

	[r	1 1	
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Beetle	2013 - 2014	All	All	AT_DM649629	AT_EM645977
Beetle Convertible	2013 - 2014	All	All	AT_DM808849	AT_EM813132
Jetta (Kern Production Line)	2013	All	All	AJ_DM251824	AJ_DM349999
Jetta (West Production Line)	2013	All	All	AJ_DM410000	AJ_DM500000
Jetta (Kern Production Line)	2014	All	All	AJ_EM200001	AJ_EM273347
Jetta (West Production Line)	2014	All	All	AJ_EM350000	AJ_EM420943

Condition

46 14 09 October 22, 2014 **2038230** Supersedes Technical Bulletin V461408 dated September 19, 2014 to break out the applicable vehicle VIN ranges by factory, which assists in warranty claiming.

Rear Disc Brakes, Replacing Rear Brake Pads and Rotors for Squeal

Note:

Read this bulletin in its entirety before performing any repairs.

For any vehicles that have already had this technical bulletin applied and the rear brake noise persists, call the helpline for further assistance. Please be as specific as possible regarding the customer complaint and the steps used when calling the helpline.

Customer concerns for rear brake squeal can be serviced up to 12,000 miles or 1 year from the in service date (whichever comes first) by installing improved rear brake pads and new brake rotors.

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Technical Background

Rear brake pad composition may result in a squeal from the rear braking system. Condition as described <u>DOES</u> <u>NOT</u> affect brake performance.

Production Solution

Improved rear brake pads.

Service

Procedure:

Install new rear brake pad kit, part number 5Q0698451E and rear brake rotors, part number 5C0615601. See Repair Manual Group 46 Brakes Mechanical in ELSA for the proper repair procedure.



Warranty

To determine if this procedure is covered under Warranty, always refer to the Warranty Policies and Procedures Manual ¹⁾

Model(s)	Year		Eng. Code	Trans. Code	VIN Ran	ge From	VIN Range To
Beetle	2013 ·	- 2014	All	All	AT_DM649629		AT_EM645977
Beetle Convertible	2013	- 2014	All	All	AT_DM808849 A		AT_EM813132
Jetta (Kern Production Line)	20	13	All	All	<mark>AJ_DM251824</mark>		AJ_DM349999
Jetta							
(West Production Line)	20	13	All	All	AJ_DM	410000	AJ_DM500000
Jetta							
(Kern Production Line)	20	14	All	All	AJ_EM	<mark>200001</mark>	AJ_EM273347
Jetta							
(West Production Line)	2014		All	All	AJ_EM350000		AJ_EM420943
			SAGA	Coding			
Claim Type:		Use app	licable Claim Type	1)			
Service Number:			Damage Code	HST		Damage Location (Depends on Service No.)	
4638			0020			Use applicable when indicated in ElsaWeb (L/R)	

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Parts Manufacturer	Beetle, Beetle Convertible, Jetta		3ME ²⁾	
Labor Operation ³⁾ :		44052000 = 30 TU	I	
Remove and Install Rear Wheels				
Labor Operation ³⁾ :		46532050 = 70 TU		
Remove and Install Rear Rotors				
(includes rear pad replacement)				
Causal Part:		5Q0698451E		
	Diagnost	ic Time ⁴⁾		
GFF Time expenditure	01500000 = 00 TU	l max.	NO	
Road Test	01210002 = 10 TU 01210004 = 10 TU		YES	
Technical Diagnosis	01320000 = 00 TU	I max.	NO	
Claim Comment: Input "As per To	echnical Bulletin 203	8230" in comment	t section of Warranty Claim.	
¹⁾ Vehicle may be outside any Wa	rranty in which case	this Technical Bu	lletin is informational only	
²⁾ Code per warranty vendor code				
³⁾ Labor Time Units (TUs) are sub	ject to change with	ELSA updates.		
⁴⁾ Documentation required per Wa	arranty Policies and	Procedures Manua	al.	

Required Parts and Tools

Part No:	Part Description	Quantity	
5Q0 698 451 E	Rear Brake Pad Kit	1	
5C0 615 601	Rear Brake Rotor	2	

No Special Tools are required.

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Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

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