exchange M2007-010 | |
| XV1600A, AT | 1600 | ALL | Simplified Valve Adjustment Procedure | 2008 Technical Update Manual, Pg. 6-16I | LIT-17500-MC-08* |
| VMX17 | 1700 | 2009 - 2010 | Oil Warning Light Comes On | 2009 Tech Exchange M2009-024 | |

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| MODEL | ENGINE SIZE | YEAR | SUBJECT | DOCUMENT | LITERATURE PART NUMBER |
|---------------------------|-------------|-------------|--|---|------------------------|
| VMX17 | 1700 | 2009 ~ 2010 | Accessory Hard Saddlebags Modification | 2009 Technical Bulletin M2009-034 | |
| VMX17Y, YC | 1700 | 2009 | FACTORY MODIFICATION CAMPAIGN-APS/TPS Wiring | 2010 Technical Bulletin M2010-010R | |
| VMX17 | 1700 | 2009 ~ 2011 | FACTORY MODIFICATION CAMPAIGN-Oil Pump Failure | 2011 Technical Bulletin 2011-007R | |
| VMX17/C | 1700 | 2009 ~ 2012 | Service Manual Update- Error in Valve Clearance Adjustment Procedure | 2012 Technical Bulletin M2012-003 | |
| XV1700A, AT | 1700 | ALL | Drive Belt Tension | 2007 Tech Exchange M2007-010 | |
| XV1700A, AT | 1700 | ALL | Dry Sump Oil Level Inspection | 2007 Technical Update Manual, Pg. 4-8 | LIT-17500-MC-07* |
| XV1700A, AT | 1700 | ALL | Effect of Oil Temperature and Engine Oil Level Inspection | 2009 Technical Update Manual, Page 6-4 2009 Technical Bulletin M2009-019 | LIT-17500-MC-09* |
| XV1700A, AT | 1700 | ALL | Poor Engine Performance (Misfire, Backfire, Spark Plug Fouling, and Valve Sticking) | 2007 Tech Exchange M2007-002 | |
| XV1700A, AT | 1700 | ALL | Simplified Valve Adjustment Procedure | 2008 Technical Update Manual, Pg. 6-16l | LIT-17500-MC-08* |
| XV1700PC | 1700 | ALL | Dry Sump Oil Level Inspection | 2007 Technical Update Manual, Pg. 4-8 | LIT-17500-MC-07* |
| XV1700PC | 1700 | 2002 ~ 2007 | FACTORY MODIFICATION CAMPAIGN-Pick-Up Coil | 2007 Technical Bulletin M2007-003R | |
| XV1700AT, ATM | 1700 | 2006 ~ | Passing Lights Will Not Operate When Speed Star Ignitor is Installed | 2006 Technical Update Manual, Pg. 5-30 | LIT-17500-00-06* |
| XV1700PC | 1700 | 2008 ~ 2009 | Factory Modification Campaign – Fuel (Evaporative Emissions) Hoses | 2009 Technical Bulletin M2009-020R | |
| XV1700PC | 1700 | 2002 ~ 2010 | FACTORY MODIFICATION CAMPAIGN-Accessory Fat Double "T" Handlebars | 2010 Technical Bulletin M2010-013R | |
| XV1700PC | 1700 | ALL | Drive Belt Tension | 2007 Tech Exchange M2007-010 | |
| XV1900A, CT, CU | 1900 | ALL | Drive Belt Tension | 2007 Tech Exchange M2007-010 | |
| XV1900A, CT | 1900 | 2006~ | Needle Bearing for Primary Driven Gear Missing a Roller | 2006 Tech Exchange M2006-001 | |
| XV1900A, CT | 1900 | 2006~ | Fuel Gauge Delay after Refueling | 2006 Tech Exchange M2006-004 | |
| XV1900A, CT | 1900 | 2006 | FACTORY MODIFICATION CAMPAIGN-Throttle Cable Guide Bracket | 2007 Technical Bulletin M2007-004R | |
| XV1900A, CT, CU | 1900 | ALL | Use of Accessory Connector Located Under the Seat | 2008 Technical Update Manual, Pg. 6-4 | LIT-17500-MC-08* |
| XV1900A, CT, CU | 1900 | 2006~ 2008 | Oil Pipe Chrome Finish Has a Rough Surface | 2008 Technical Update Manual, Pg. 6-18 | LIT-17500-MC-08* |
| XV1900CT | 1900 | 2006 | Saddlebag Will Not Open | 2006 Tech Exchange M2006-004 | |
| XV1900CT | 1900 | 2006 | Saddle Lock Modification | 2006 Technical Bulletin M2006-005 | |
| XV1900A, CT | 1900 | 2006~ | Service Manual Correction for Left Side Engine Balance Installation | 2006 Technical Bulletin M2006-006 | |
| XV1900A, CT | 1900 | | Troubleshooting High Idle Speed and Diagnostic Code 37 | 2009 Technical Bulletin M2009-021 | |
| XV1900 Stratoliner Deluxe | 1900 | ALL | Water Seepage at Side Case Lock Mechanism | 2013 Technical Bulletin M2013-005 | |
| XV1900 Stratoliner Deluxe | 1900 | ALL | 2014 Models - Outer Cowling Bracket Kit / 2010~2012 Models- Outer Cowling Bracket Kit Installation | 2013 Technical Bulletin M2013-016 | |
| XV1900 ALL | 1900 | ALL | Intermittent Low or Unstable Idle Speed | 2009 Tech Exchange M2009-025 | |
| XV1900 ALL | 1900 | ALL | Intermittent Buzzing Noise from the Generator Area on the Right Side of the Engine | 2009 Tech Exchange M2009-025 | |
| XV1900 ALL | 1900 | ALL | Service Manual Update- Clutch Friction Plate Errors | 2013 Technical Bulletin M2013-017 | |

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|-----------------|-------------|------|--|---------------------------------------|------------------------|
| XV1900A, CT, CU | 1900 | ALL | Dry Sump Oil Level Inspection | 2007 Technical Update Manual, Pg. 4-8 | LIT-17500-MC-07* |
| XV1900A, CT, CU | 1900 | ALL | EXUP Cables Installed Incorrectly after Transfer Case Oil Change | 2008 Technical Update Manual, Pg. 6-5 | LIT-17500-MC-08* |
| XV1900C | 1900 | ALL | Fuel Gauge Operation | 2009 Tech Exchange M2009-023 | |
| XV1900CU | 1900 | 2008 | Wrong Wiring of Ignition Coil | 2008 Technical Bulletin M2008-014A | |

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