



# Service Bulletin

File in Section: 06 - Engine

Bulletin No.: 11-06-02-001A

Date: April, 2014

## INFORMATION

**Subject:** Information on Coolant Loss from Cylinder Head Coolant Bleed Passage

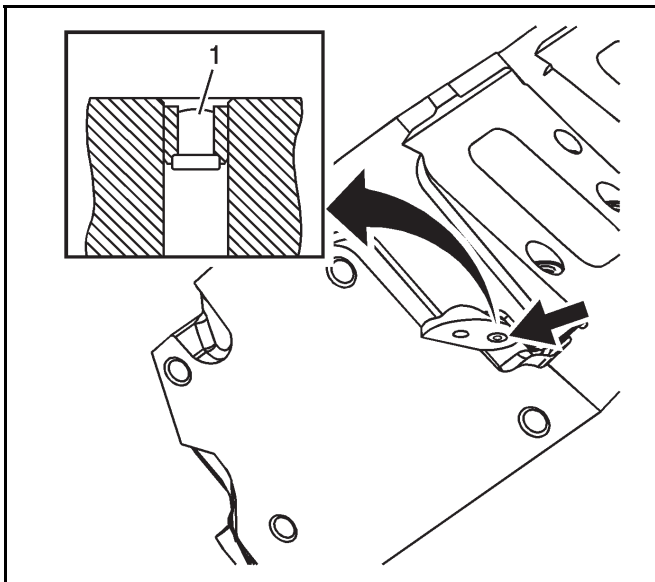
**Models:** 2011-2014 Chevrolet Caprice PPV  
2014 Chevrolet SS  
2008-2009 Pontiac G8  
2006-2011 Holden VE Sedan, VE Sportwagon, VE UTE, WM Sedan  
Equipped with Gen IV V8 Engine (RPOs LS3, L76, L77, L98)

This bulletin has been revised to add the 2011-2014 Caprice PPV and 2014 SS models and add repair information. Please discard Corporate Bulletin Number 11-06-02-001.

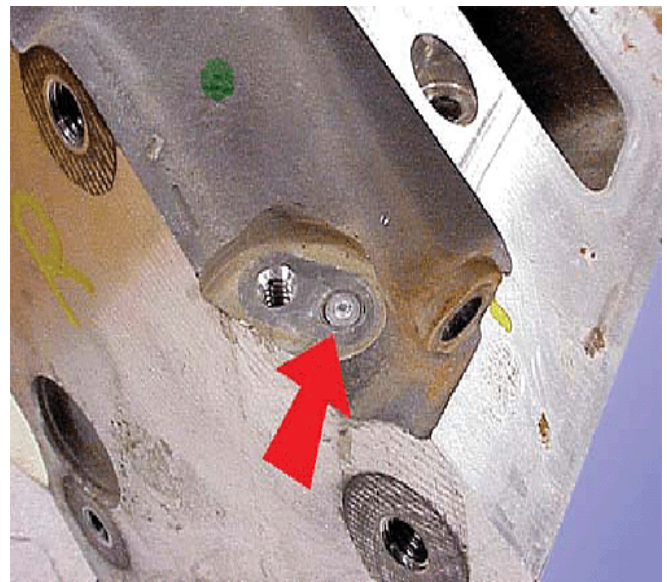
In the Gen IV V8 engine, the coolant air bleed passage at the top rear of the cylinder heads was previously sealed with a bolt-on aluminum cover block. As a running change, the coolant air bleed passage opening was revised. It is now sealed with a rivet plug, which is essentially a solid soft aluminum "pop" rivet.

If one of these plugs is to be replaced in service, the early style aluminum cover blocks should be fitted in place of the rivet plug.

Figures 1 and 2 below show the newer design 'rivet plug' in the assembled position.



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In the event of a leak from the rivet plug, the early design coolant air bleed cover and bolt should be installed to repair the leak.

It is required to pull the cylinder head and knock out the rivet plug before installing the coolant cover and seal to prevent driving the rivet into the cooling system.

**Parts Information**

| Part Number | Description                  | Qty |
|-------------|------------------------------|-----|
| 12602540    | Cover Eng Coolant– with seal | 2   |
| 11588715    | Bolt                         | 2   |

