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**Title:**

Bolt Missing At Top Air Bag Mount On Rear Crossmember

**Applies To:**

All Star Model Tractors With IROS Suspension

**DESCRIPTION:**

In some instances the top air spring mounting bolt was found to be loose or missing on chassis built from April 6, 2009 to September 1, 2011. Follow the procedure below (using a non-flanged head bolt) to repair for the missing bolt, do not replace with a flanged head bolt. Any failures found after September 1, 2011 should be documented with a case file.

**PARTS INFORMATION:**

Part Number	Description	Quantity
<b>24875R1</b>	<b>BOLT, 5/8 X 2 Coarse Thread, Grade 8</b>	<b>2</b>
<b>24876R1</b>	<b>Washer, 5/8 Grade 8, Flat</b>	<b>2</b>
<b>9412231</b>	<b>NUT, 5/8 Coarse Thread, Grade 8</b>	<b>2</b>

**SERVICE PROCEDURE:**

1. Install wheel chocks on front wheels
2. Remove the air bag mounting bolt unless missing and install new parts with the flat washer to be installed on the outside at the air bag mount bracket. It is recommended to replace the bolt on both rear air bags.
3. Torque new bolt and nut to 190 lbs ft.



Figure 1 Air spring mount

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