



SB-10055203-4147

Compressor Discharge Line
LEU, MRU

FSB 561-024, Compressor Discharge Line

(February 2014)

On LEU633 and MRU633 models built between March 2012 and August 2013 the brass collar that is crimped onto the stainless steel compressor discharge line may split, resulting in the inability of the unit to build air pressure. The original part numbers of the Stainless Steel line assembly that are affected are: 25195537, 25192424, and 21628882. Should a failure occur the discharge line should be replaced with the new compressor discharge lines that have a steel collar.

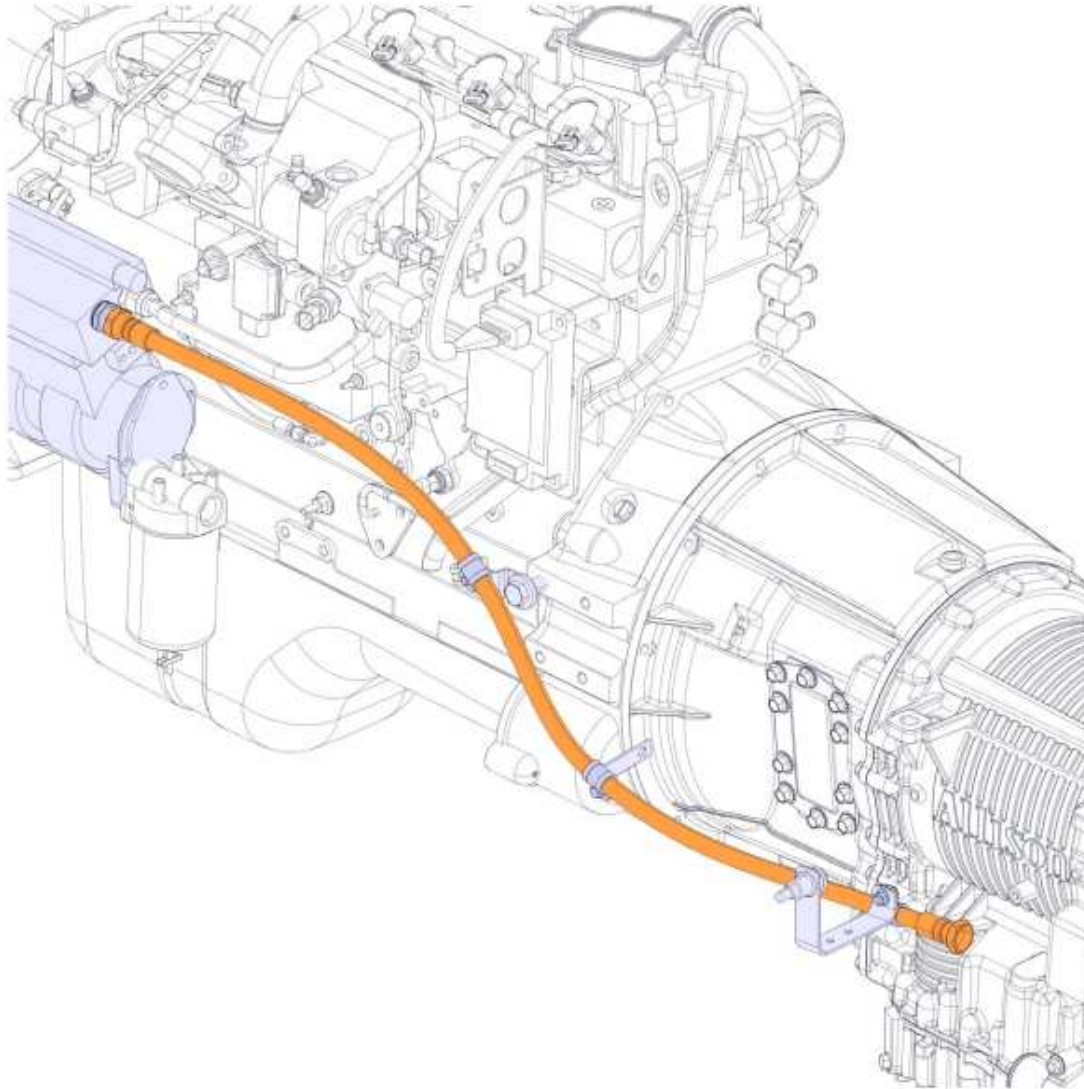
Repair Procedure

You must read and understand the precautions and guidelines in Service Information, Group 50, "General Safety Practices, Brakes and Air Systems" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

Original Part Number	New Part Number
25195537	22294501
25192424	22294478
21628882	22294531



W5085642



W5085643

- 1 Raise the cab.
- 2 Remove clamps securing main air line.
- 3 Disconnect braided line.
- 4 Install the replacement braided line. Tighten securely.
- 5 Install clamps securing main air line.
- 6 Start engine. Build air to maximum pressure and check for leaks.
- 7 Lower cab.

Reimbursement

This repair may be eligible for reimbursement if a product failure was experienced within time and mileage limits of the applicable Warranty coverage. Reimbursement is obtained via the normal claim handling process.	
Claim Type (used only when uploading from the Dealer Bus. Sys.)	01
Labor Code	
Primary Labor Code	2613G-01-80 — 0.80 hrs
Causal Part	25192424, 25195537, 21628882