



Service Bulletin

File in Section: -

Bulletin No.: PIT5335

Date: December, 2014

PRELIMINARY INFORMATION

Subject: A/C Blows Warm Or Poor Performance Freon Leak Low Refrigerant Charge

Models: 2012 - 2015 Chevrolet Traverse
2012 - 2015 Buick Enclave
2012 - 2015 GMC Acadia

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

Some owners may comment that the A/C is blowing warm. When checking the refrigerant level, it may be noticed that it is very low/empty. If after performing normal diagnostics and the source of the leak is not found the condition may be caused by a small refrigerant leak at the rear air conditioning evaporator.

Engineering has found blower motor brush dust on the evaporator has some copper particles in it causing accelerated corrosion to the evaporator.

The copper particles are coming from the blower motor during the motor break in, so the motor will not need to be replaced.

Recommendation/Instructions

After performing normal diagnostics, if the source of the leak is not found, remove the rear auxiliary blower control module and insert the GE 50078 Electronic Leak Detector to test for a leak. If a leak is found, replace the rear evaporator.

Warranty Information

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
4416560	Auxiliary Air Conditioning Evaporator Replacement	Use Published Labor Operation Time

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.